

Modeling of Materials: Development with Simulation – Discoveries through Simulation

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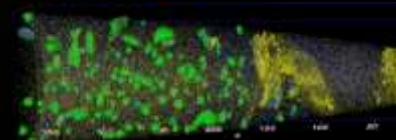
MAX-PLANCK-GESELLSCHAFT



Models



Experiment



Answering societies' grand challenges with complex alloys



70% of all **Industrial Innovations** are associated with progress in **Materials Science**

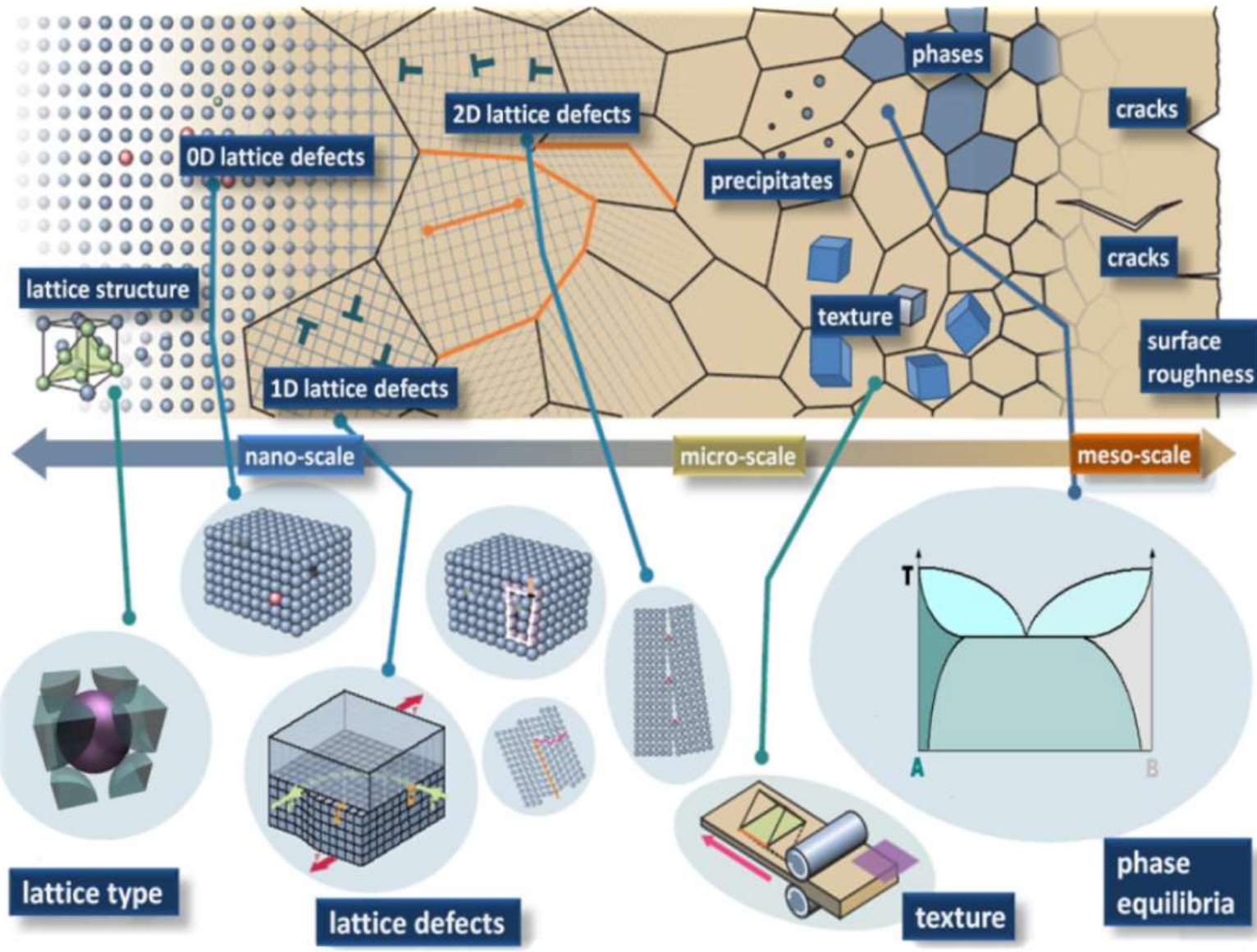
Key fields: energy, transportation, information, health, safety, infrastructure

3.5 billion € turnover per day in the EU
World Trade Organisation

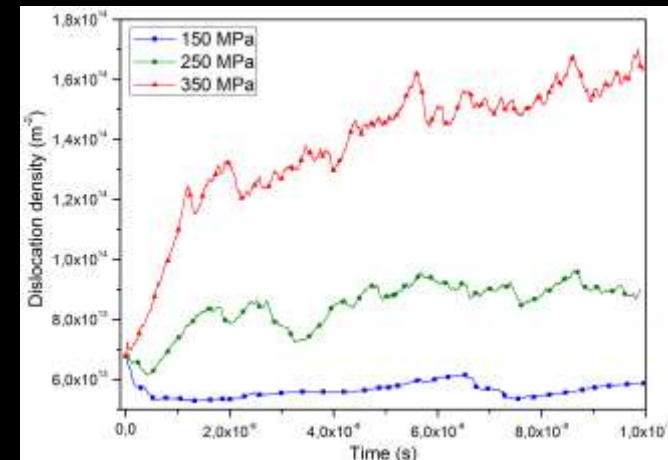
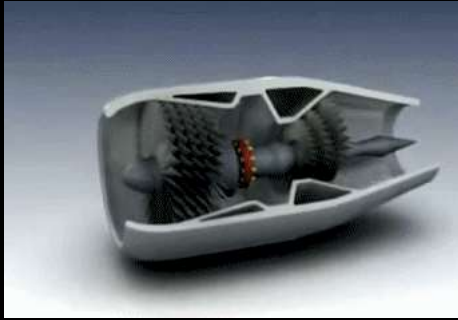
10^{70} unknown alloys (we use only 1000 alloys)

Mission:

Understand and design complex nanostructured materials under real environments down to atomic scale by utilizing modeling and simulation



Example: 4th generation superalloys for turbine blades (SFB / TR 103)



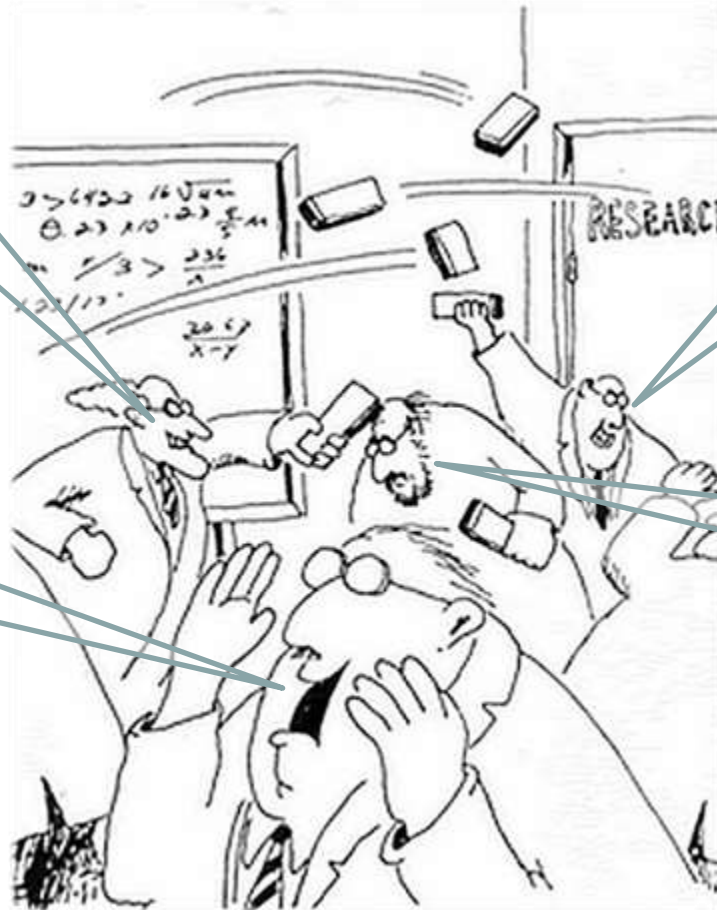
ICME: Integrated Computational Materials Engineering

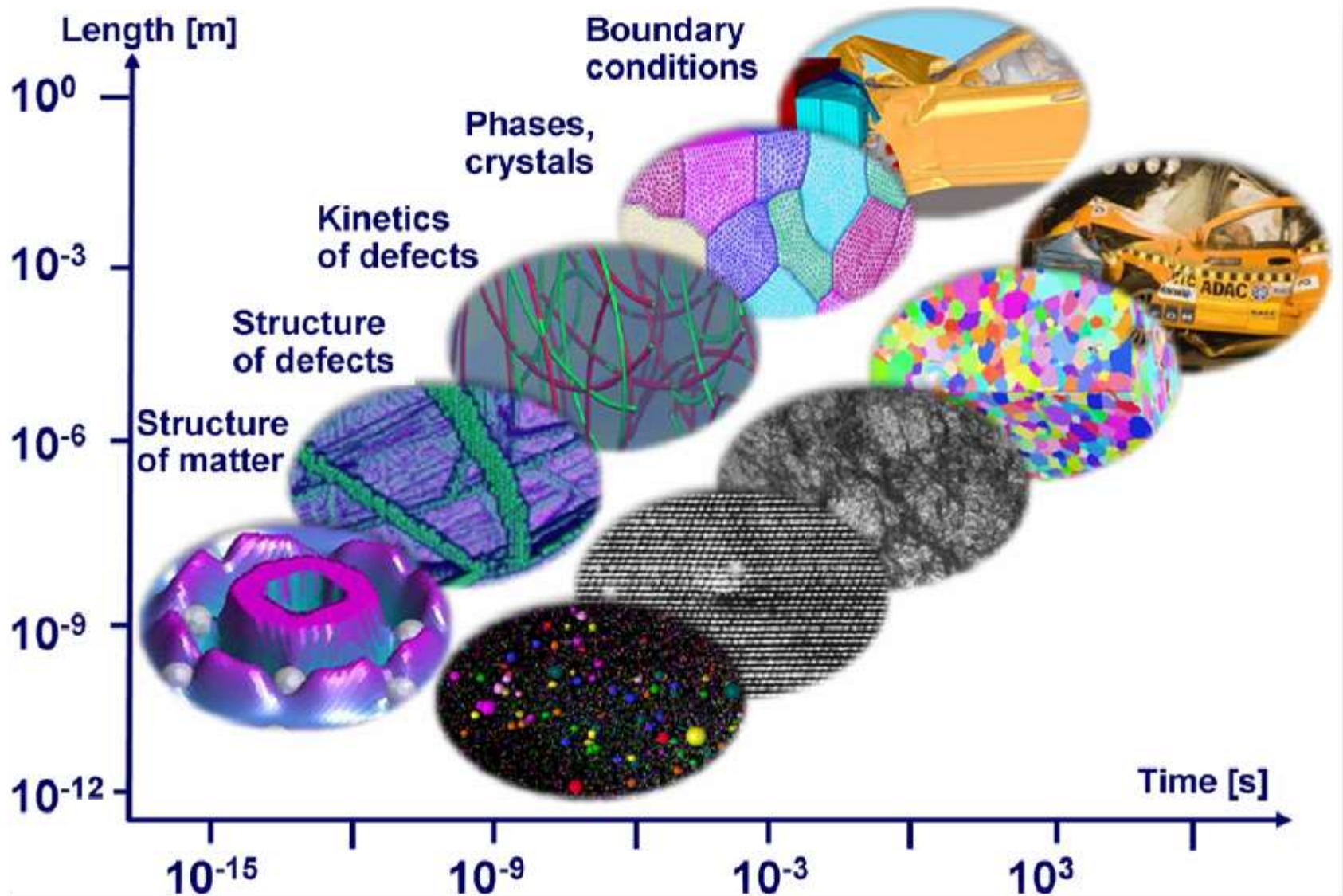
Simulation

Experiment

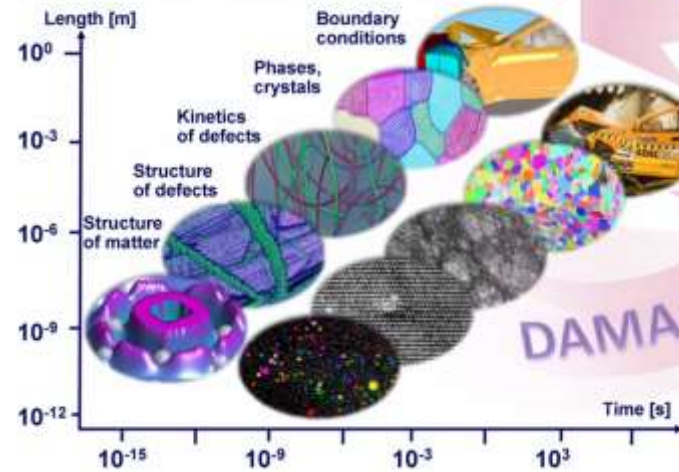
Atoms

Continuum





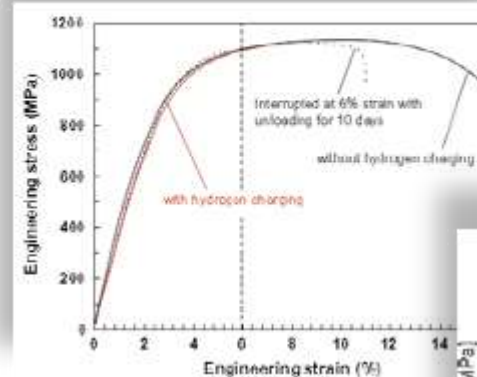
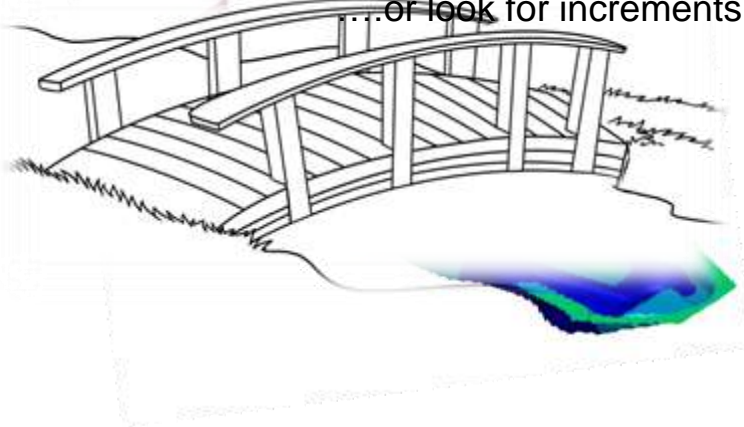
DAMASK: Düsseldorf Advanced Material Simulation Kit:
Casting SMARTMET mechanisms into constitutive laws for advanced mechanics and multiphysics simulations



Looking for multi-mechanisms / alloy trends

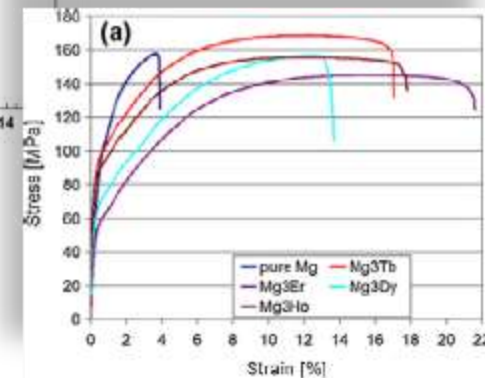


....or look for increments ?



HELP
HEV
HEDE
HYDRID

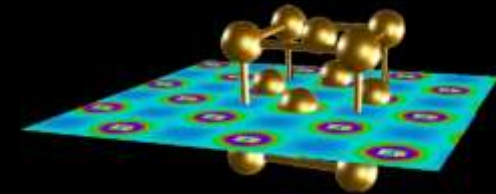
Pyramidal slip
Corrosion



- **Some basic methods**
 - Atomistic
 - Monte Carlo
 - Dislocations
 - Polycrystal mechanics
- **Ab-initio informed constitutive models**
 - Elasticity: from DFT to Homogenization
 - Atomistically informed simulation: from APT to MD
 - From DFT to dislocation rate models and yield surfaces

DFT: Density Functional Theory; APT: Atom Probe Tomography; MD: Molecular Dynamics; RVE: Representative Volume Element;
ICME: Integrated Computational Materials Engineering

- **MOST EXACT KNOWN MATERIALS THEORY**
- **COMBINE TO ATOMIC SCALE EXPERIMENTS**
- **OBTAIN DATA NOT ACCESSIBLE OTHERWISE**
- **CAN BE USED AT CONTINUUM SCALE**
- **ELECTRONIC RULES FOR ALLOY DESIGN:
ADD ELECTRONS RATHER THAN ATOMS**



$$-\frac{\hbar^2}{2m} \nabla^2 \psi(\mathbf{r}) + U(\mathbf{r}) \psi(\mathbf{r}) = E \psi(\mathbf{r})$$

$$\hbar/(2\pi)$$

square $|\psi(\underline{\mathbf{r}})|^2$ of the wave function $\psi(\underline{\mathbf{r}})$ at position $\underline{\mathbf{r}} = (x, y, z)$ is a measure of the probability (Aufenthaltswahrscheinlichkeit)

many particles

$$\left(-\frac{\hbar^2}{2} \sum_i \frac{1}{m_i} \nabla_i^2 + U(\mathbf{r}_i) \right) \psi(\mathbf{r}_i) = E \psi(\mathbf{r}_i)$$

i Electrons: Mass m_e ; Charge $q_e = -e$; Coordinates r_{ei}
j Cores: Mass m_n ; Charge $q_n = ze$; Coordinates r_{nj}

$$\left(-\frac{\hbar^2}{2m_e} \sum_i \nabla_i^2 - \frac{\hbar^2}{2m_n} \sum_j \nabla_j^2 + \sum_{\substack{i1,i2 \\ i1 \neq i2}} \frac{e^2}{4\pi\epsilon_0 |r_{e_{i1}} - r_{e_{i2}}|} + \sum_{\substack{j1,j2 \\ j1 \neq j2}} \frac{z_{j1}z_{j2}e^2}{4\pi\epsilon_0 |r_{n_{j1}} - r_{n_{j2}}|} + \sum_{i,j} \frac{z_j e^2}{4\pi\epsilon_0 |r_{e_i} - r_{n_j}|} \right) \psi(r_{e_i}, r_{n_j}) = E \psi(r_{e_i}, r_{n_j})$$

Decoupling of cores and electrons

$$\psi(\mathbf{r}_e, \mathbf{r}_n) = \varphi(\mathbf{r}_e) \phi(\mathbf{r}_n)$$

Electrons

$$\left(-\frac{\hbar^2}{2m_e} \sum_i \nabla_i^2 + \sum_{\substack{i1, i2 \\ i1 \neq i2}} \frac{e^2}{4\pi\epsilon_0 |\mathbf{r}_{e_{i1}} - \mathbf{r}_{e_{i2}}|} + \sum_{i,j} \frac{z_j e^2}{4\pi\epsilon_0 |\mathbf{r}_{e_i} - \mathbf{r}_{n_j}|} \right) \varphi(\mathbf{r}_{e_i}) = E \varphi(\mathbf{r}_{e_i})$$

Atom cores

$$\left(-\frac{\hbar^2}{2m_n} \sum_j \nabla_j^2 + \sum_{\substack{j1, j2 \\ j1 \neq j2}} \frac{z_{j1} z_{j2} e^2}{4\pi\epsilon_0 |\mathbf{r}_{n_{j1}} - \mathbf{r}_{n_{j2}}|} + \sum_{i,j} \frac{z_j e^2}{4\pi\epsilon_0 |\mathbf{r}_{e_i} - \mathbf{r}_{n_j}|} \right) \phi(\mathbf{r}_{n_j}) = E \phi(\mathbf{r}_{n_j})$$



- Instead of using Quantum mechanics, we can use classical Newtonian mechanics to model our system.
- This is a simplification of what is actually going on, and is therefore less accurate.
- To alleviate this problem, we use numbers derived from QM for the constants in our classical equations.

For each atom in every molecule, we need:

- Position (r)
- Momentum ($m + v$)
- Charge (q)
- Bond information (which atoms, bond angles, etc.)

From potential to motion

To run the simulation, we need the force on each particle.

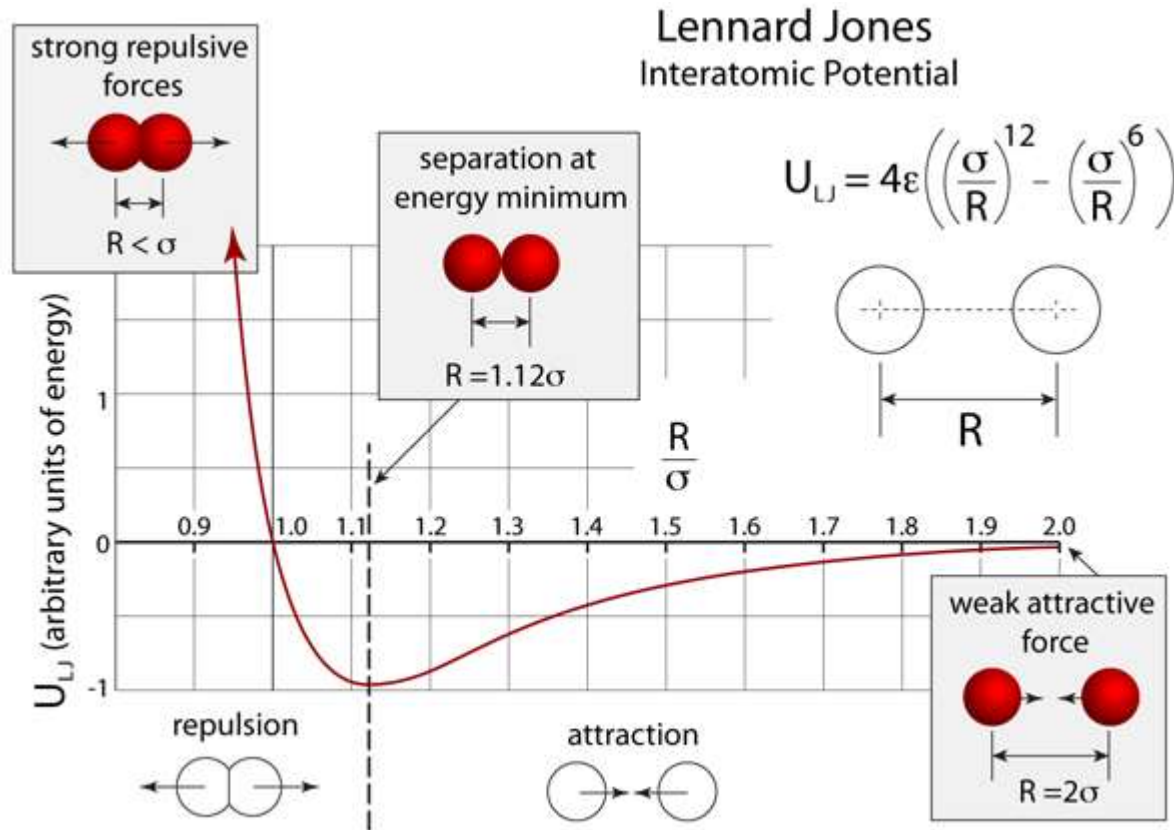
$$F_i = m_i a_i$$

We use the gradient of the potential energy function.

$$F_i = -\nabla_i V$$

Now we can find the acceleration.

$$-\frac{dV}{dr_i} = m_i \frac{d^2 r_i}{dt^2}$$



$$F_i = -\nabla_i V$$

$$-\frac{dV}{dr_i} = m_i \frac{d^2 r_i}{dt^2}$$

The Verlet technique allows one to calculate the actual position \mathbf{r}_i and velocity $\dot{\mathbf{r}}_i$ of the i th atom at time t in Cartesian coordinates (in the general Lagrange formalism the Cartesian coordinates \mathbf{r} must be distinguished from the generalized coordinates \mathbf{x}). The displacement in the vicinity of t can be described by a Taylor expansion:

$$\mathbf{r}_i(t + \delta t) = \mathbf{r}_i(t) + \dot{\mathbf{r}}_i(t)\delta t + \frac{1}{2}\ddot{\mathbf{r}}_i(t)(\delta t)^2 + \frac{1}{3!}\dddot{\mathbf{r}}_i(t)(\delta t)^3 + \frac{1}{4!}\ddot{\mathbf{r}}_i(t)(\delta t)^4 + \dots$$

$$\mathbf{r}_i(t - \delta t) = \mathbf{r}_i(t) - \dot{\mathbf{r}}_i(t)\delta t + \frac{1}{2}\ddot{\mathbf{r}}_i(t)(\delta t)^2 - \frac{1}{3!}\dddot{\mathbf{r}}_i(t)(\delta t)^3 + \frac{1}{4!}\ddot{\mathbf{r}}_i(t)(\delta t)^4 \mp \dots$$

By adding equations (4.47) and (4.48) one obtains an expression for the position of the i th atom as a function of its acceleration,

$$\begin{aligned} \mathbf{r}_i(t + \delta t) &= 2\mathbf{r}_i(t) - \mathbf{r}_i(t - \delta t) + \ddot{\mathbf{r}}_i(t)(\delta t)^2 + \frac{2}{4!}\ddot{\mathbf{r}}_i(t)(\delta t)^4 + \dots \\ &\approx 2\mathbf{r}_i(t) - \mathbf{r}_i(t - \Delta t) + \ddot{\mathbf{r}}_i(t)(\Delta t)^2 \end{aligned}$$

The required acceleration of the i th atom is calculated from the conservative force \mathbf{F}_i , the atomic mass m_i , and, if $T \neq 0$, a thermodynamic friction coefficient $\xi(t)$. The force is obtained as a derivative of the respective potential. The velocity of the atom is calculated by subtracting equation (4.47) from equation (4.48).

$$\dot{\mathbf{r}}_i(t) \approx \frac{\mathbf{r}_i(t + \Delta t) - \mathbf{r}_i(t - \Delta t)}{2\Delta t}$$

temperature

$$T(t) = \frac{2E_{\text{kin}}}{3Nk_{\text{B}}} = \frac{1}{3Nk_{\text{B}}} \sum_{i=1}^N m_i v_i^2(t)$$

pressure

$$P(t) = \frac{1}{3V} \sum_{i=1}^N \left(m_i v_i^2 + r_i F_i \right)$$

Spezific heat

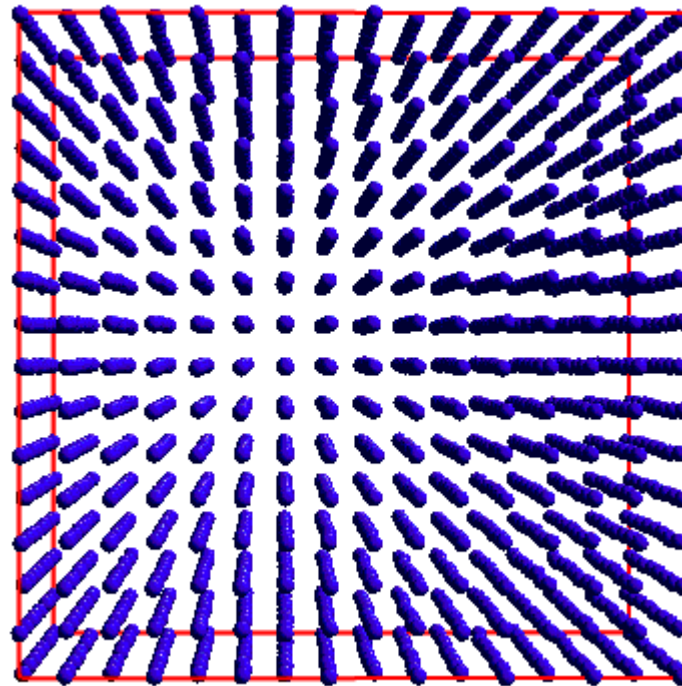
$$\frac{\langle T^2 \rangle - \langle T \rangle^2}{\langle T \rangle^2} = \frac{2}{3N} \left(1 - \frac{3k_B N}{2C_v} \right)$$

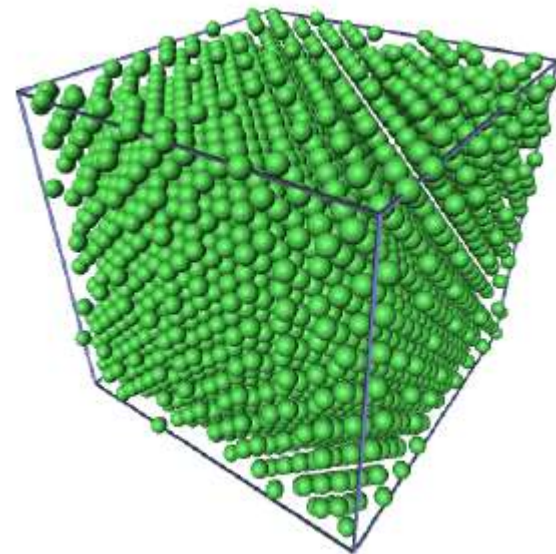
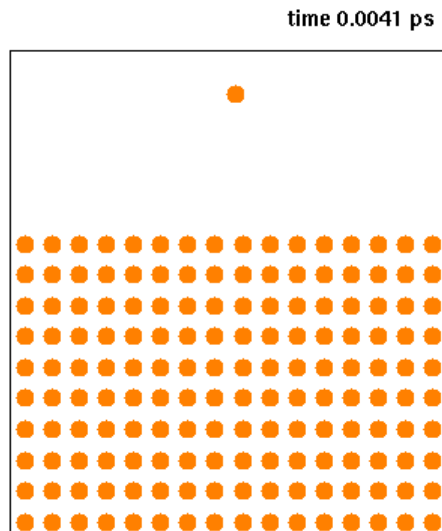
Diffusion constant

$$D(t) = \frac{1}{6t} \left\langle \left(r_i(\tau + t) - r_i(\tau) \right)^2 \right\rangle$$

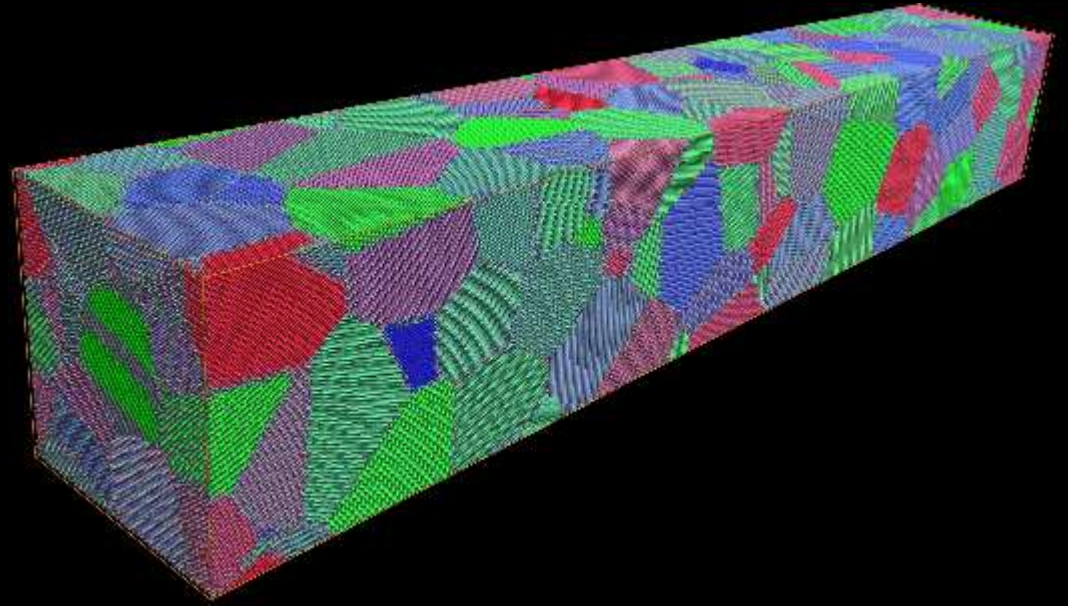
pair correlation

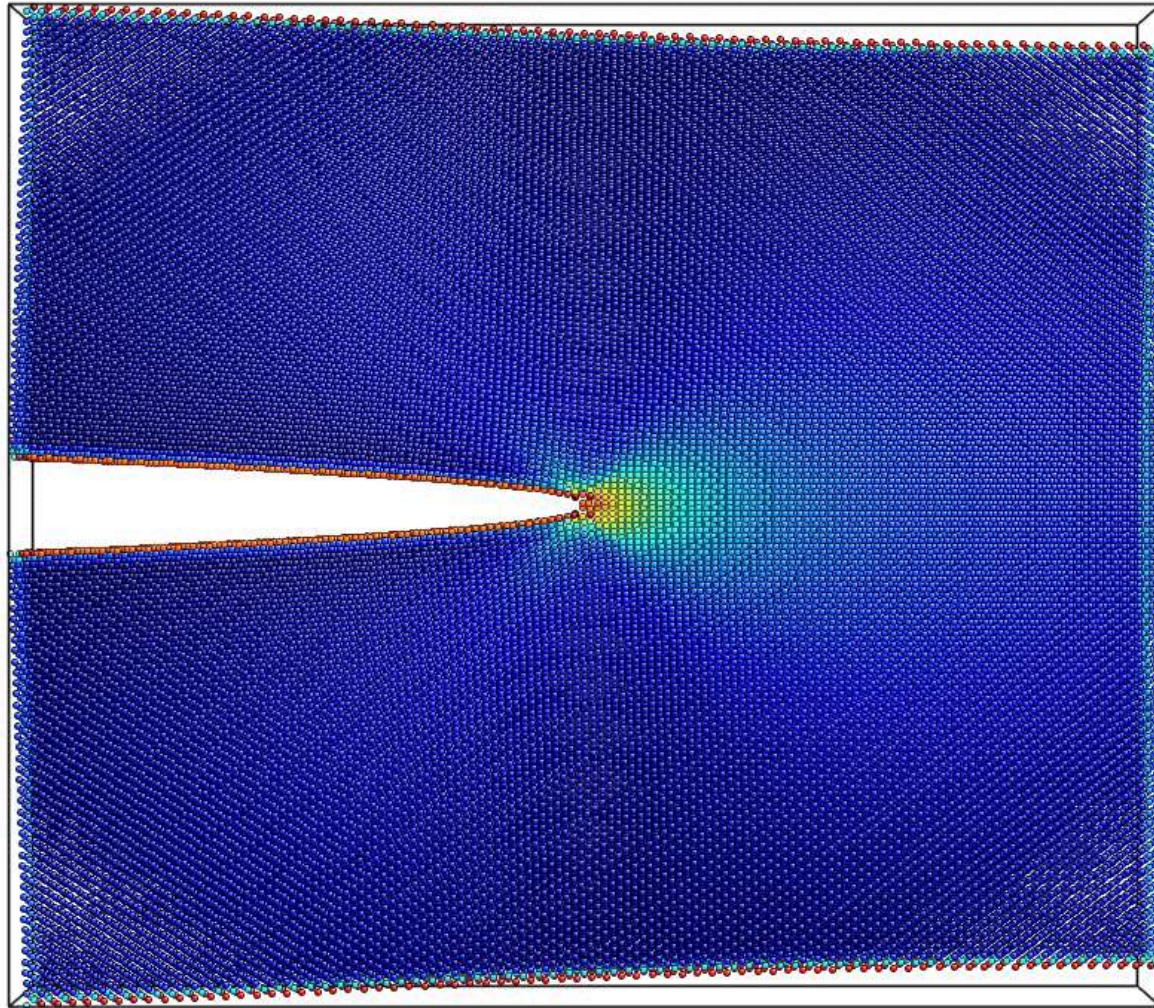
$$g(r) = \frac{V}{4\pi N^2 r^2} \left\langle \left(\sum_i \sum_{i \neq j} \delta(r - r_{ij}) \right) \right\rangle$$

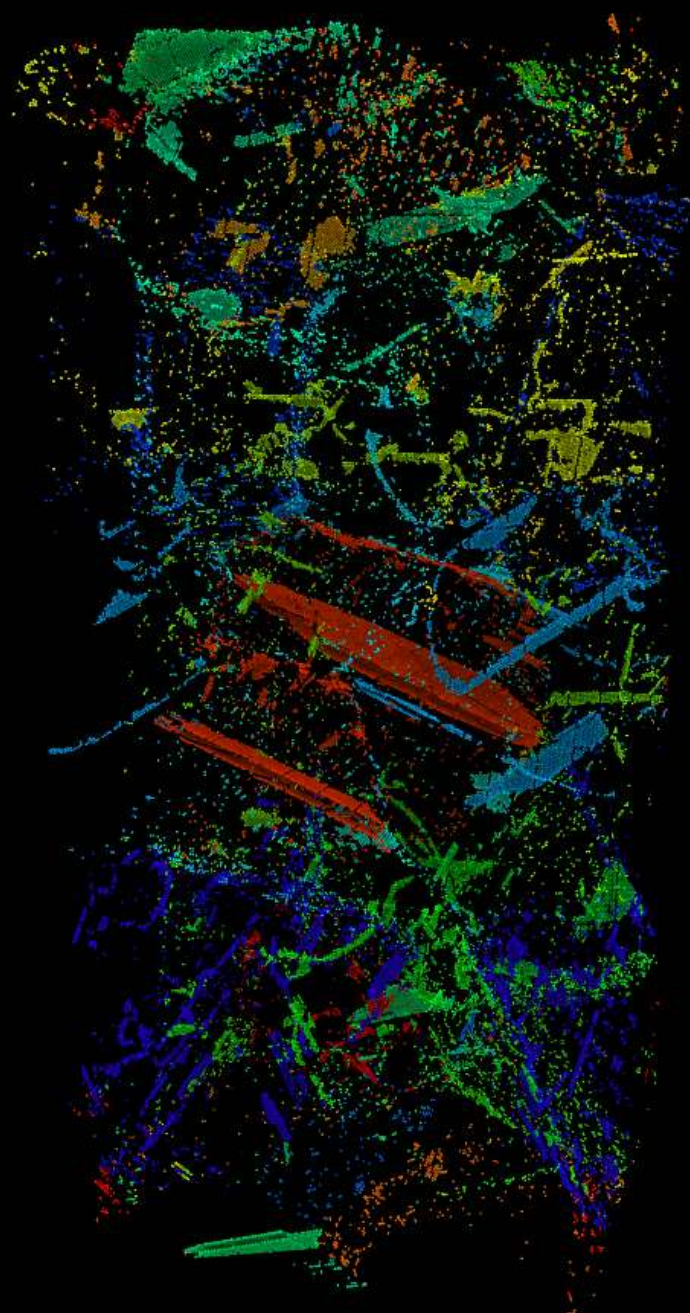




Molecular Dynamics







[Gauss Centre for Supercomputing](#) MD-Simulations on Strengthening
Caused by GP-Zones in Al-Cu Alloys

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MC

statistics
 $\sim 10^{23}$ events

MD

$\sim 10^7$ Atoms

Algorithms that use sequence of random events

Average behavior (statistics)

Kinetics: e.g. diffusion such as random walk (drunken sailor)

Thermodynamics: Phase transitions (Ising and Potts Models)

General

Formulate a probabilistic analogue of the problem

Apply a Monte Carlo algorithm

Present and interpret results

Mathematical

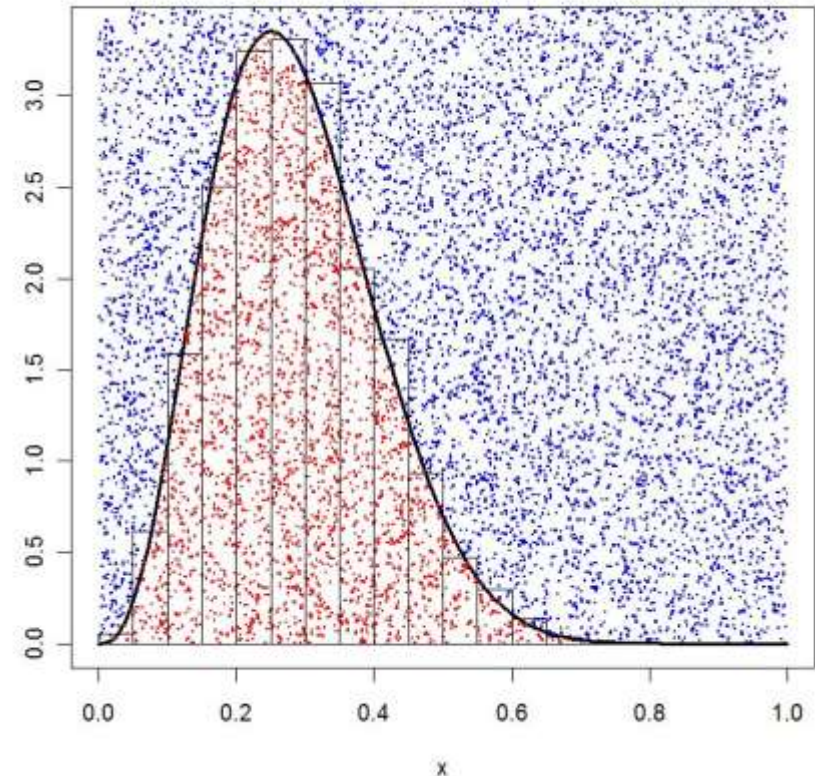
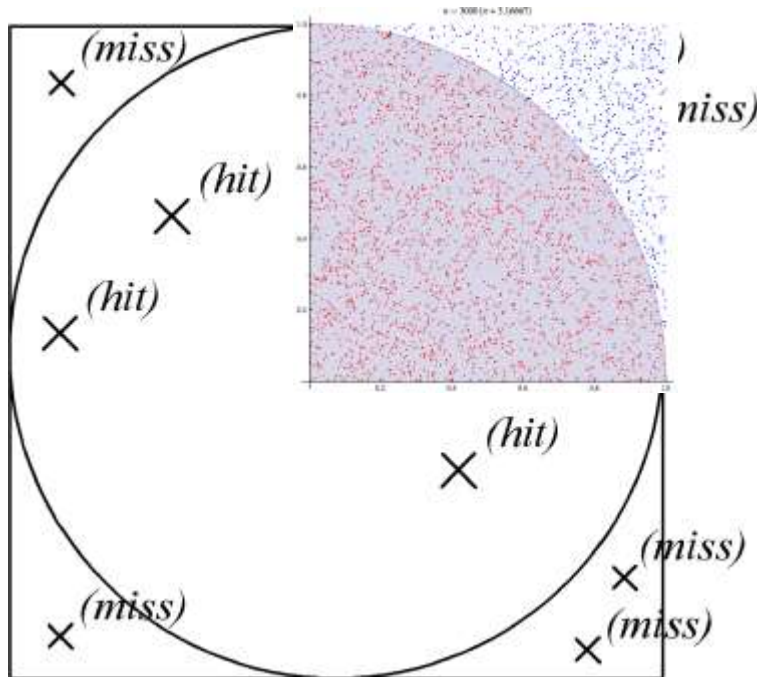
Formulate integral expressions of the governing differential equations that describe the stochastic process

Integrate the governing expression using a weighted or nonweighted random sampling method

Extract state equation values, correlation functions, structural information, or MC kinetics

Numerical integration using random numbers (stochastic integration)

e.g. circle area



$$\frac{\text{circle area}}{\text{square area}} = \frac{\pi r^2}{(2r)^2} = \frac{\pi}{4} = \frac{n_{\text{Treffer}}}{n_{\text{ges}}}$$

Problem: $\langle A \rangle = \int P(X) A(X) dX$

mit $P(X) = \frac{1}{Z} \exp\left(-\frac{H(X)}{k_B T}\right)$

Numerical Integration:

$$\langle A \rangle \approx \bar{A} = \frac{1}{M} \sum_{i=1}^M P(X_i) A(X_i), \quad M \rightarrow \infty$$

BUT: phase space very large
Solution: importance sampling

Metropolis Algorithm: importance sampling: prescribe areas where it is worth to look ! (meaning where to integrate)

create sequence of states

$$X_\nu \rightarrow X_{\nu+1} \rightarrow X_{\nu+2} \rightarrow \dots$$

using transition probability

$$W(X \rightarrow X')$$

e.g.: $\Delta H = H(X') - H(X)$

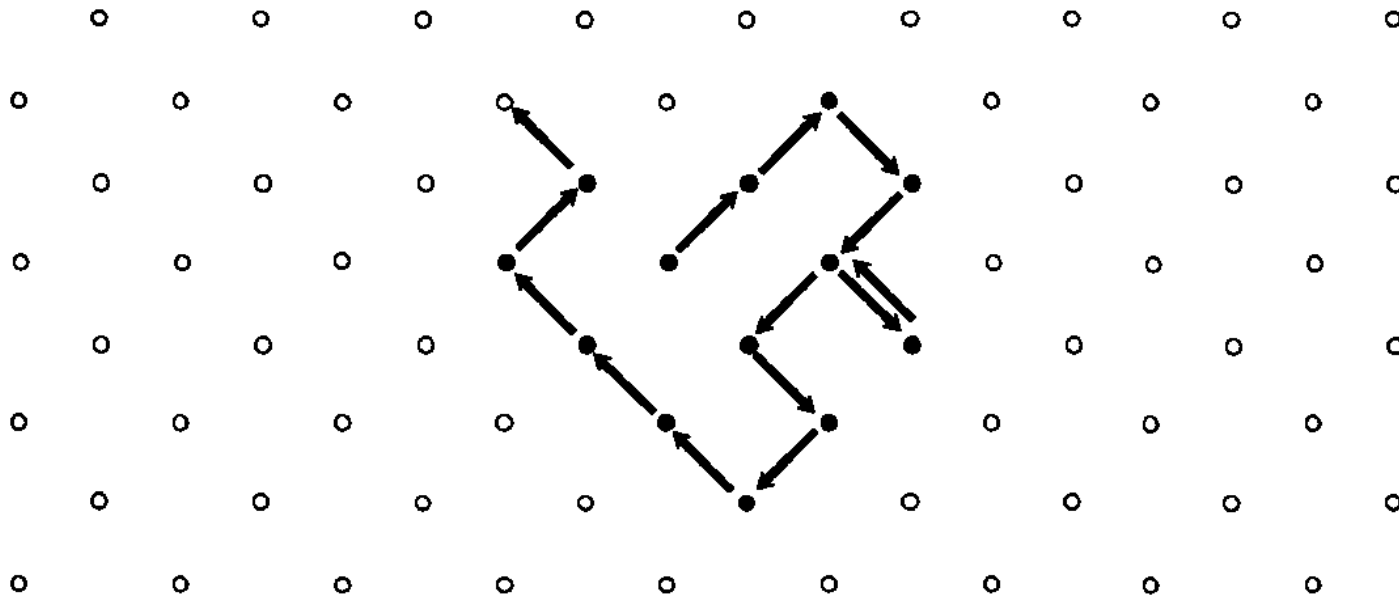
$$W(X \rightarrow X') = \begin{cases} 1 & \text{if } \Delta H \leq 0 \\ \exp(-\Delta H / k_B T) & \text{if } \Delta H > 0 \end{cases}$$

W fulfills condition of detailed balance

$$P(X)W(X \rightarrow X') = P(X')W(X' \rightarrow X)$$

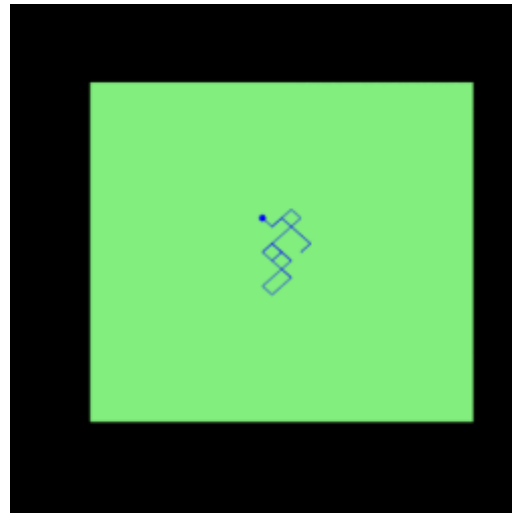
and hence

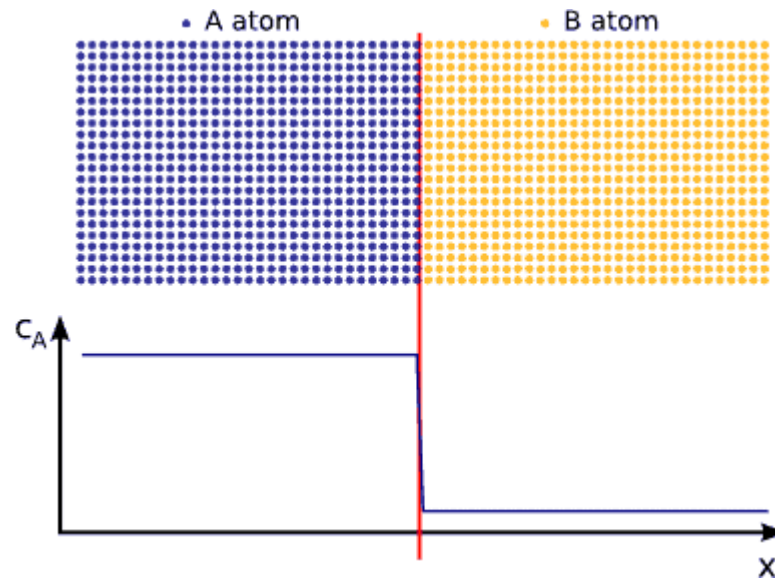
$$\bar{A} = \frac{1}{M} \sum_{i=1}^M A(X_i)$$

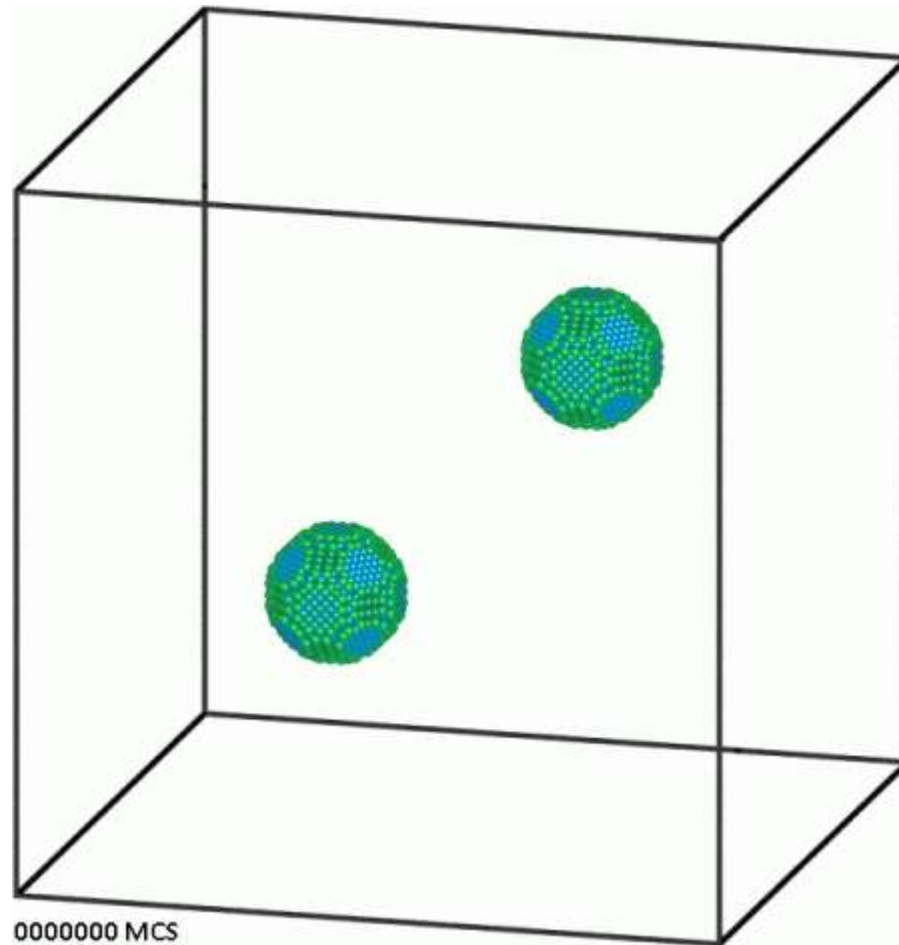


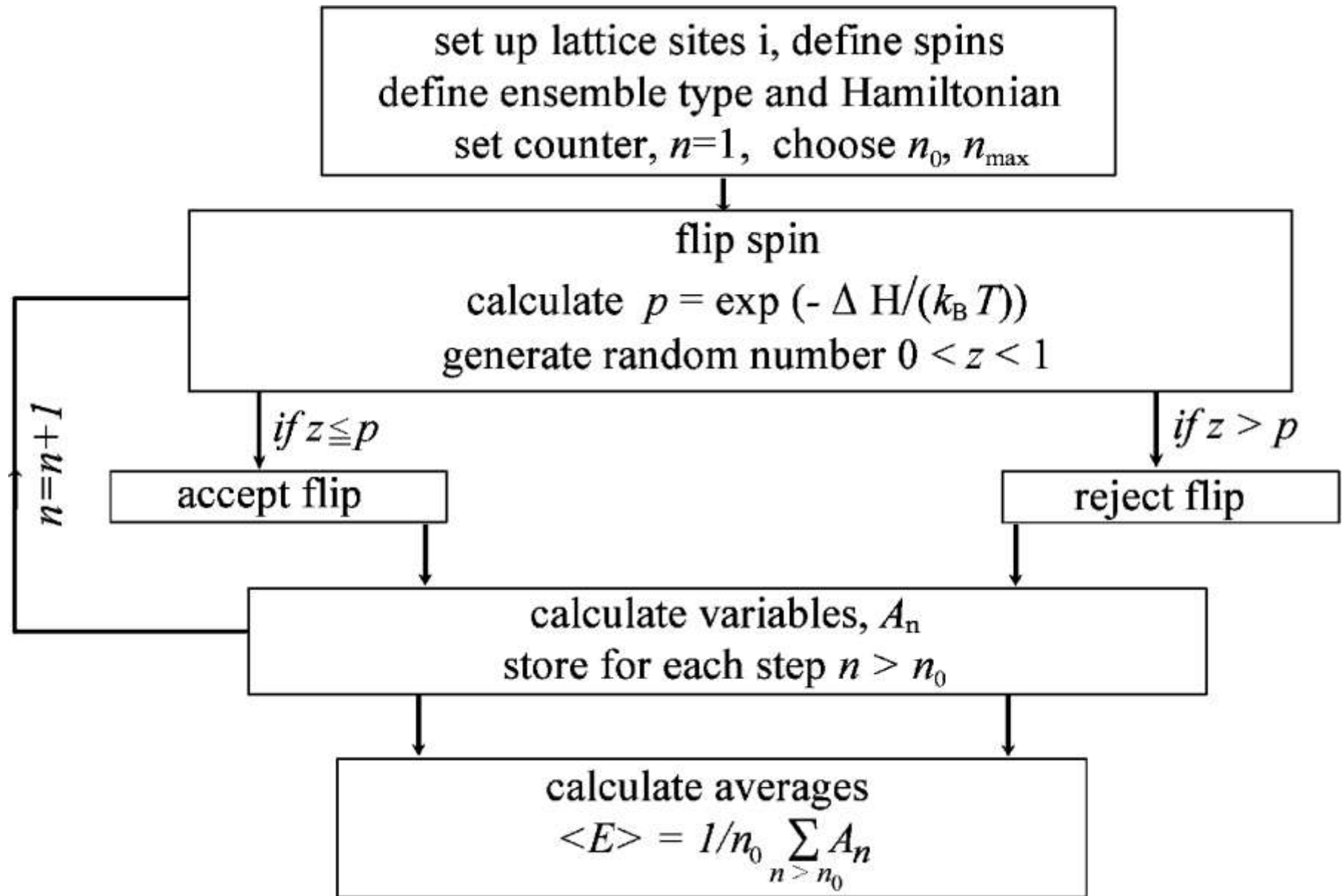
$$x^2 = 6D\tau$$

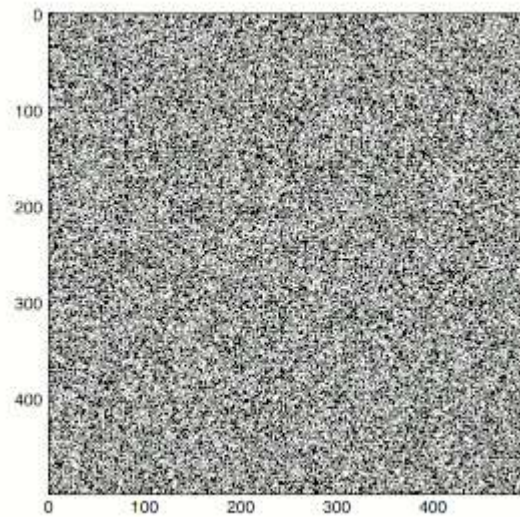
$$\Delta x \propto \sqrt{\tau}$$



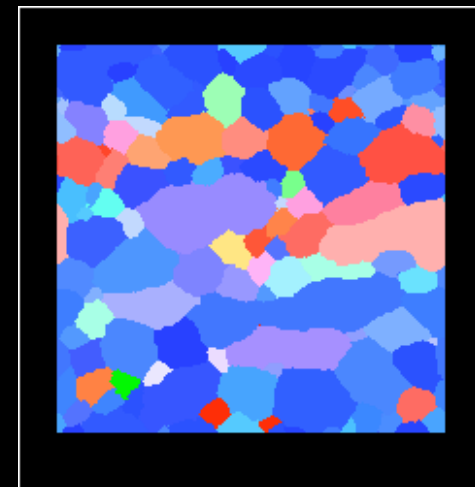
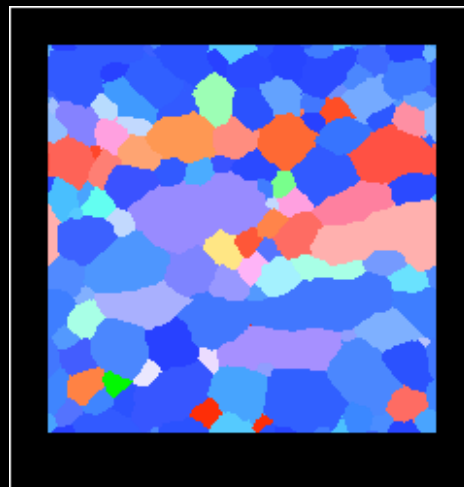
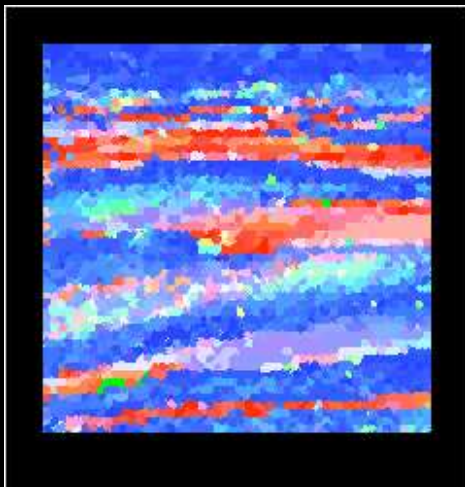
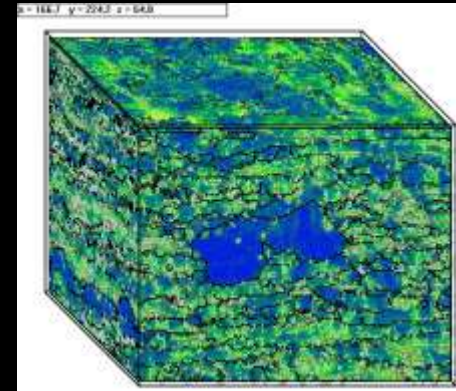
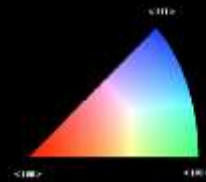
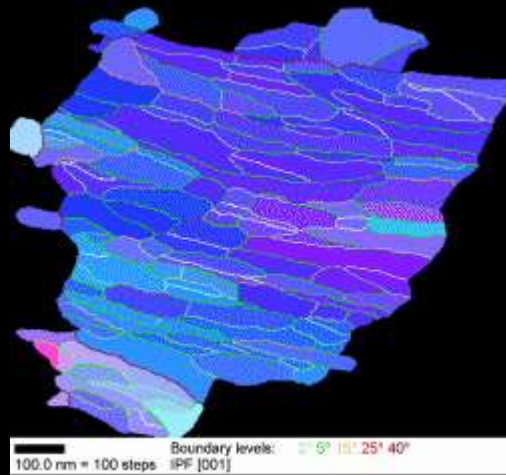






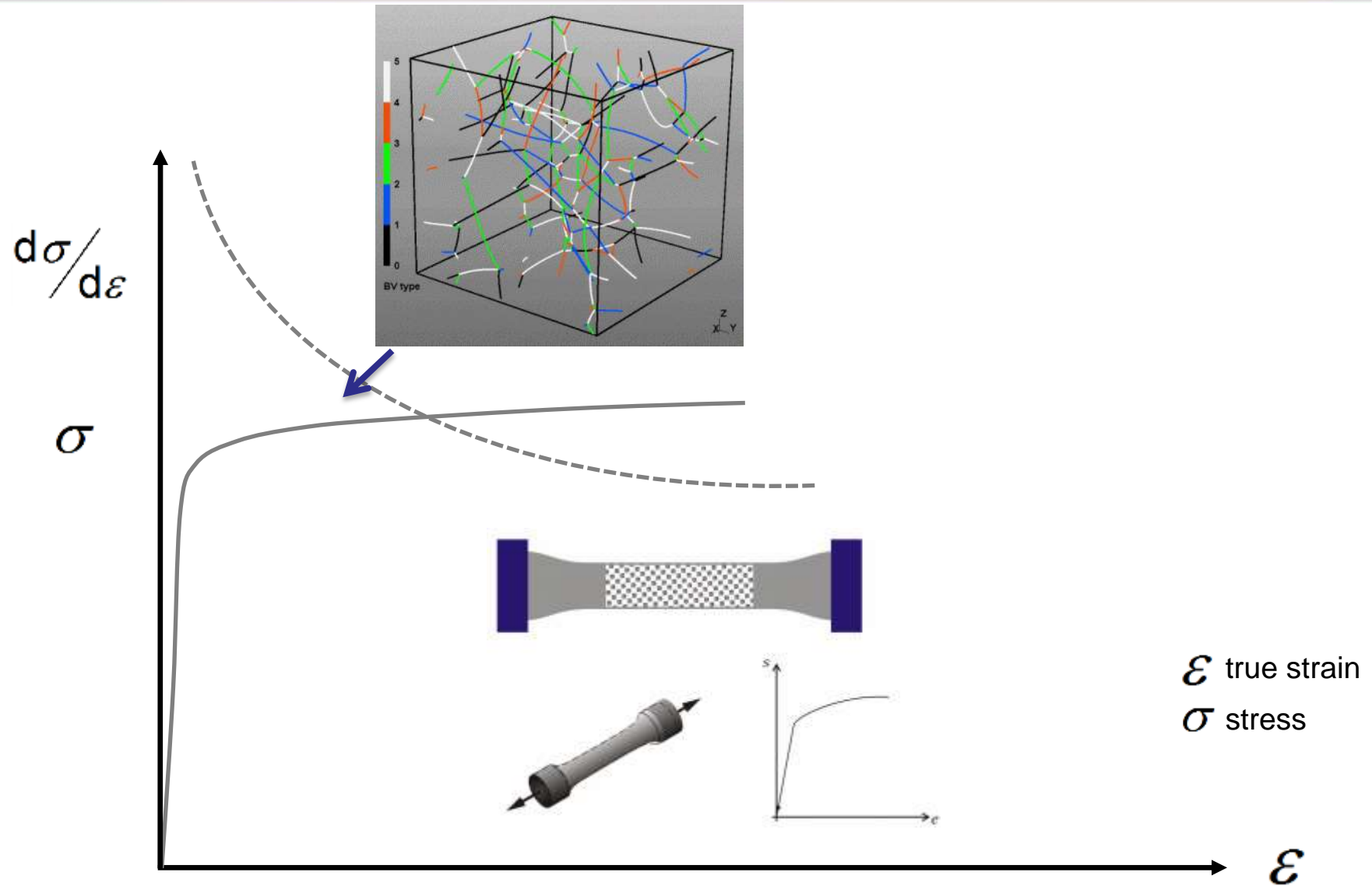


Monte Carlo: Potts model



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$$\underline{u} = u(x, y, z)$$



$$\underline{u}_{(1)}(x, y, z) = \underline{u}_{(2)}(x, y, z)$$



$$\underline{u} = u(x, y, z)$$



$$\underline{u}_{(1)}(x, y, z) \neq \underline{u}_{(2)}(x, y, z)$$





Distorsions come from gradients in the displacement fields

Displacement vector:

$$\mathbf{u} = [u_x, u_y, u_z]$$

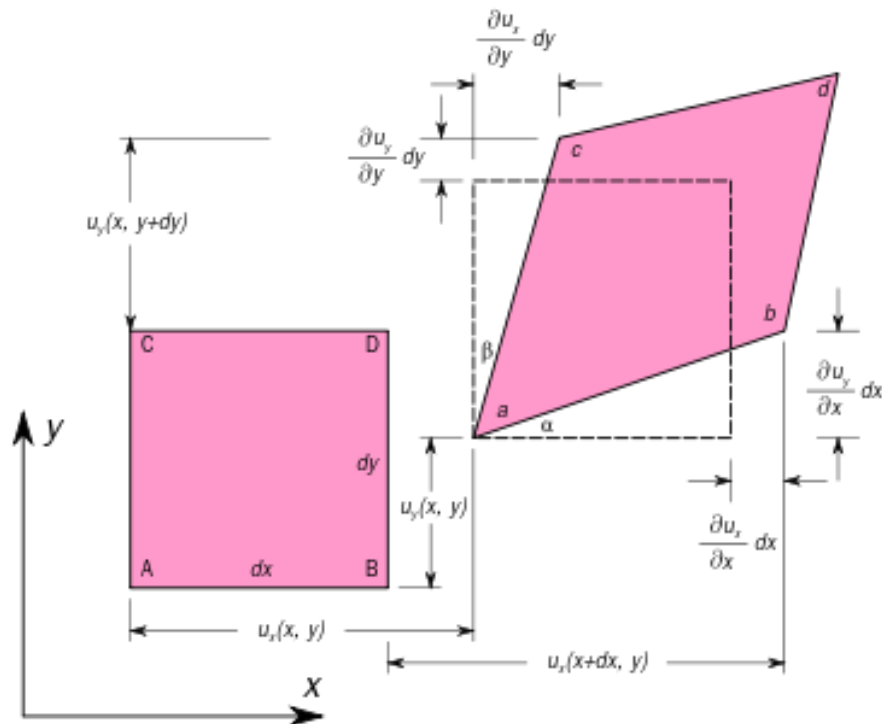
Strain tensor:

$$\varepsilon_{xx} = \frac{\partial u_x}{\partial x}$$

Strain tensor: symmetrical part of displacement gradient tensor

The tensor $\frac{\partial u_i}{\partial x_j}$ is called **displacement gradient tensor** and may be written as

$$\frac{\partial u_i}{\partial x_j} = u_{i,j} = \begin{bmatrix} \frac{\partial u}{\partial x} & \frac{\partial u}{\partial y} & \frac{\partial u}{\partial z} \\ \frac{\partial v}{\partial x} & \frac{\partial v}{\partial y} & \frac{\partial v}{\partial z} \\ \frac{\partial w}{\partial x} & \frac{\partial w}{\partial y} & \frac{\partial w}{\partial z} \end{bmatrix}$$



The displacement gradient tensor in general is a non-symmetric tensor and can be decomposed into symmetric and antisymmetric part. Hence the displacement is

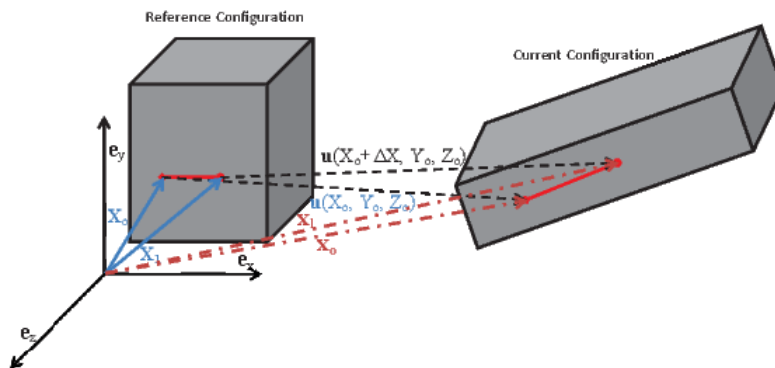
$$\begin{aligned} u_i &= \underbrace{u_i^0}_{\text{translation vector}} + \underbrace{\frac{1}{2} (u_{i,j} + u_{j,i})}_{\text{strain tensor}} dx_j + \underbrace{\frac{1}{2} (u_{i,j} - u_{j,i})}_{\text{rotation tensor}} dx_j \\ &= u_i^0 + \varepsilon_{ij} dx_j + \omega_{ij} dx_j \end{aligned}$$

Matrix expression of the strain tensor

$$\boldsymbol{\varepsilon} = \begin{bmatrix} \varepsilon_{xx} & \varepsilon_{xy} & \varepsilon_{xz} \\ \varepsilon_{xy} & \varepsilon_{yy} & \varepsilon_{yz} \\ \varepsilon_{xz} & \varepsilon_{yz} & \varepsilon_{zz} \end{bmatrix}$$

Matrix expression of the rotation tensor

$$\boldsymbol{\omega} = \begin{bmatrix} 0 & \omega_{xy} & \omega_{xz} \\ -\omega_{xy} & 0 & \omega_{yz} \\ -\omega_{xz} & -\omega_{yz} & 0 \end{bmatrix}$$

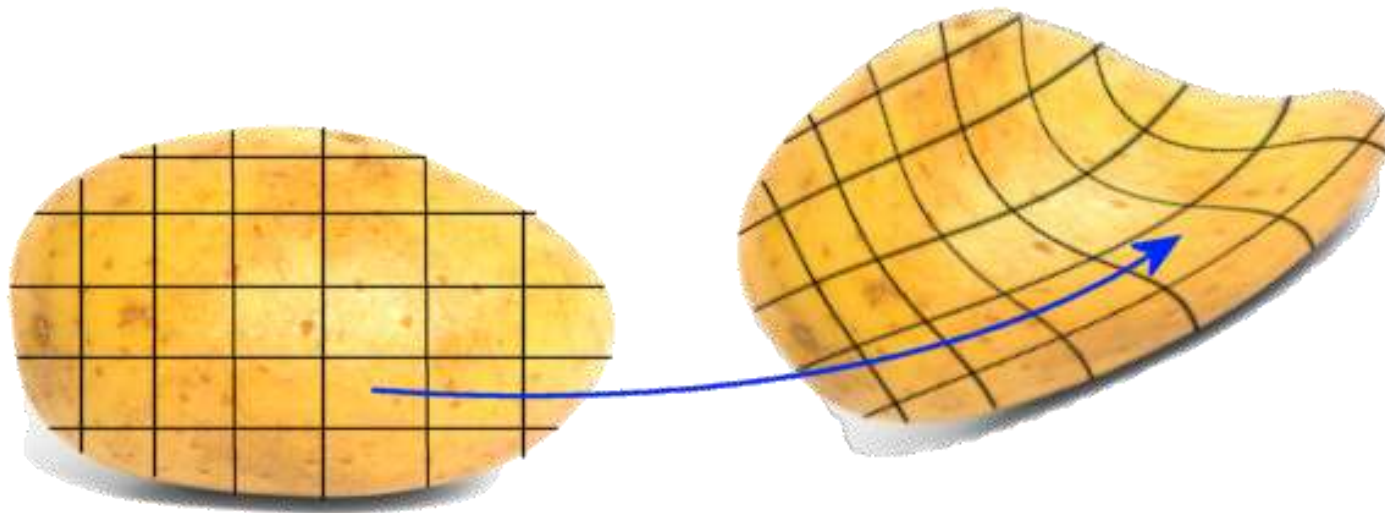


strain rates and displacement gradients in crystals

$$\dot{\varepsilon}_{ij}^K = D_{ij}^K = \frac{1}{2}(\dot{u}_{i,j}^K + \dot{u}_{j,i}^K) = \sum_{s=1}^N m_{ij}^{\text{sym},s} \dot{\gamma}^s \quad \text{mit} \quad m_{ij}^{\text{sym}} = m_{ji}^{\text{sym}} = \frac{1}{2}(n_i b_j + n_j b_i)$$

plastic spin from polar decomposition

$$\dot{\omega}_{ij}^K = W_{ij}^K = \frac{1}{2}(\dot{u}_{i,j}^K - \dot{u}_{j,i}^K) = \sum_{s=1}^N m_{ij}^{\text{asym},s} \dot{\gamma}^s \quad \text{mit} \quad m_{ij}^{\text{asym}} = -m_{ji}^{\text{asym}} = \frac{1}{2}(n_i b_j - n_j b_i)$$





Strain tensor

$$\varepsilon_{ij} = \frac{1}{2} (u_{i,j} + u_{j,i})$$

In matrix form

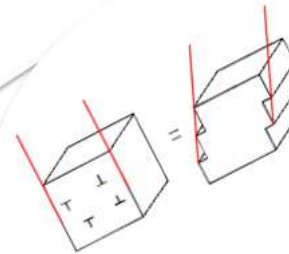
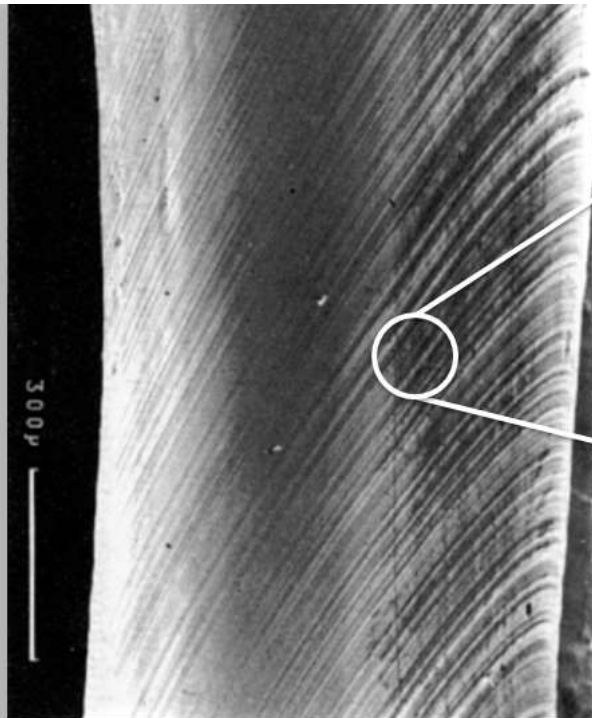
$$\boldsymbol{\varepsilon} = \frac{1}{2} \left(\nabla \mathbf{u} + (\nabla \mathbf{u})^T \right)$$

The above strain tensor is called **Cauchy strain tensor**

$$\begin{aligned}\varepsilon_{ij} &= \frac{1}{2} (u_{i,j} + u_{j,i}) \\ &= \begin{bmatrix} \varepsilon_{11} & \varepsilon_{12} & \varepsilon_{13} \\ \varepsilon_{21} & \varepsilon_{22} & \varepsilon_{23} \\ \varepsilon_{31} & \varepsilon_{32} & \varepsilon_{33} \end{bmatrix} \\ &= \begin{bmatrix} \frac{\partial u_1}{\partial x_1} & \frac{1}{2} \left(\frac{\partial u_1}{\partial x_2} + \frac{\partial u_2}{\partial x_1} \right) & \frac{1}{2} \left(\frac{\partial u_1}{\partial x_3} + \frac{\partial u_3}{\partial x_1} \right) \\ \frac{1}{2} \left(\frac{\partial u_2}{\partial x_1} + \frac{\partial u_1}{\partial x_2} \right) & \frac{\partial u_2}{\partial x_2} & \frac{1}{2} \left(\frac{\partial u_2}{\partial x_3} + \frac{\partial u_3}{\partial x_2} \right) \\ \frac{1}{2} \left(\frac{\partial u_3}{\partial x_1} + \frac{\partial u_1}{\partial x_3} \right) & \frac{1}{2} \left(\frac{\partial u_3}{\partial x_2} + \frac{\partial u_2}{\partial x_3} \right) & \frac{\partial u_3}{\partial x_3} \end{bmatrix}\end{aligned}$$

strain rates and displacement gradients in crystals

$$\dot{\epsilon}_{ij}^K = D_{ij}^K = \frac{1}{2}(\dot{u}_{i,j}^K + \dot{u}_{j,i}^K) = \sum_{s=1}^N m_{ij}^{\text{sym},s} \dot{\gamma}^s \quad \text{mit} \quad m_{ij}^{\text{sym}} = m_{ji}^{\text{sym}} = \frac{1}{2}(n_i b_j + n_j b_i)$$



$$\dot{\gamma} = \frac{d\gamma}{dt} = n \frac{dx}{X} \frac{b}{Z} \frac{1}{dt} = \rho_m b v$$

Normal strains

$$\varepsilon_{xx} = \frac{\partial u}{\partial x}, \quad \varepsilon_{yy} = \frac{\partial v}{\partial y}, \quad \varepsilon_{zz} = \frac{\partial w}{\partial z}$$

Shear strains

$$\varepsilon_{xy} = \frac{1}{2} \left(\frac{\partial u}{\partial y} + \frac{\partial v}{\partial x} \right)$$

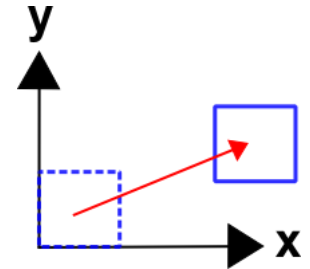
$$\varepsilon_{xz} = \frac{1}{2} \left(\frac{\partial u}{\partial z} + \frac{\partial w}{\partial x} \right)$$

$$\varepsilon_{yz} = \frac{1}{2} \left(\frac{\partial v}{\partial z} + \frac{\partial w}{\partial y} \right)$$

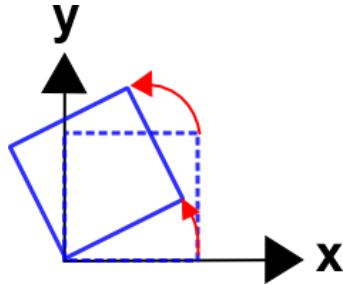
Engineering shear strains

$$\gamma_{xy} = 2\varepsilon_{xy}, \quad \gamma_{xz} = 2\varepsilon_{xz}, \quad \gamma_{yz} = 2\varepsilon_{yz}$$

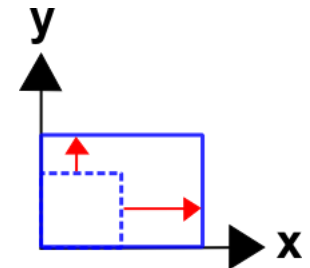
Rigid Body Displacements



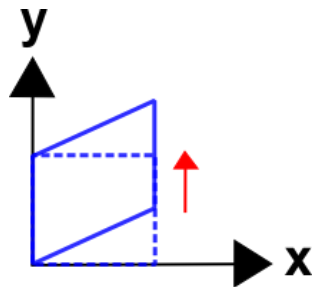
Rigid Body Rotations



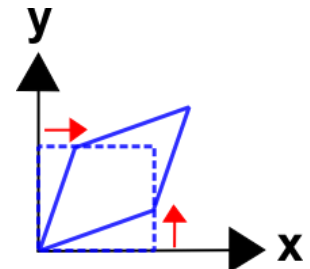
Stretching

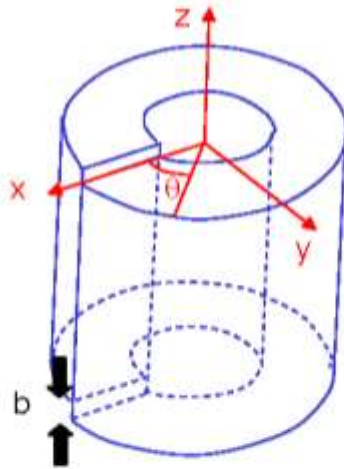


Shear (with Rotation)



Pure Shear





"Recipe" :

- take a hollow cylinder, axis along z;
- cut on a plane parallel to the z-axis;
- displace the free surfaces by **b** in the z-direction.

By inspection:

$$u_x = u_y = 0$$

$$u_z = \frac{b\theta}{2\pi}$$

$$= \frac{b}{2\pi} \tan^{-1}\left(\frac{y}{x}\right)$$

$$\varepsilon_{xx} = \varepsilon_{yy} = \varepsilon_{zz} = \varepsilon_{xy} = \varepsilon_{yx} = 0$$

$$\begin{aligned} \varepsilon_{xz} &= \frac{1}{2} \frac{\partial u_z}{\partial x} = \frac{b}{4\pi} \frac{\partial}{\partial x} \tan^{-1}\left(\frac{y}{x}\right) \\ &= -\frac{b}{4\pi} \frac{1}{1 + \left(\frac{y}{x}\right)^2} \frac{y}{x^2} \\ &= -\frac{b}{4\pi} \frac{y}{x^2 + y^2} = -\frac{b}{4\pi} \frac{\sin\theta}{r} \end{aligned}$$

$$\begin{aligned} \varepsilon_{yz} &= \frac{1}{2} \frac{\partial u_z}{\partial y} = \frac{b}{4\pi} \frac{\partial}{\partial y} \tan^{-1}\left(\frac{y}{x}\right) \\ &= \frac{b}{4\pi} \frac{1}{1 + \left(\frac{y}{x}\right)^2} \frac{1}{x} \\ &= \frac{b}{4\pi} \frac{x}{x^2 + y^2} = \frac{b}{4\pi} \frac{\cos\theta}{r} \end{aligned}$$



Stress field of straight screw dislocation

$$\varepsilon_{xx} = \varepsilon_{yy} = \varepsilon_{zz} = \varepsilon_{xy} = \varepsilon_{yx} = 0$$

$$\varepsilon_{xz} = -\frac{b}{4\pi} \frac{y}{x^2 + y^2} = -\frac{b}{4\pi} \frac{\sin\theta}{r}$$

$$\varepsilon_{yz} = \frac{b}{4\pi} \frac{x}{x^2 + y^2} = \frac{b}{4\pi} \frac{\cos\theta}{r}$$



$$\sigma_{xx} = \sigma_{yy} = \sigma_{zz} = \sigma_{xy} = \sigma_{yx} = 0$$

$$\Delta = 0$$

$$\sigma_{xz} = 2G\varepsilon_{xz} = -\frac{Gb}{2\pi} \frac{y}{x^2 + y^2} = -\frac{Gb}{2\pi} \frac{\sin\theta}{r}$$

$$\sigma_{yz} = 2G\varepsilon_{yz} = \frac{Gb}{2\pi} \frac{x}{x^2 + y^2} = \frac{Gb}{2\pi} \frac{\cos\theta}{r}$$

In Polar coordinates:

(either by direct inspection, or by transforming the strains and stresses from Cartesian co-ordinates)

$$\varepsilon_{\theta z} = \varepsilon_{z\theta} = \frac{b}{4\pi r}$$

All other components of the stress tensor are zero.

$$\sigma_{\theta z} = \sigma_{z\theta} = \frac{Gb}{2\pi r}$$

Note:

- Stress and strain fields are pure shear
- Fields have radial symmetry
- Stresses and strains are proportional to $1/r$:
 - extend to infinity
 - tend to infinite values as $r \rightarrow 0$

Infinite stresses cannot exist in real materials: the dislocation core radius r_0 is that within which our assumption of linear elastic behaviour breaks down. Typically $r_0 \approx 1$ nm.

Summary: infinite straight screw dislocation

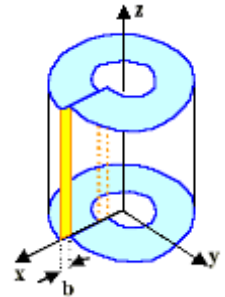
$$\underline{u}(\underline{x}) = \begin{pmatrix} 0 \\ 0 \\ \frac{b}{2\pi} \arctan \frac{y}{x} \end{pmatrix}$$

$$\underline{\underline{\varepsilon}}(\underline{x}) = \begin{pmatrix} 0 & 0 & -\frac{b}{4\pi} \frac{y}{x^2+y^2} \\ 0 & 0 & \frac{b}{4\pi} \frac{x}{x^2+y^2} \\ -\frac{b}{4\pi} \frac{y}{x^2+y^2} & \frac{b}{4\pi} \frac{x}{x^2+y^2} & 0 \end{pmatrix}$$

$$\underline{\underline{\sigma}}(\underline{x}) = \frac{Gb}{2\pi} \begin{pmatrix} 0 & 0 & -\frac{b}{4\pi} \frac{y}{x^2+y^2} \\ 0 & 0 & \frac{b}{4\pi} \frac{x}{x^2+y^2} \\ -\frac{b}{4\pi} \frac{y}{x^2+y^2} & \frac{b}{4\pi} \frac{x}{x^2+y^2} & 0 \end{pmatrix}$$

Summary: infinite straight edge dislocation

$$\begin{aligned}
 u_x &= \frac{b}{2\pi} \left(\arctan \frac{y}{x} + \frac{1}{2(1-\nu)} \frac{xy}{x^2 + y^2} \right) \\
 u_y &= \frac{b}{2\pi} \left(-\frac{1-2\nu}{2(1-\nu)} \log \sqrt{x^2 + y^2} + \frac{1}{2(1-\nu)} \frac{y^2}{x^2 + y^2} \right) \\
 u_z &= 0
 \end{aligned}$$



$$\varepsilon_{xx} = \frac{\partial u_x}{\partial x} = \frac{b y ((3-2\nu) x^2 + (1-2\nu) y^2)}{4 (-1+\nu) \pi (x^2 + y^2)^2}$$

$$\varepsilon_{yy} = \frac{\partial u_y}{\partial y} = \frac{-(b y ((1+2\nu) x^2 + (-1+2\nu) y^2))}{4 (-1+\nu) \pi (x^2 + y^2)^2}$$

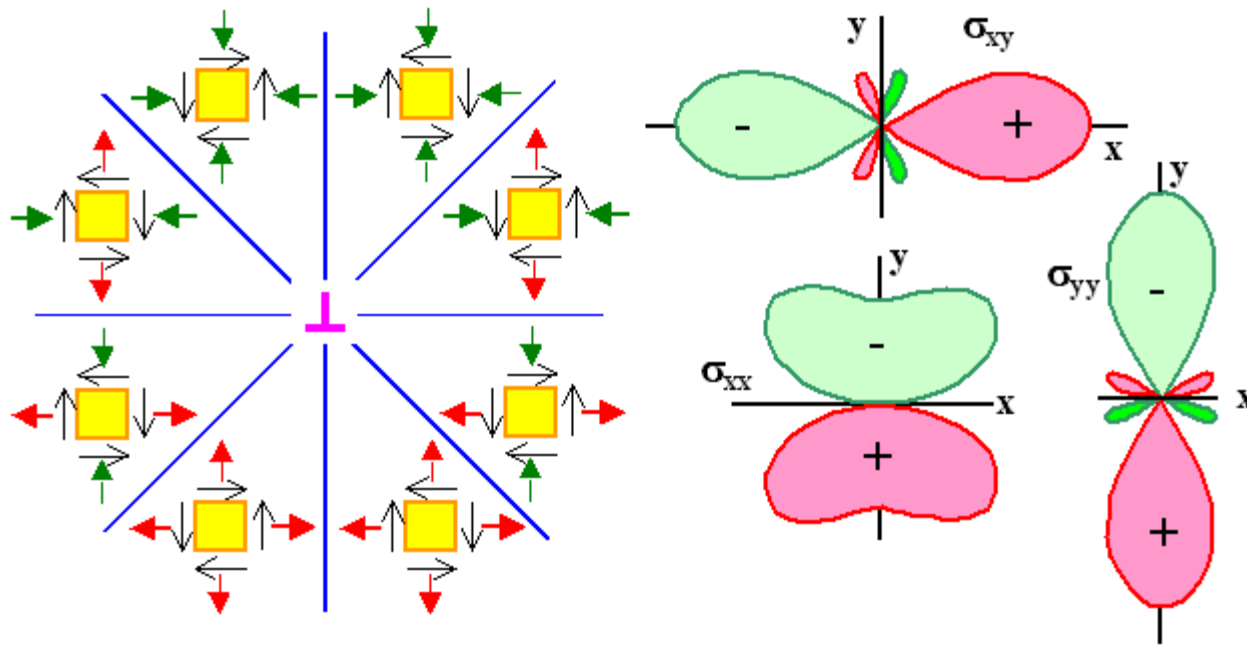
$$\varepsilon_{xy} = \frac{1}{2} \left(\frac{\partial u_x}{\partial y} + \frac{\partial u_y}{\partial x} \right) = \frac{b x (-x^2 + y^2)}{4 (-1+\nu) \pi (x^2 + y^2)^2}$$

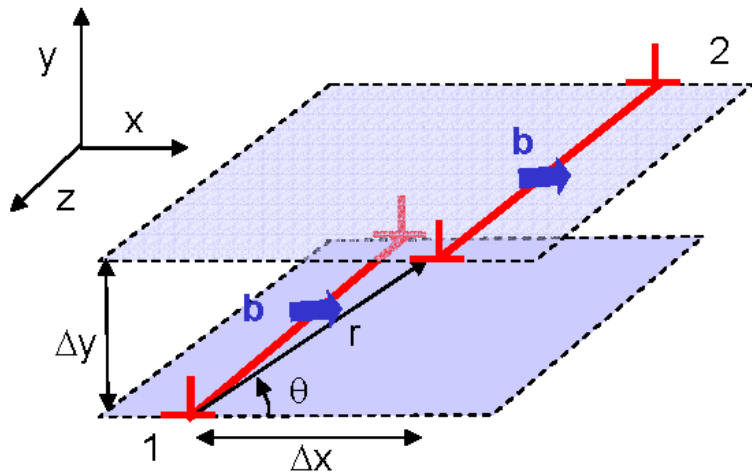
$$\sigma_{xx} = \frac{b G y (3 x^2 + y^2)}{2 (-1 + \nu) \pi (x^2 + y^2)^2}$$

$$\sigma_{yy} = \frac{b G y (-x^2 + y^2)}{2 (-1 + \nu) \pi (x^2 + y^2)^2}$$

$$\sigma_{zz} = \frac{b G \nu y}{(-1 + \nu) \pi (x^2 + y^2)}$$

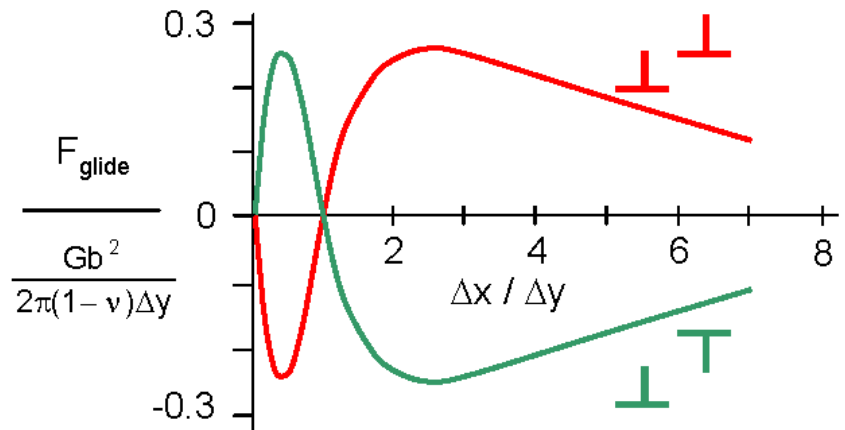
$$\sigma_{xy} = \frac{b G x (-x^2 + y^2)}{2 (-1 + \nu) \pi (x^2 + y^2)^2}$$





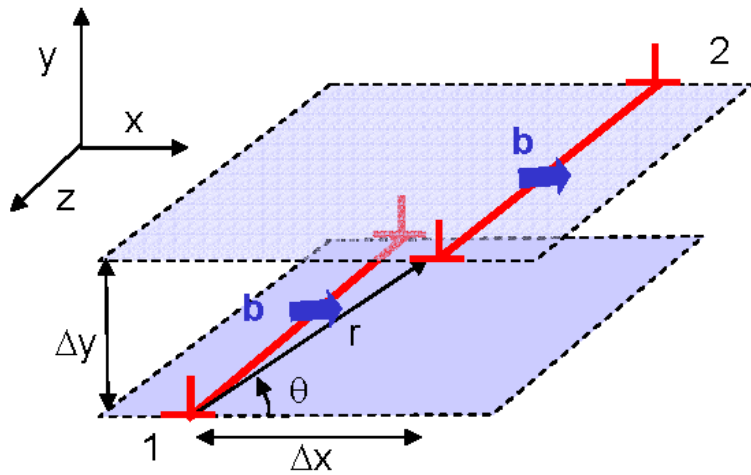
So glide force, resolved onto the slip plane, is:

$$F_{\text{glide}} = \frac{Gb^2}{2\pi(1-\nu)} \frac{\Delta x(\Delta x^2 - \Delta y^2)}{(\Delta x^2 + \Delta y^2)^2}$$



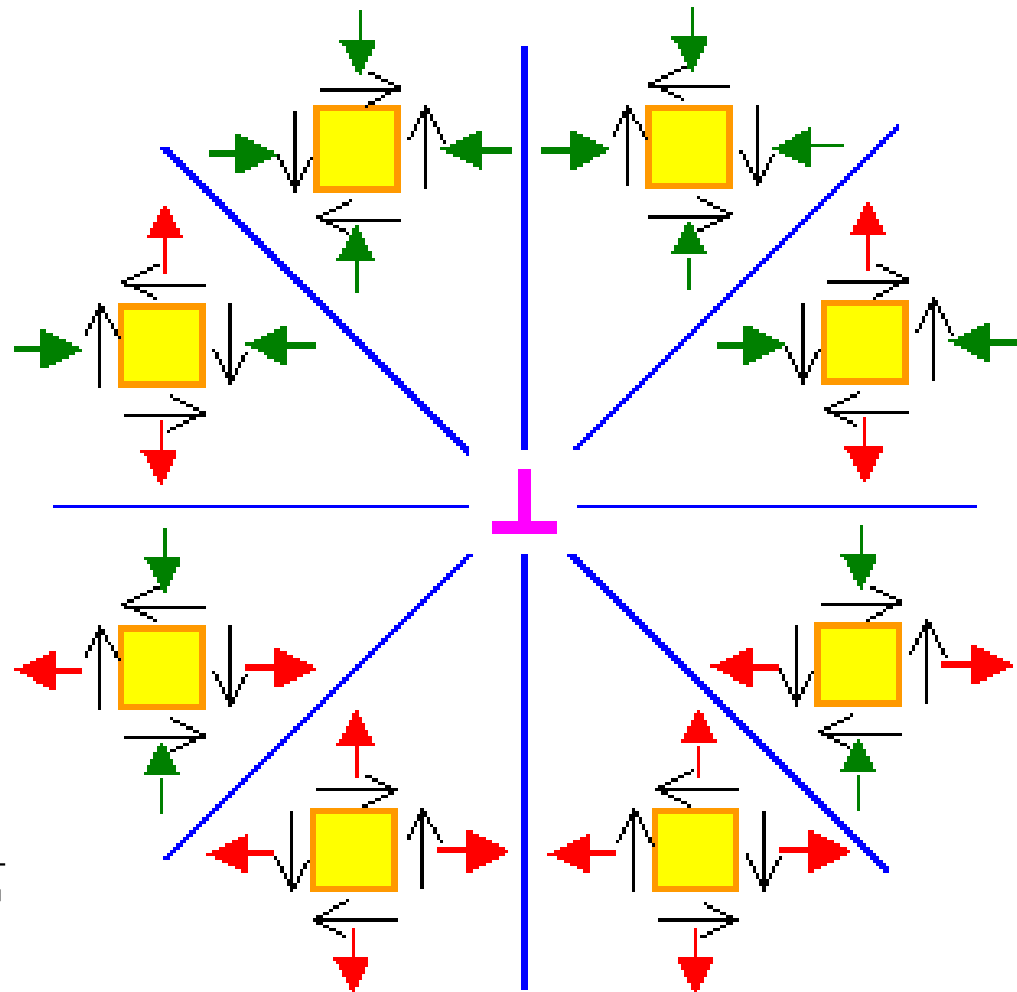
$$\sigma_{xx} = -Dy \frac{3\Delta x^2 + \Delta y^2}{(\Delta x^2 + \Delta y^2)^2}, \quad \text{with: } D = \frac{Gb}{2\pi(1-\nu)}$$

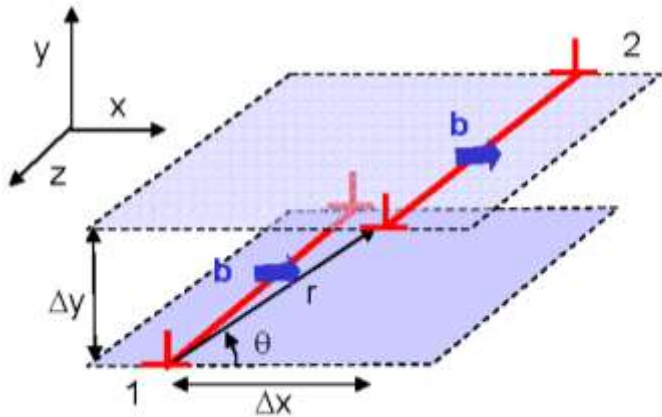
$$\sigma_{xy} = \sigma_{yx} = D\Delta x \frac{\Delta x^2 - \Delta y^2}{(\Delta x^2 + \Delta y^2)^2}$$



$$\sigma_{xx} = -Dy \frac{3\Delta x^2 + \Delta y^2}{(\Delta x^2 + \Delta y^2)^{3/2}}, \quad \text{with: } D = \frac{Gb}{2\pi(1-\nu)}$$

$$\sigma_{xy} = \sigma_{yx} = D\Delta x \frac{\Delta x^2 - \Delta y^2}{(\Delta x^2 + \Delta y^2)^{3/2}}$$





Dislocation 2 "feels" the stress field of dislocation 1 (and vice versa).

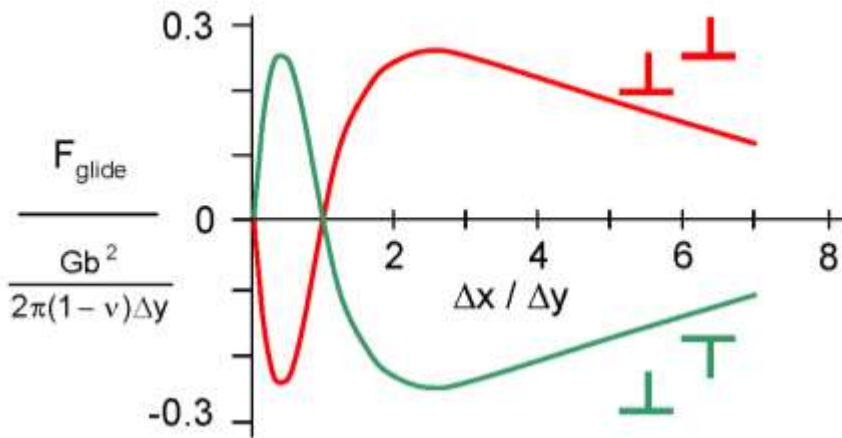
Peach-Koehler Force

$$\vec{F}_{1 \rightarrow 2} = \left(\underline{\underline{\sigma}}^{1 \rightarrow 2} \vec{b}_2 \right) \times \vec{t}_2$$



σ_{xy} – produces *glide* force

σ_{xx} – produces *climb* force



For **like** Burgers vectors:
 $\Delta x = \pm \Delta y$: unstable equilibrium
 $\Delta x = 0$: stable equilibrium

For **opposite** Burgers vectors:
 $\Delta x = \pm \Delta y$: stable equilibrium
 $\Delta x = 0$: unstable equilibrium

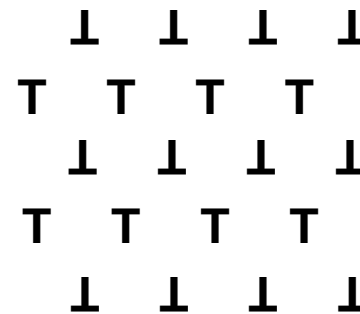
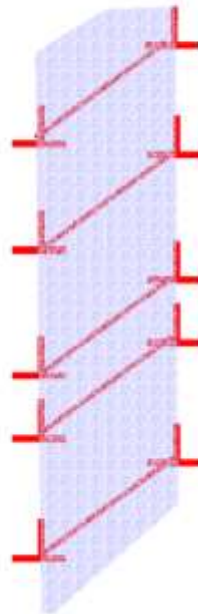
For a set of “**opposite**” Burgers vectors:

There are a large number of possible stable

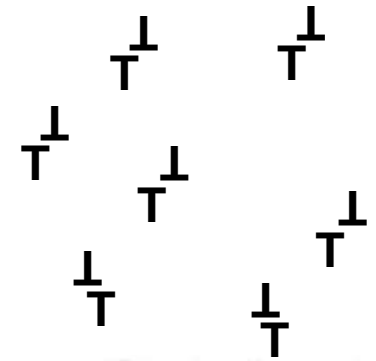
For **like** Burgers vectors:
 Stable array is a planar stack

A low angle tilt boundary.

This arrangement has a strong long-range stress field.



“Taylor lattice”



“Dipole dispersion”

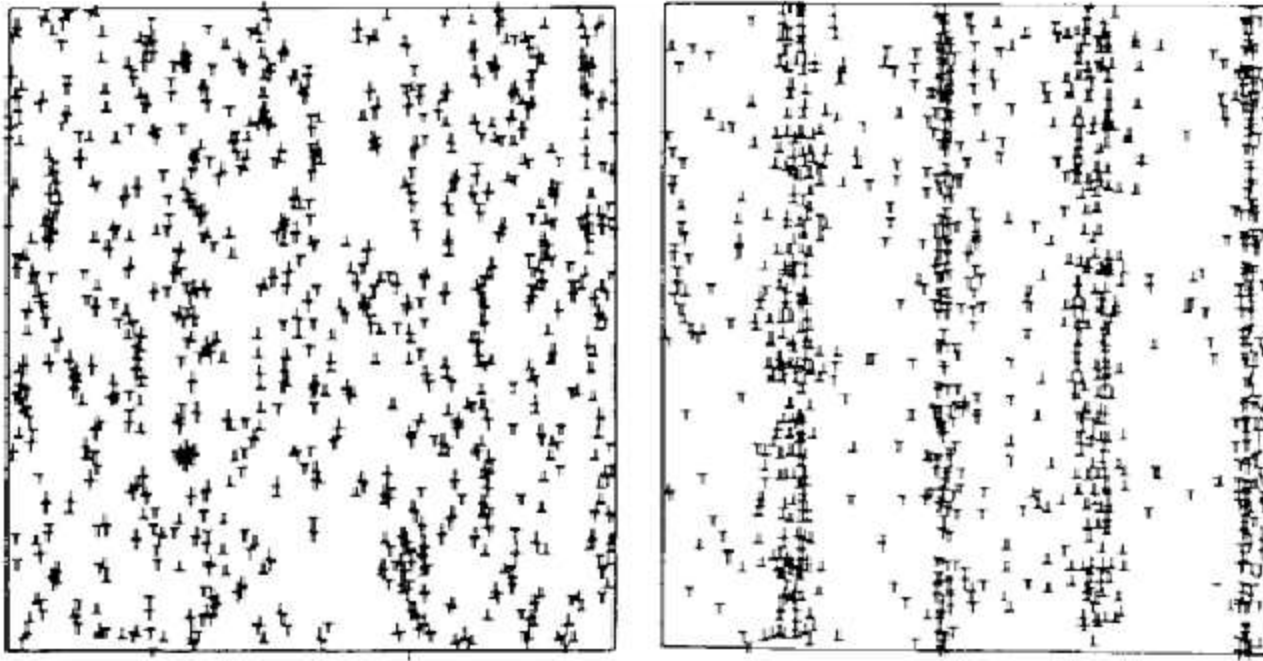
These stable arrangements have minimal *long-range* stress fields.



Discrete Dislocation Dynamics

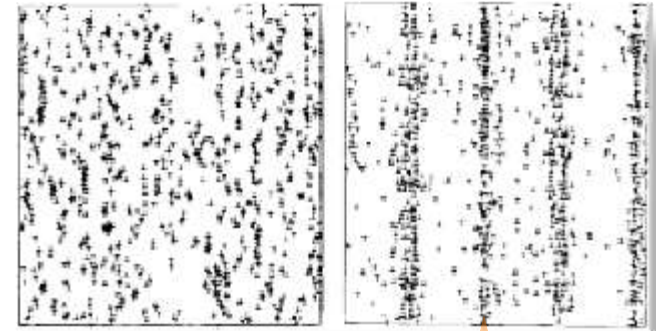
Discrete Dislocation Dynamics in 2D

2D – view parallel to dislocation line



Discrete Dislocation Dynamics in 2D

2D – view parallel to dislocation line



Some questions:

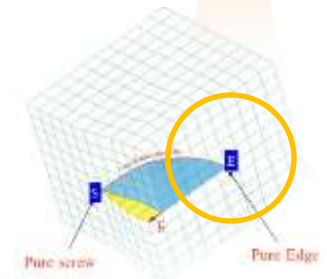
Difference between edge and screw dislocations?

How to do multiplication?

Dislocation bow-out?

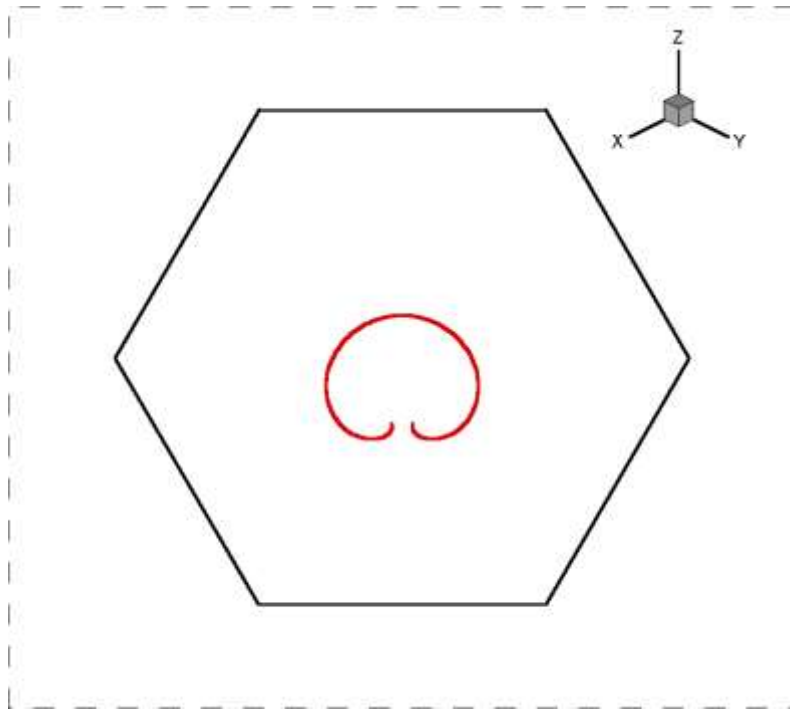
Annihilation?

Climbing?



Discrete Dislocation Dynamics in 2D

2D – view into the glide plane



Discrete Dislocation Dynamics in 2D

2D – view into the glide plane

Some questions:

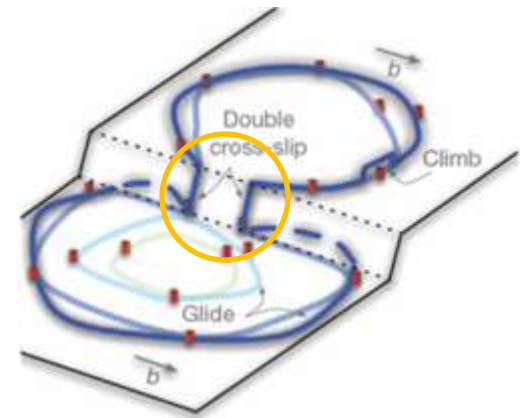
Difference between edge and screw dislocations?

Cross-slip?

Climb?

Cutting?

Jog-drag?



Discrete Dislocation Dynamics in 2D

2D – view into the glide plane

Some questions:

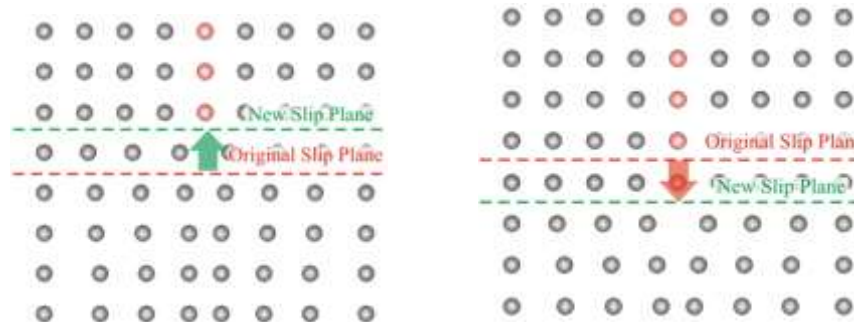
Difference between edge and screw dislocations?

Cross-slip?

Climb?

Cutting?

Jog-drag?



Discrete Dislocation Dynamics in 2D

2D – view into the glide plane

Some questions:

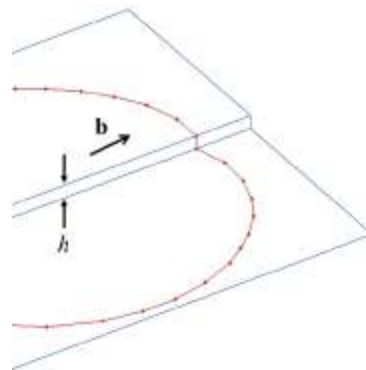
Difference between edge and screw dislocations?

Cross-slip?

Climb?

Cutting?

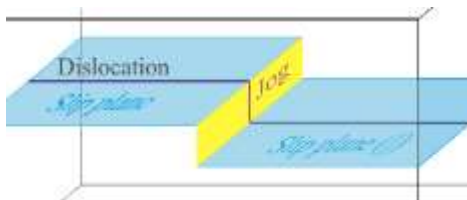
Jog-drag?



Dislocation-Dislocation Interactions

Straight dislocation can intersect to leave Jogs and Kinks in the dislocation line

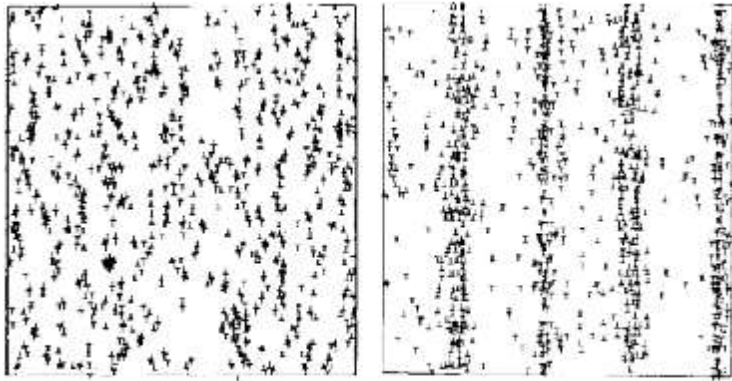
Extra segments in a dislocation line cost energy and require work done by the external force

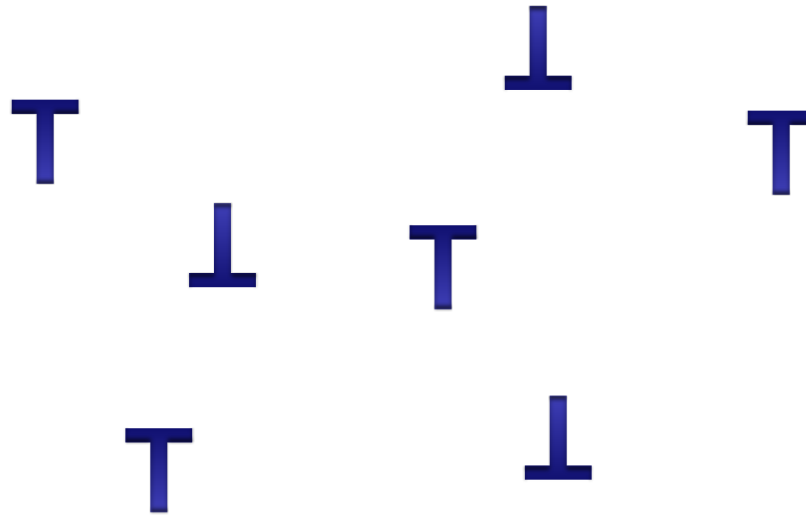


Discrete Dislocation Dynamics in 2D

2D – view parallel to dislocation line

Principle procedure





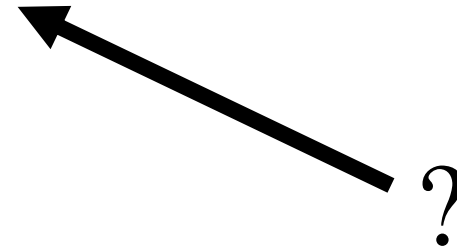
How to proceed?

Stress field of (edge) dislocation

Get coordinates

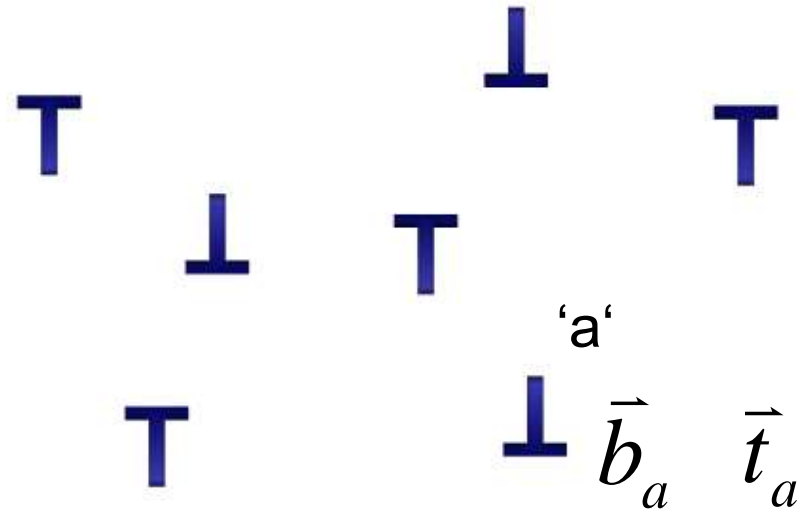
Use Peach Koehler

Move it



Force $\vec{F}_a = \left(\underline{\underline{\sigma}}^{\text{all others} \rightarrow a} \vec{b}_a \right) \times \vec{t}_a$

*Force on dislocation 'a'
by all others*



Force

$$\vec{F}_a = \left(\underline{\underline{\sigma}}^{\text{all others} \rightarrow a} \vec{b}_a \right) \times \vec{t}_a$$

Motion

$$\vec{F} = m \ddot{\vec{x}} + B \dot{\vec{x}} \approx B \dot{\vec{x}}$$

acceleration
friction coefficient (drag)

↓
↓

↑
↑

inertia
velocity

Equilibrium of forces

$$\sum \vec{F}_i = 0$$

$$\sum \vec{F}_i = B\dot{\vec{x}} + \vec{F}_a = 0$$

$$\vec{F}_a = \left(\underline{\underline{\sigma}}^{\text{alle} \rightarrow a} \quad \vec{b}_a \right) \times \vec{t}_a$$

Equilibrium of forces

$$\sum F = 0$$

$$F_{disloc} + F_{self\ force} + F_{extern} + F_{therm} + F_{viscous} + F_{obstacle} + F_{Peierls} + F_{osmotic} + F_{image} + F_{inertia}$$

F_{disloc} : elastic – other dislocations

$F_{obstacle}$: obstacle

$F_{self\ force}$: elastic – self

$F_{Peierls}$: Peierls

F_{extern} : external

$F_{osmotic}$: chemical forces

F_{therm} : Stochastic Langevin

F_{image} : surface forces

$F_{viscous}$: viscous drag

$F_{point\ defect}$: point defects

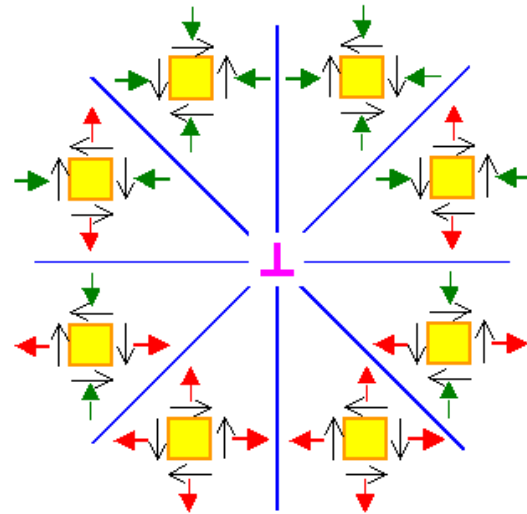
$$\sigma_{xz} = \sigma_{zx} = \sigma_{yz} = \sigma_{zy} = 0$$

$$\sigma_{xx} = -Dy \frac{3x^2 + y^2}{(x^2 + y^2)^2}, \quad \text{with: } D = \frac{Gb}{2\pi(1-\nu)}$$

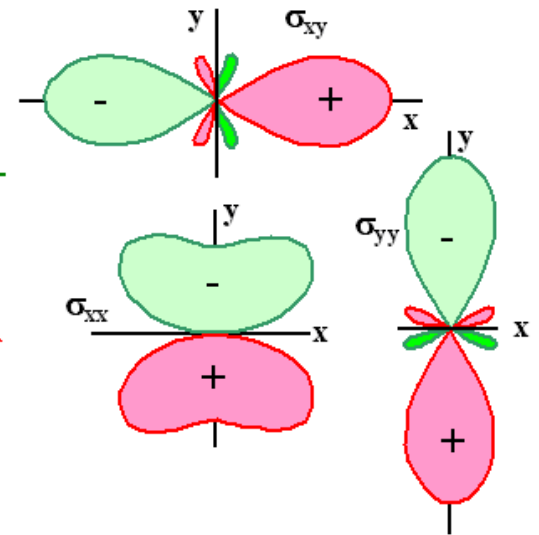
$$\sigma_{yy} = Dy \frac{x^2 - y^2}{(x^2 + y^2)^2}$$

$$\sigma_{xy} = \sigma_{yx} = Dx \frac{x^2 - y^2}{(x^2 + y^2)^2}$$

$$\sigma_{zz} = \nu(\sigma_{xx} + \sigma_{yy})$$



1

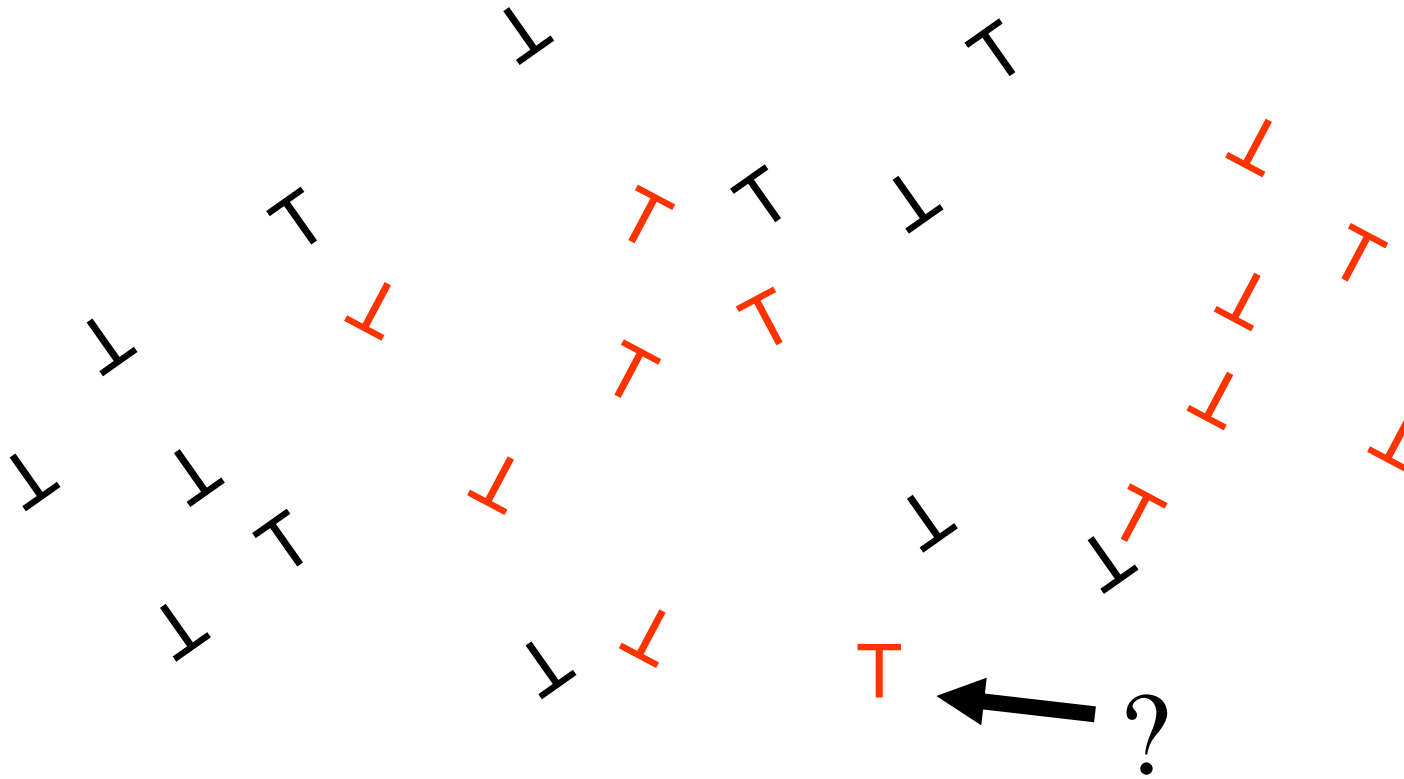


2

$$\vec{F}_a = \left(\underline{\underline{\sigma}}^{\text{all} \rightarrow a} \vec{b}_a \right) \times \vec{t}_a$$

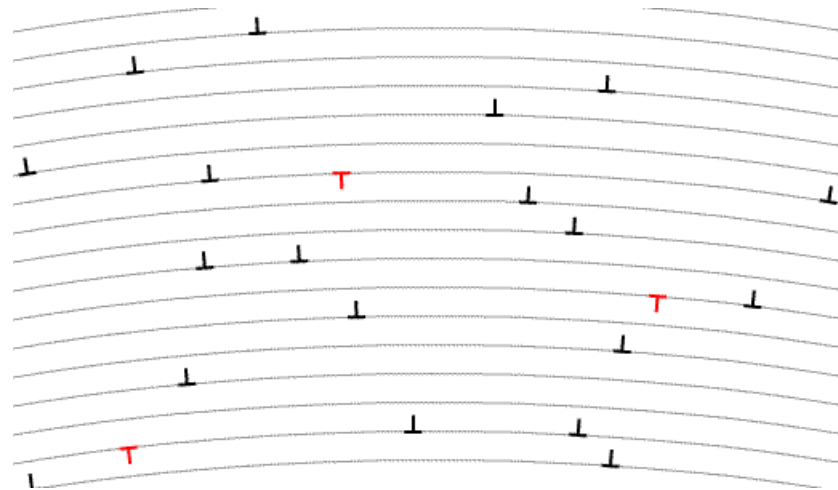
3

$$\vec{F}_a + B\dot{\vec{x}} + \vec{F}_{\text{external}} = 0$$

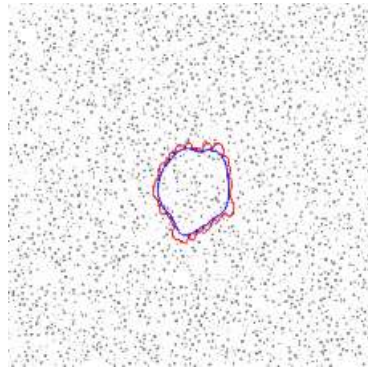




- 1) Calculate stress field of machine and of all other dislocations at position of T
- 2) Use Peach-Koehler equation to get force on dislocation
- 3) Integrate with very small time step (explicit) viscous eq. of motion

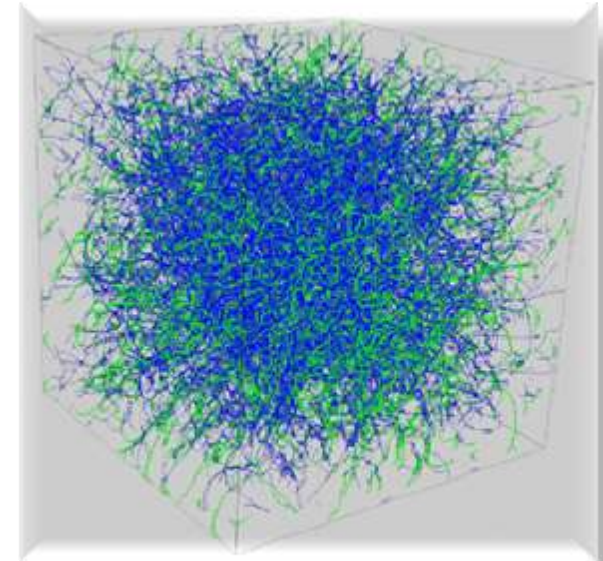


Example of Discrete Dislocation Dynamics in 2D



Discrete Dislocation Dynamics in 3D

Full 3D segment treatment



Some questions:

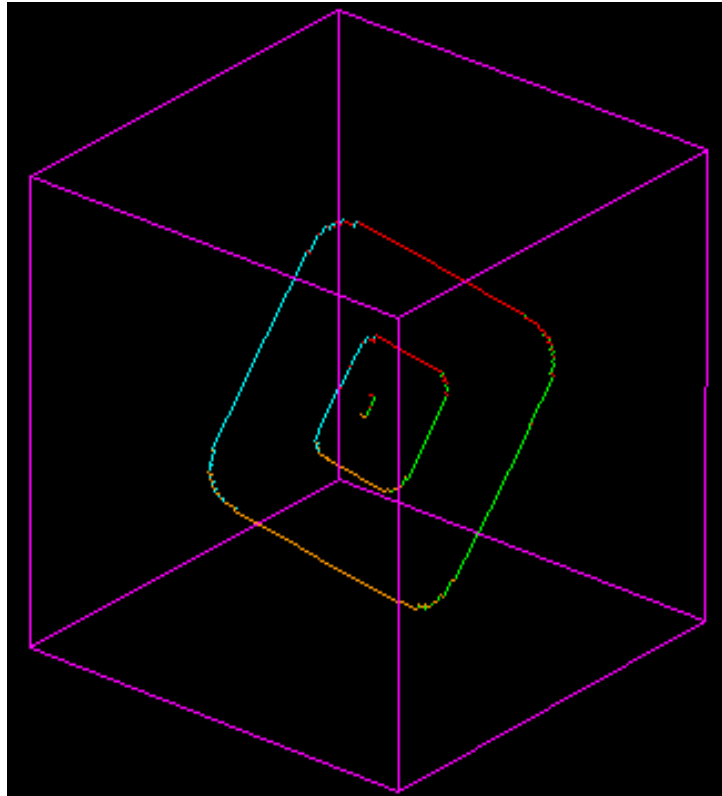
Difference between edge and screw dislocations?

Junctions?

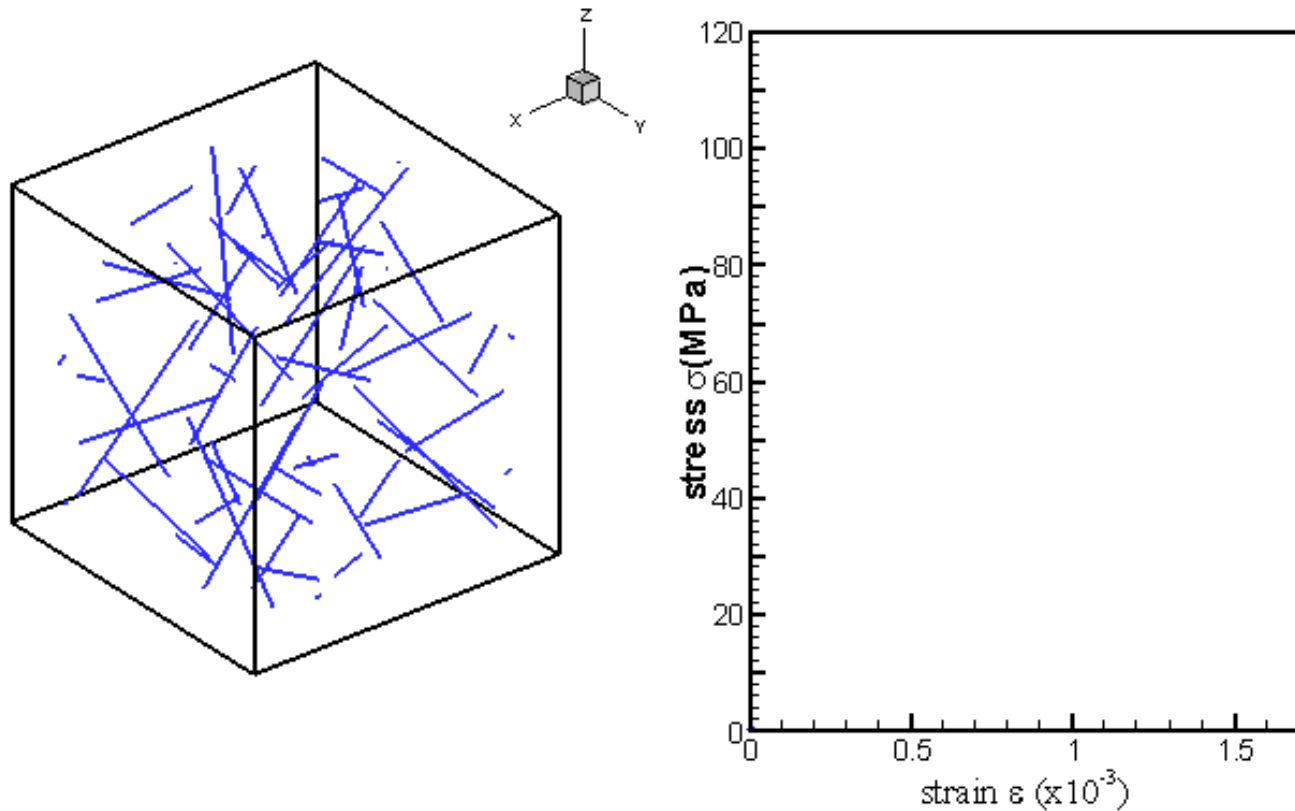
Cutting?

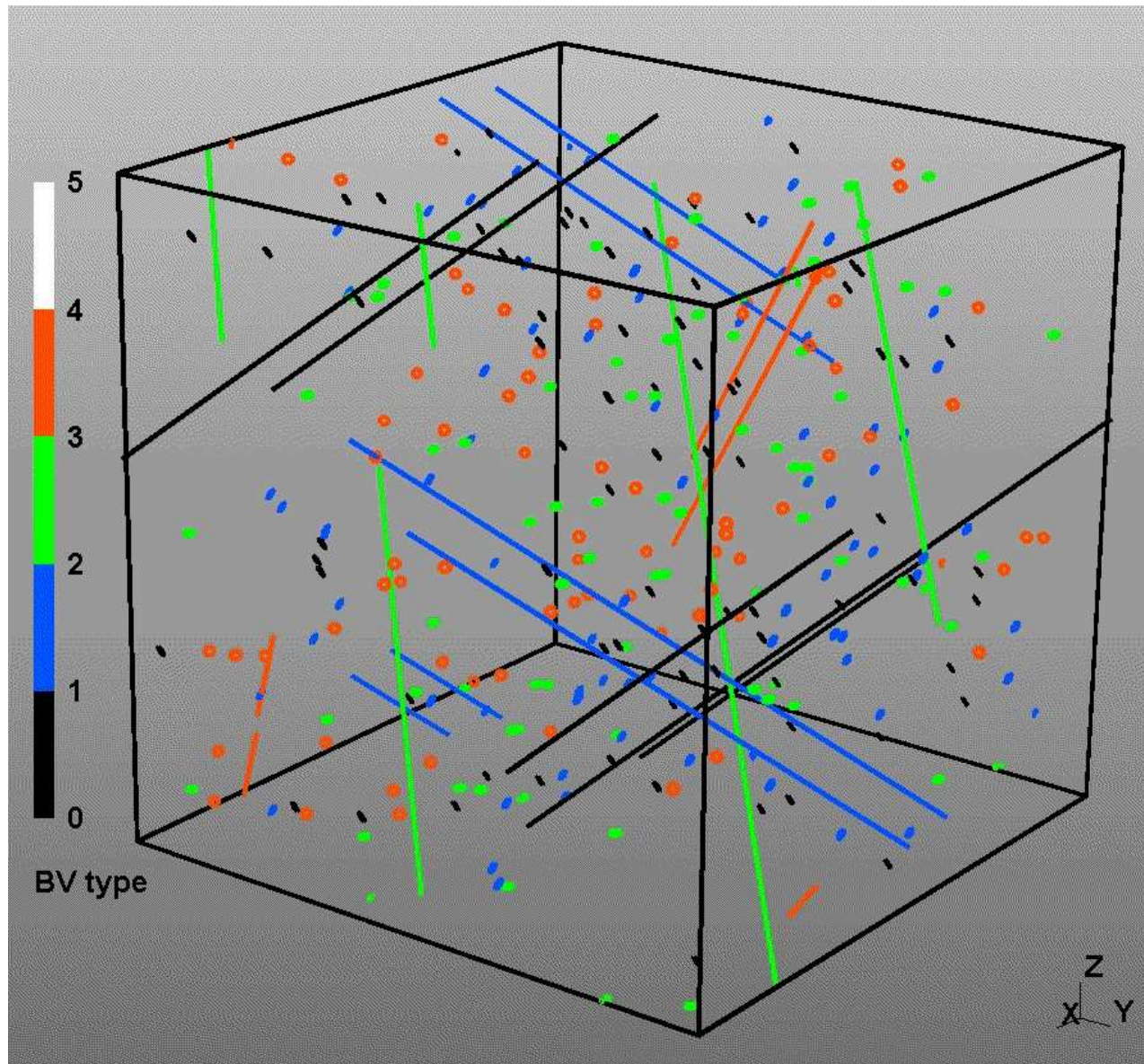
Cores of the dislocations?

Example of Discrete Dislocation Dynamics in 3D



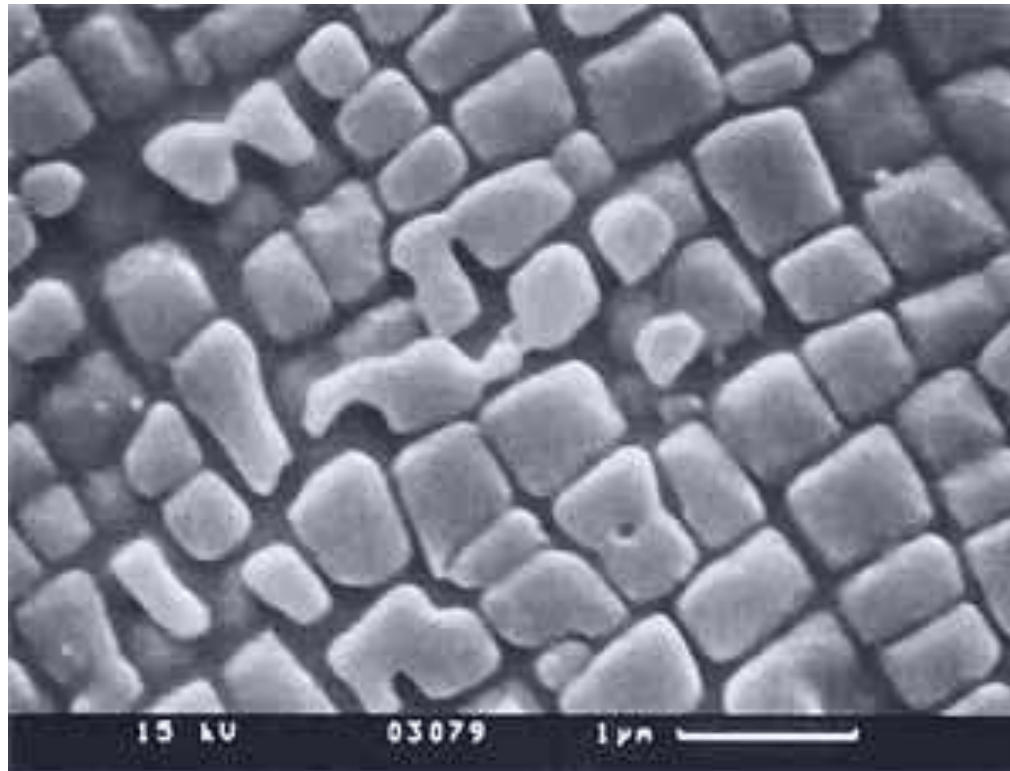
3D: DDD (discrete dislocation dynamics)

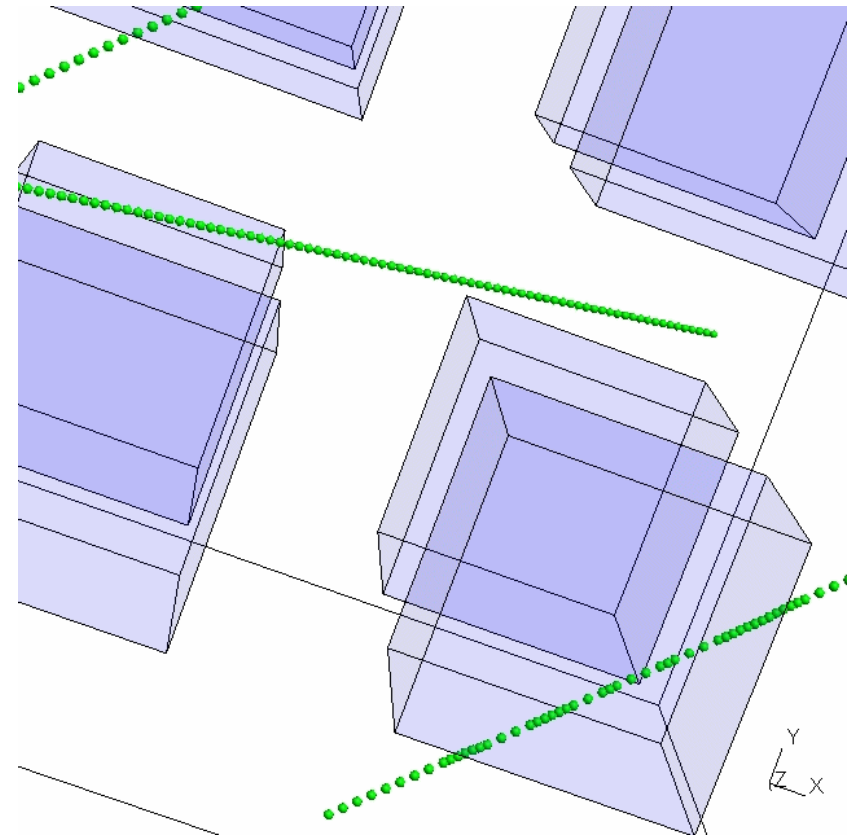
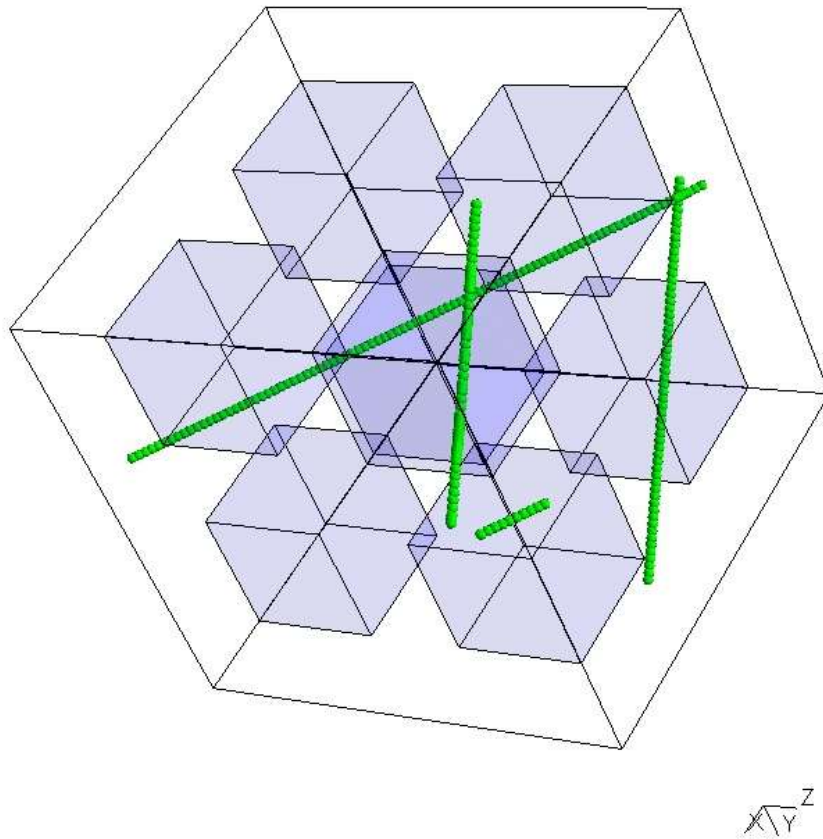


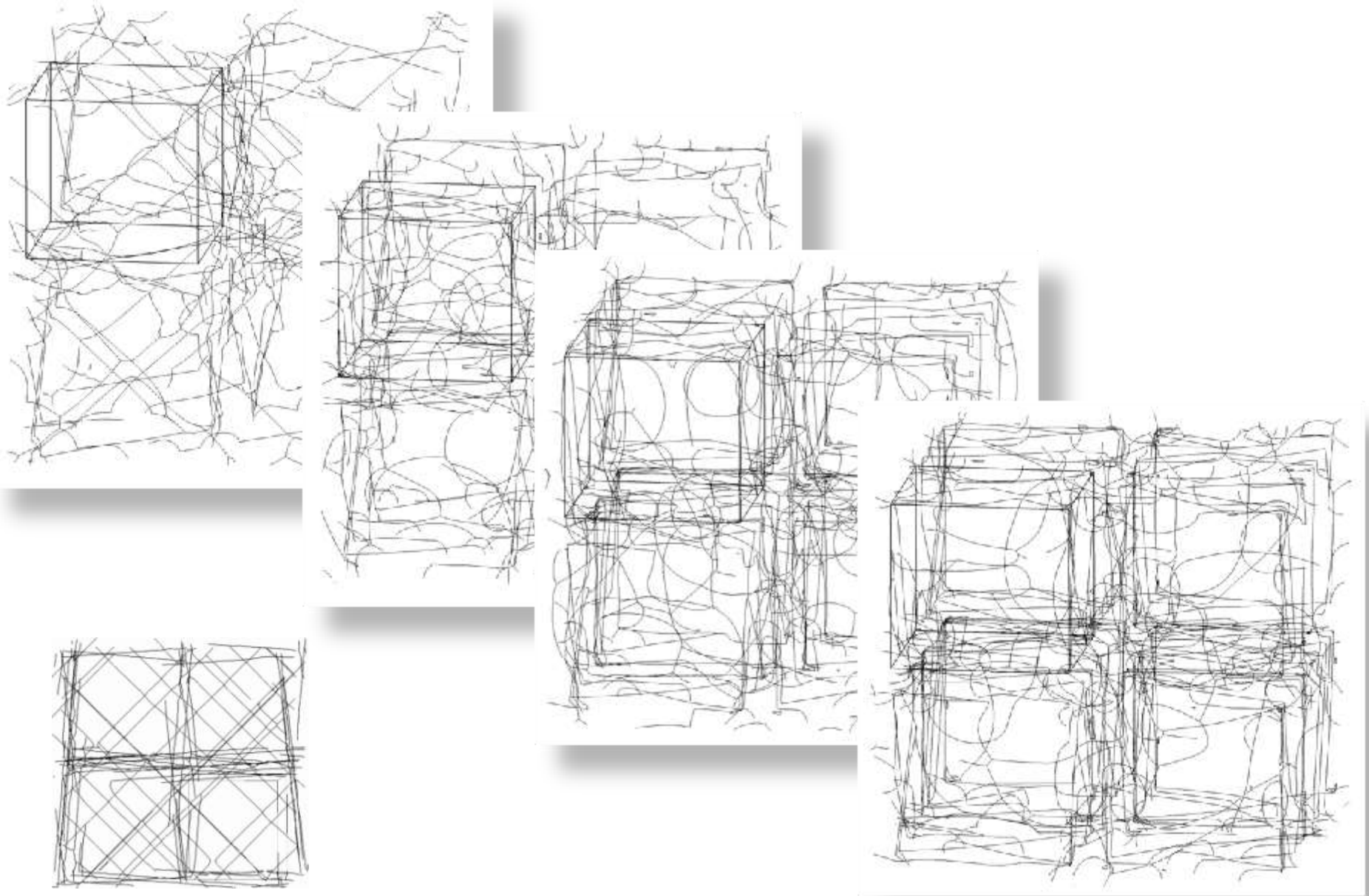


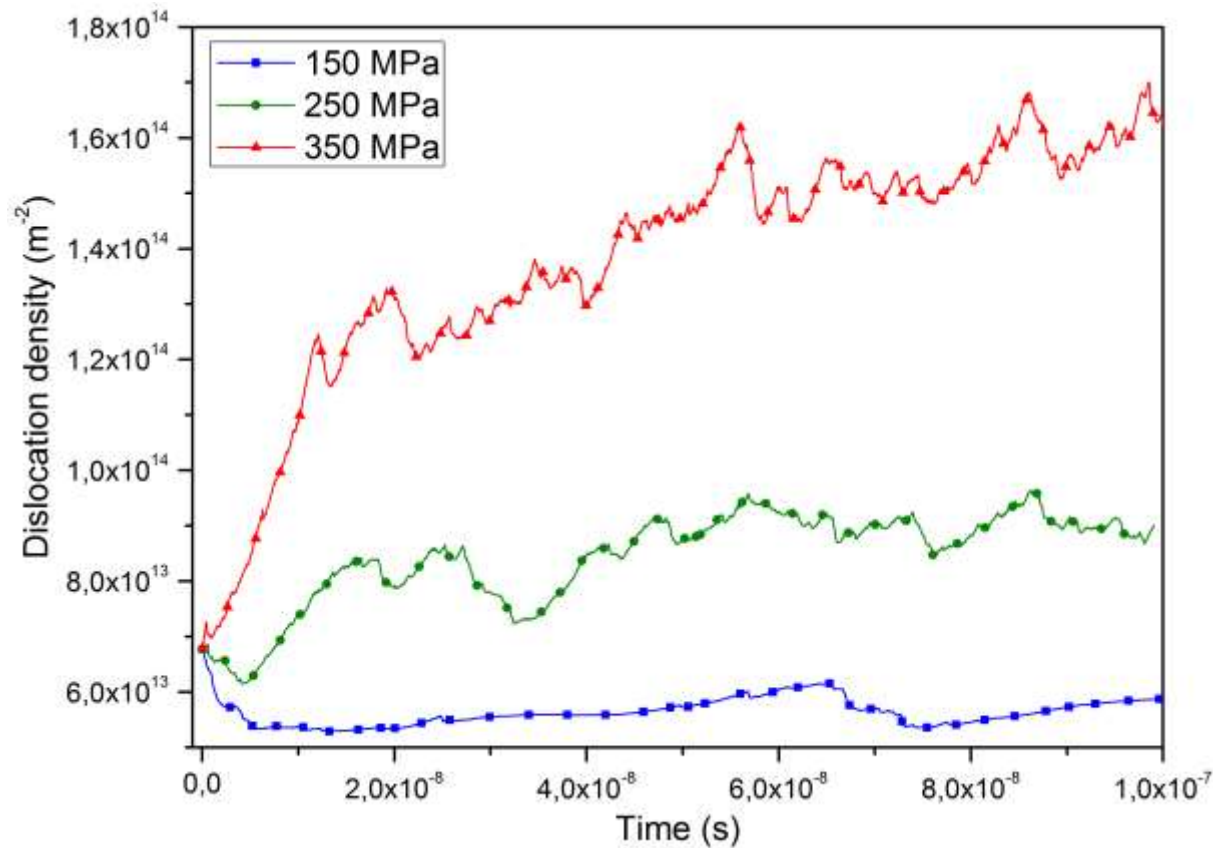






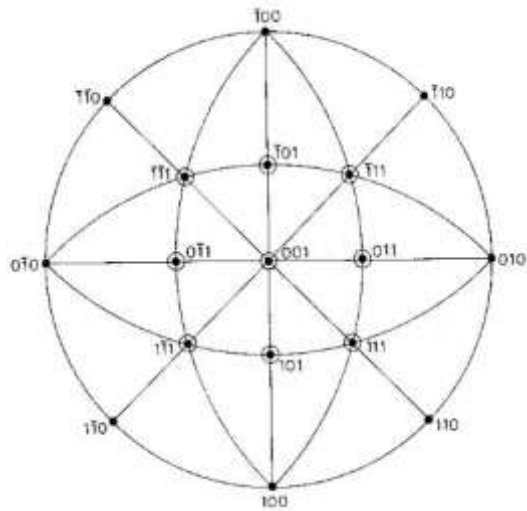
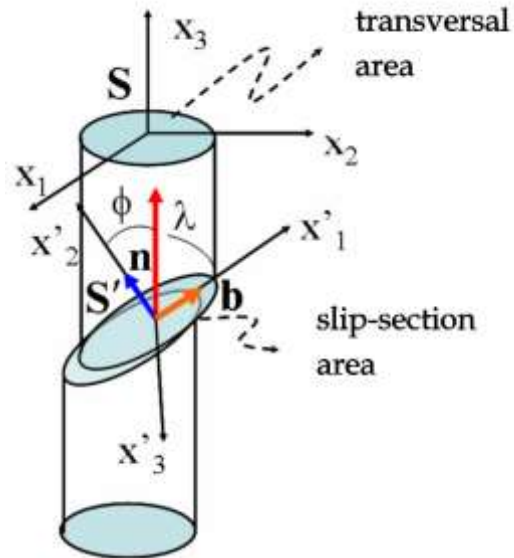






- **Some basic methods**
 - Atomistic
 - Monte Carlo
 - Dislocations
 - Polycrystal mechanics
- **Ab-initio informed constitutive models**
 - Elasticity: from DFT to Homogenization
 - Atomistically informed simulation: from APT to MD
 - From DFT to dislocation rate models and yield surfaces

DFT: Density Functional Theory; APT: Atom Probe Tomography; MD: Molecular Dynamics; RVE: Representative Volume Element;
ICME: Integrated Computational Materials Engineering

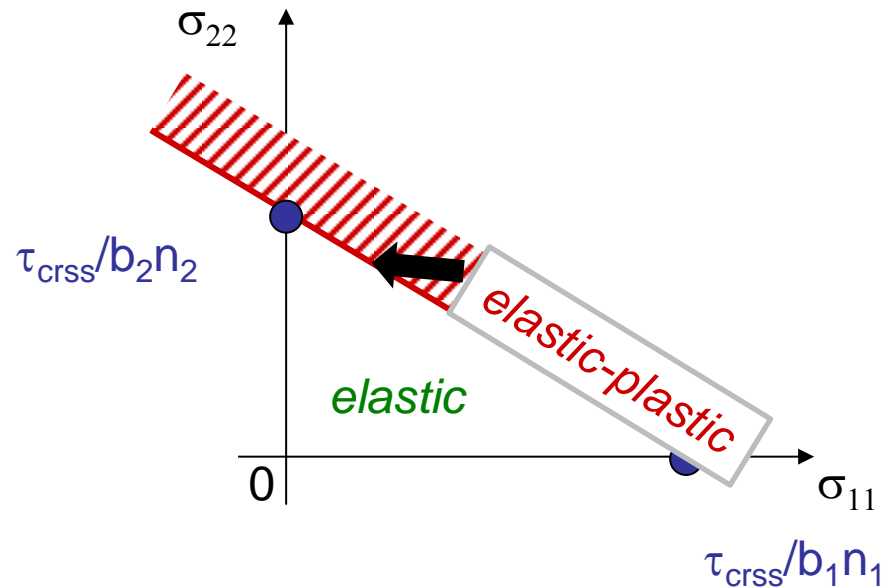


- Yield criterion for single slip:

$$\sigma_{ij} b_i n_j = \tau_{crss}$$

- In 2D this becomes ($\sigma_1 \equiv \sigma_{11}$):

$$\sigma_{11}b_1n_1 + \sigma_{22}b_2n_2 = \tau_{crss}$$



Single crystal plasticity: constructing the yield surface

What is the straining direction?

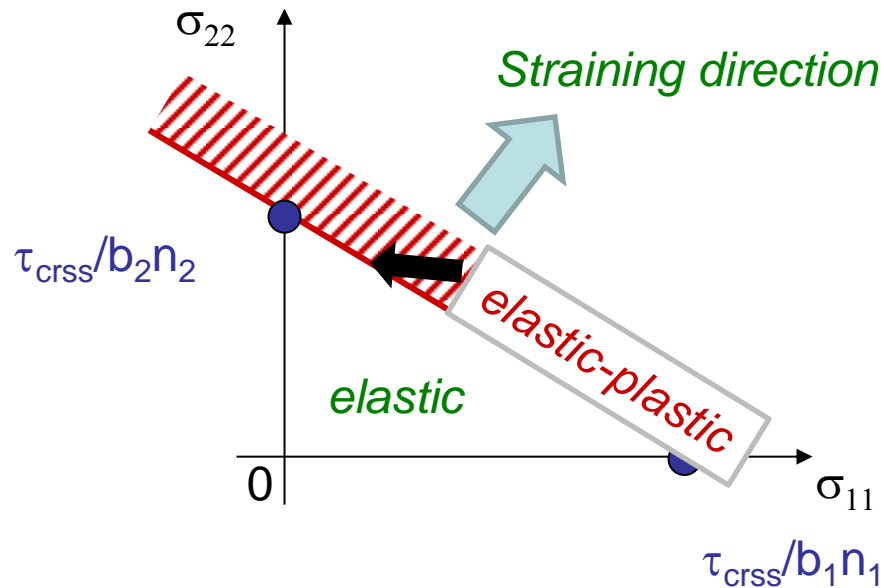
The strain increment is given by:

$$d\epsilon = \sum_s d\gamma^{(s)} b^{(s)} n^{(s)}$$

2D case:

$$d\epsilon_1 = d\gamma b_1 n_1; d\epsilon_2 = d\gamma b_2 n_2$$

vector perpendicular to the line for yield

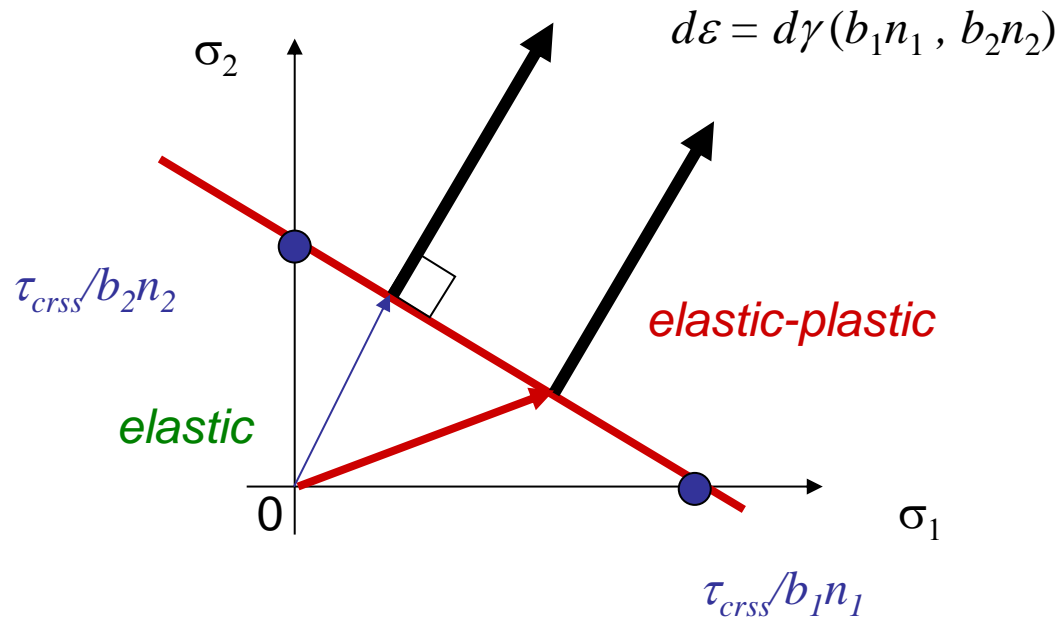


Single crystal plasticity: constructing the yield surface

straining direction in stress space

normality rule for crystallographic slip

Any given stress state can in a crystal in large-strain elasto-plasticity act only in the form of shear (except hydrostatic effects)



slip system s

$$n_i^s, b_i^s$$

orientation factor for s

$$m_{ij}^s = n_i^s b_j^s$$

symmetric part

$$m_{ij}^{\text{sym},s} = \frac{1}{2} (n_i^s b_j^s + n_j^s b_i^s)$$

rotate crystal into sample

$$m_{kl}^s = a_{ki}^c n_i^s a_{lj}^c b_j^s$$

symmetric part

$$m_{kl}^{\text{sym},s} = \frac{1}{2} (a_{ki}^c n_i^s a_{lj}^c b_j^s + a_{lj}^c n_j^s a_{ki}^c b_i^s)$$

yield surface

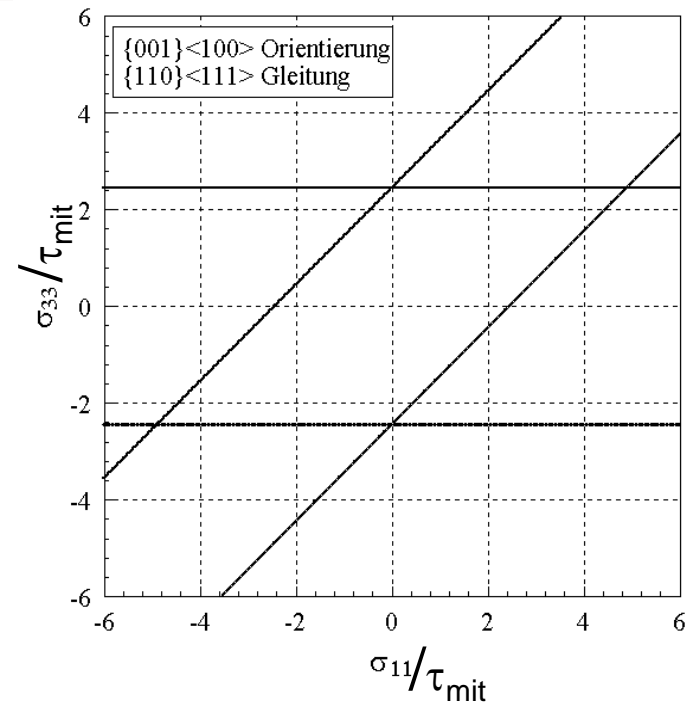
(active systems)

$$m_{kl}^{\text{sym},s=\text{aktiv}} \sigma_{kl} = \sigma_{\text{aufg}}^s = \tau_{\text{krit},(+)}^{s=\text{aktiv}}$$

$$m_{kl}^{\text{sym},s=\text{aktiv}} \sigma_{kl} = \sigma_{\text{aufg}}^s = \tau_{\text{krit},(-)}^{s=\text{aktiv}}$$

(non-active systems)

$$m_{kl}^{\text{sym},s=\text{inaktiv}} \sigma_{kl} = \sigma_{\text{aufg}}^s < \tau_{\text{krit},(\pm)}^{s=\text{inaktiv}}$$



Active slip system:

$$\tau^\alpha = \tau_{\text{crit}}$$

$$\tau^\alpha \approx \mathbf{T}_e \cdot \mathbf{S}_0^\alpha$$

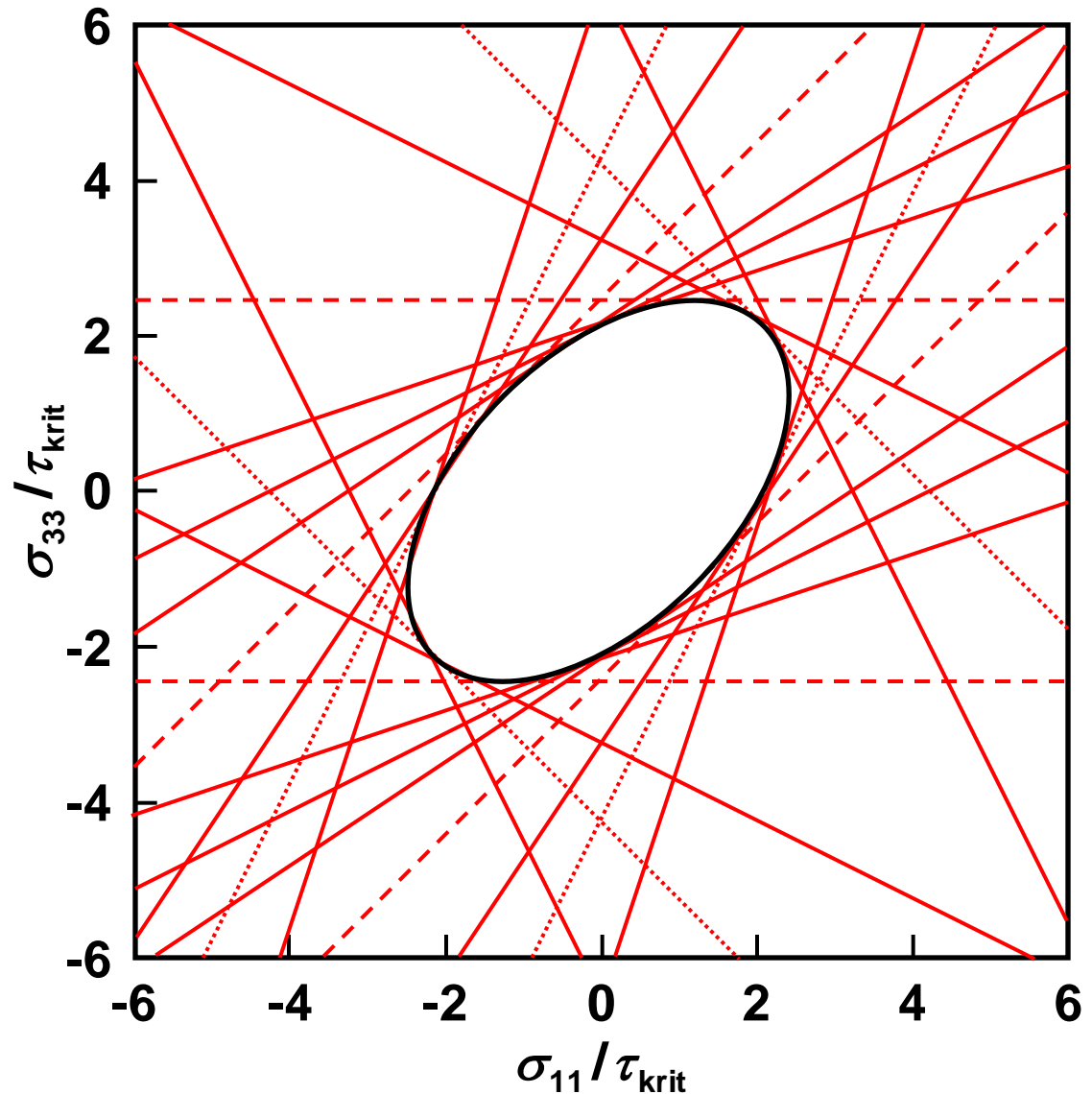
with $\mathbf{S}_0^\alpha = \mathbf{m}_0^\alpha \otimes \mathbf{n}_0^\alpha$

bcc 48 slip systems
orientation $\{001\}\langle 100 \rangle$

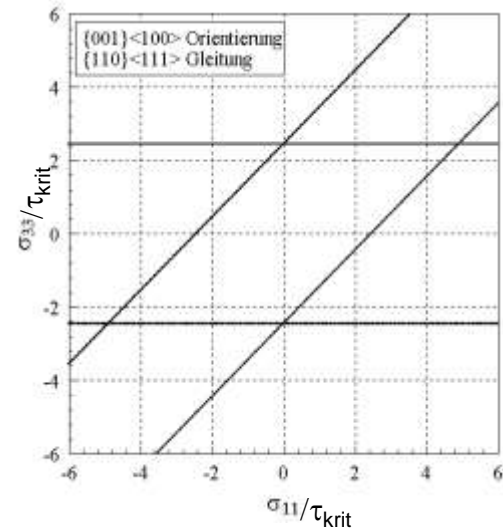
12 x $\{110\}\langle 111 \rangle$ - - -

12 x $\{112\}\langle 111 \rangle$ ·····

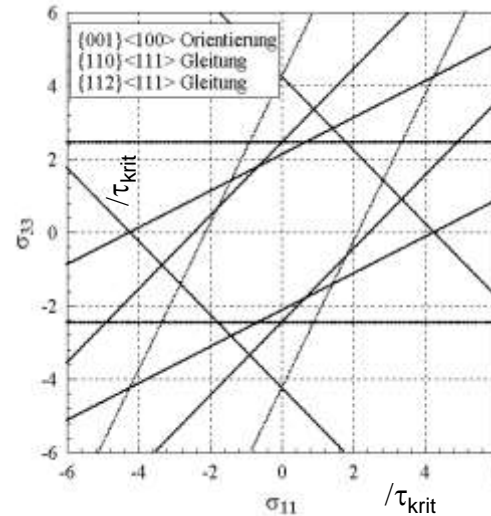
24 x $\{123\}\langle 111 \rangle$ ———



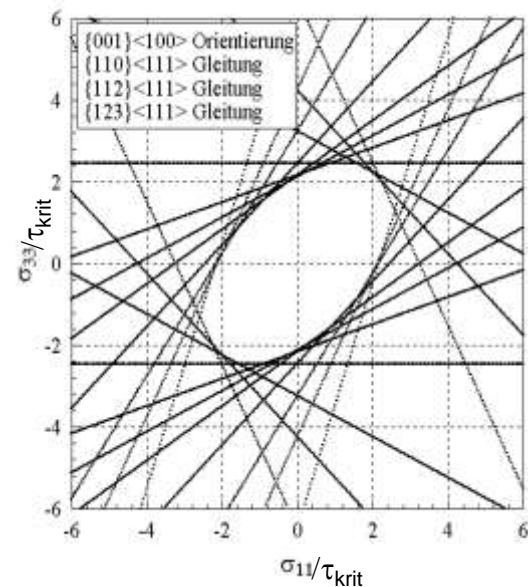
Single crystal plasticity: constructing the yield surface



FCC, BCC
12 systems
section



BCC
24 systems
section



BCC
48 systems
section

yield surface, bcc

single crystal, bcc, (001)[100]

Yield criterion: determine the critical stress required to cause permanent deformation

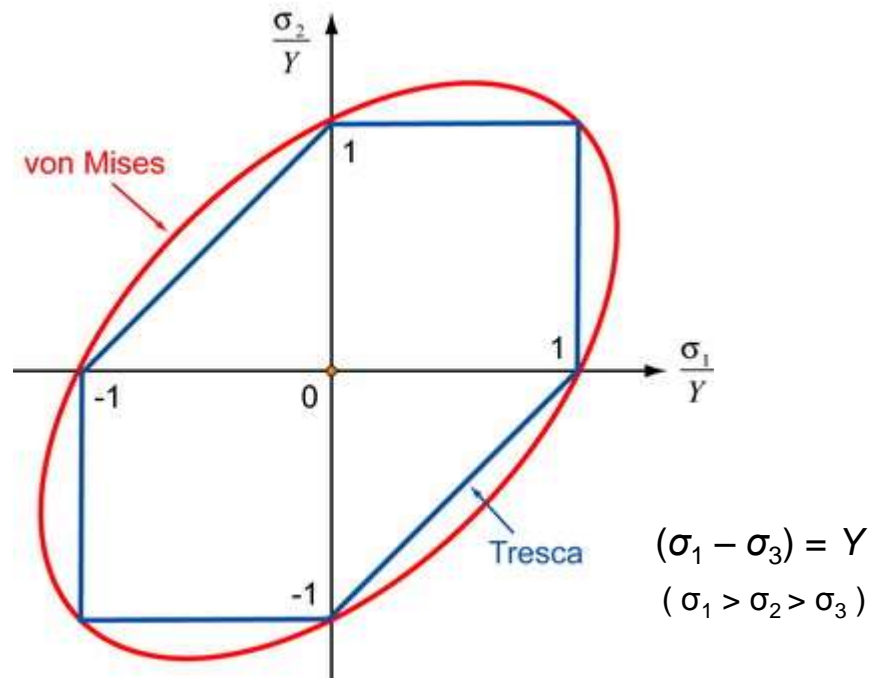
Many different macroscopic yield criteria

σ_{ij} stress acting on a solid

$\sigma_1, \sigma_2, \sigma_3$ principal values of stress tensor

Y yield stress of the material in uniaxial tension

$$(\sigma_1 - \sigma_2)^2 + (\sigma_2 - \sigma_3)^2 + (\sigma_3 - \sigma_1)^2 = \text{constant}$$



Yield criterion: determine the critical stress required to cause permanent deformation

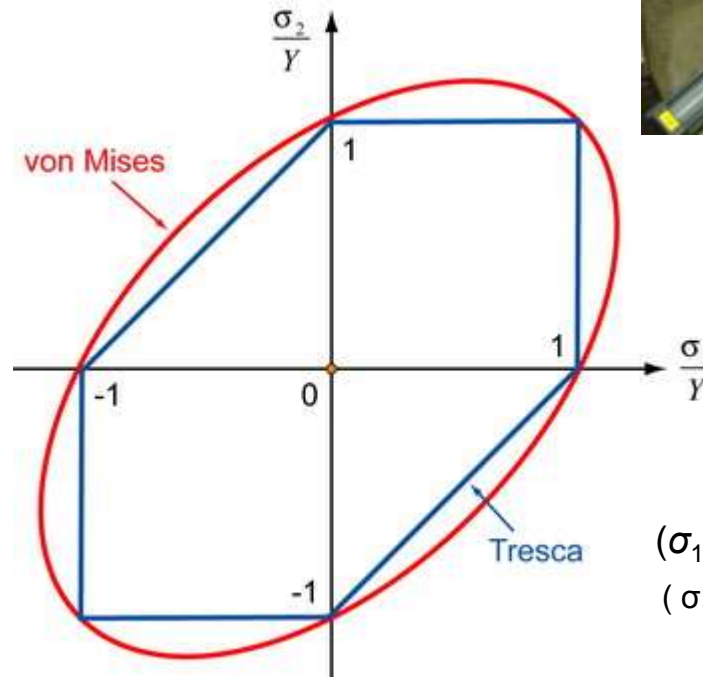
Many different macroscopic yield criteria

σ_{ij} stress acting on a solid

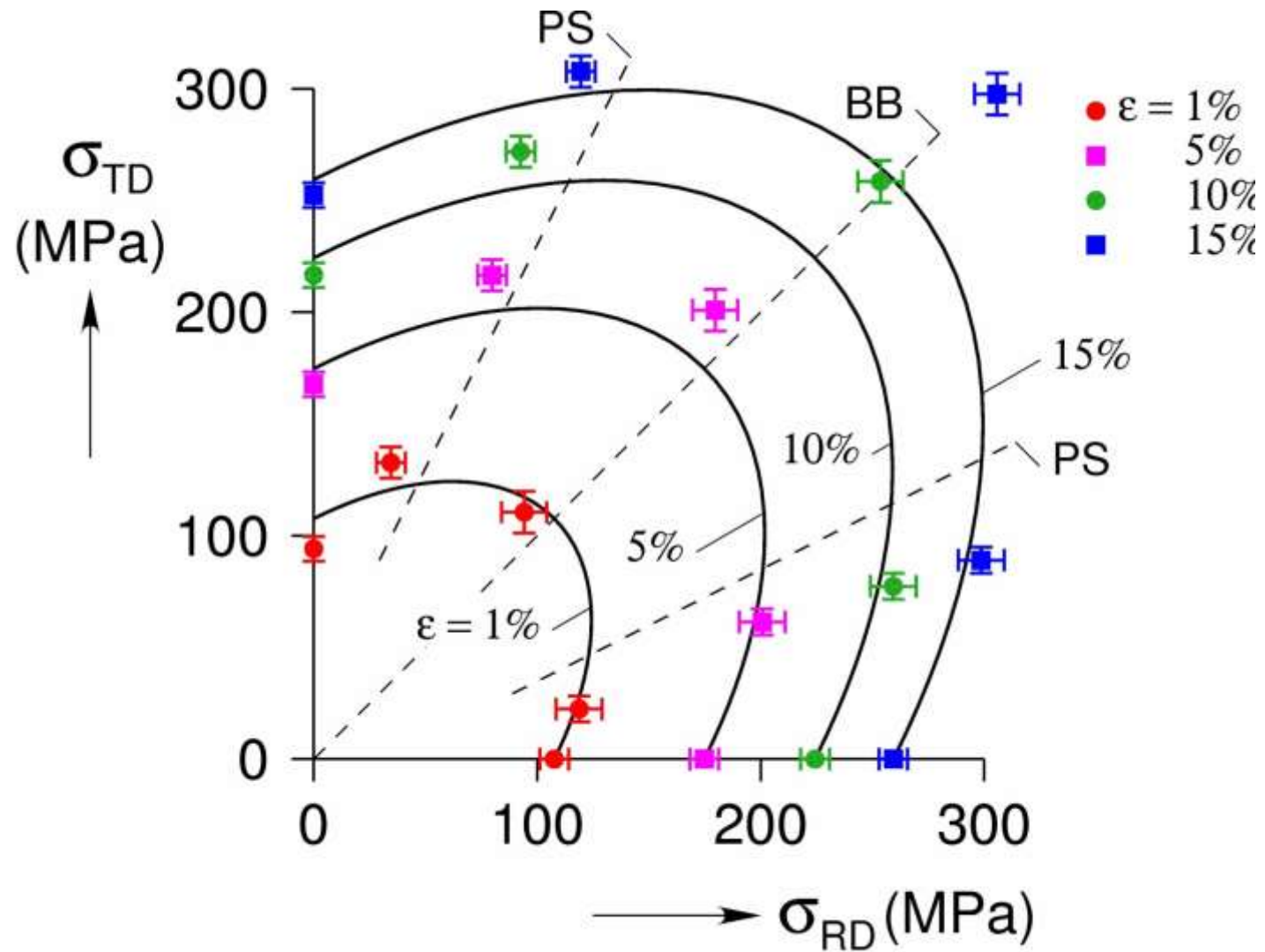
$\sigma_1, \sigma_2, \sigma_3$ principal values of stress tensor

Y yield stress of the material in uniaxial tension

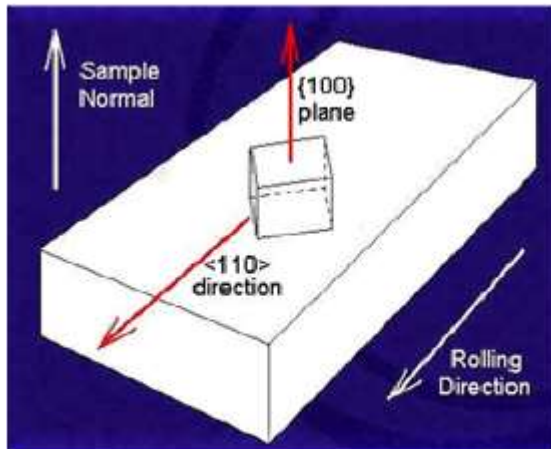
$$(\sigma_1 - \sigma_2)^2 + (\sigma_2 - \sigma_3)^2 + (\sigma_3 - \sigma_1)^2 = \text{constant}$$



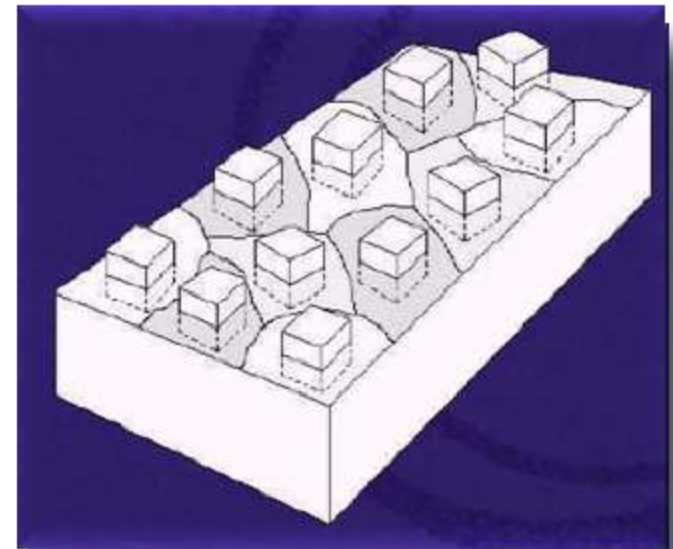
$$(\sigma_1 - \sigma_3) = Y$$
$$(\sigma_1 > \sigma_2 > \sigma_3)$$



Crystal rotations under heterogeneous constraints

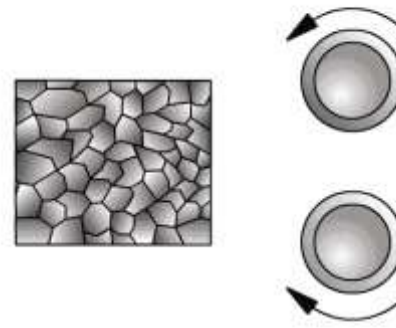
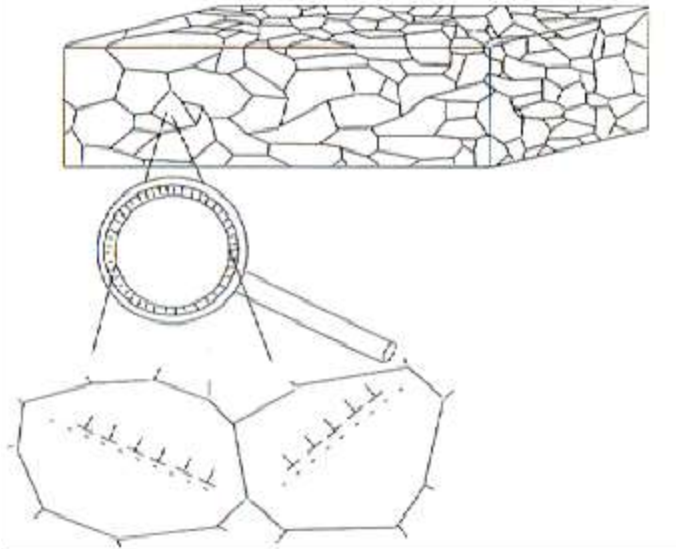


Grains in polycrystals do NOT experience the same boundary conditions.



Differentiate between GLOBAL boundary conditions (tool, process) and the LOCAL (micromechanical) boundary conditions. The latter are influenced by grain-to-grain interactions and local inhomogeneity.

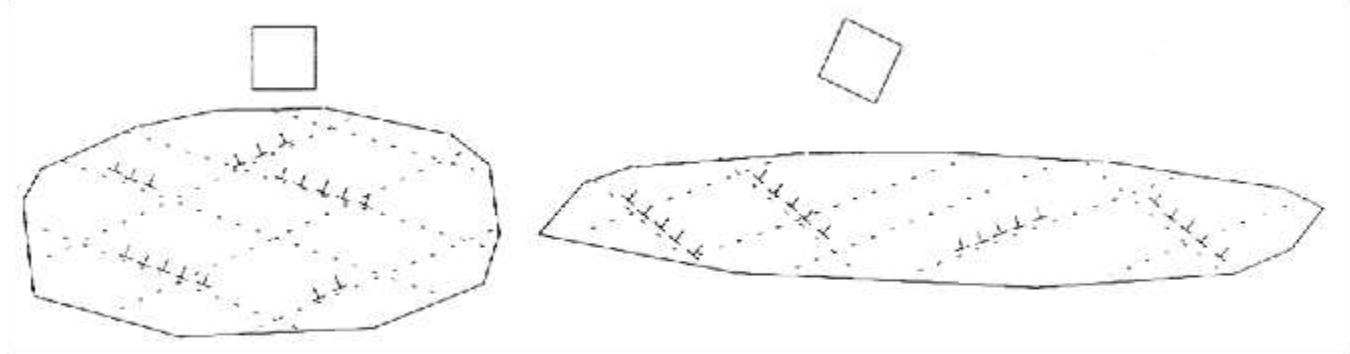
The Taylor Model



Cold Rolling

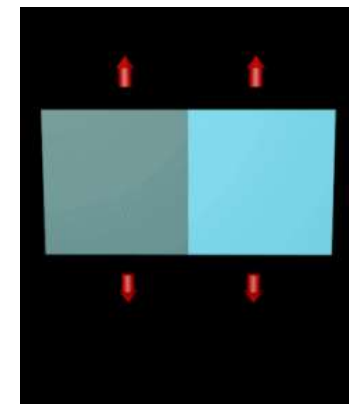
$$\varepsilon_{ij} = \frac{1}{2} \sum_{s=1}^5 (n_i^s b_j^s + n_j^s b_i^s) \gamma^s$$

$$\varepsilon_{ij} = \frac{1}{2} \sum_{s=1}^5 (n_i^s b_j^s + n_j^s b_i^s) \gamma^s$$

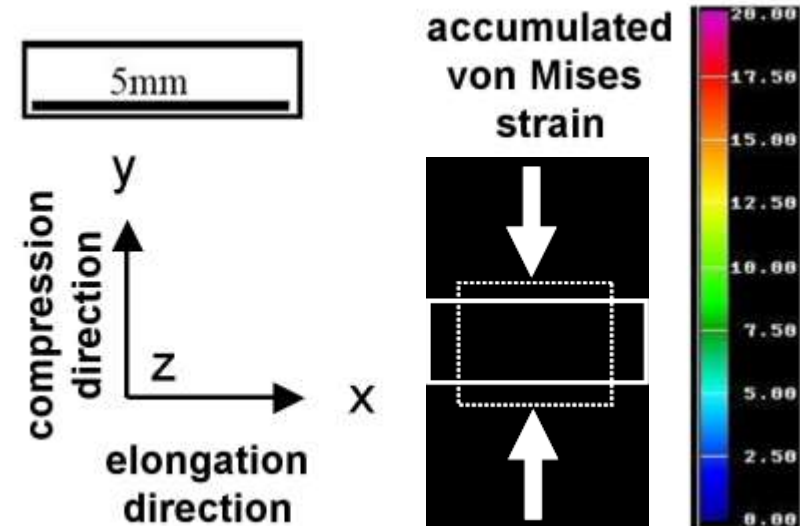
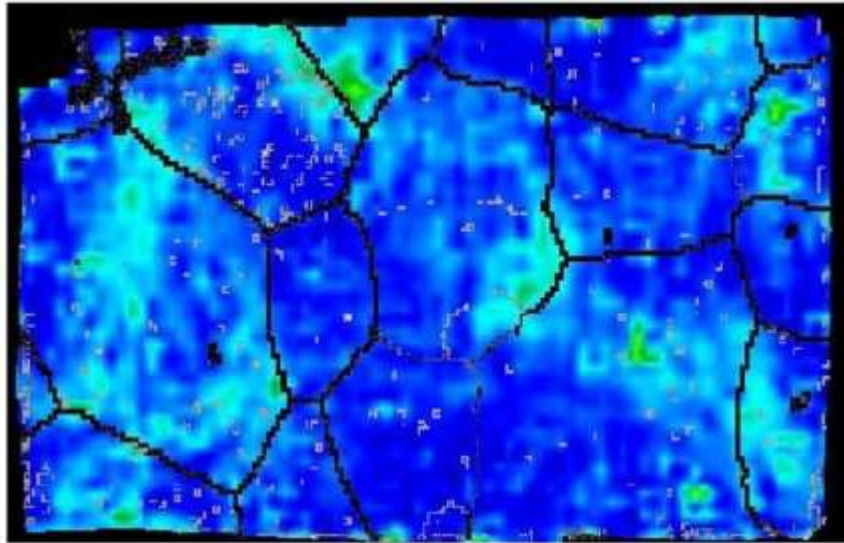


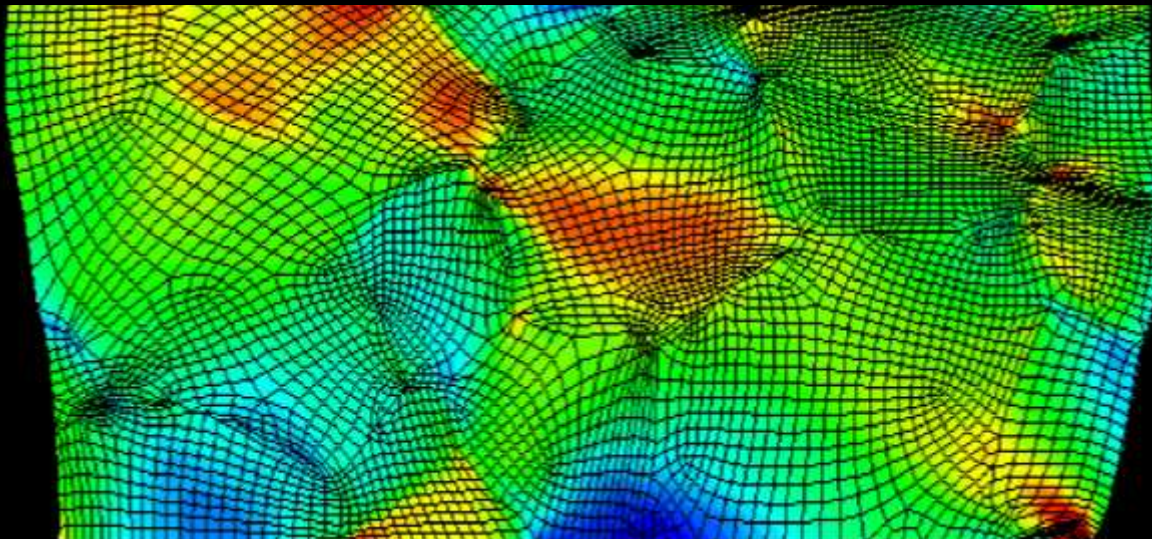
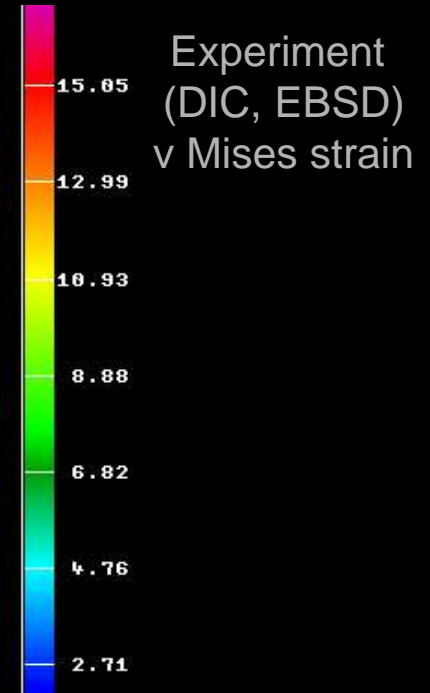
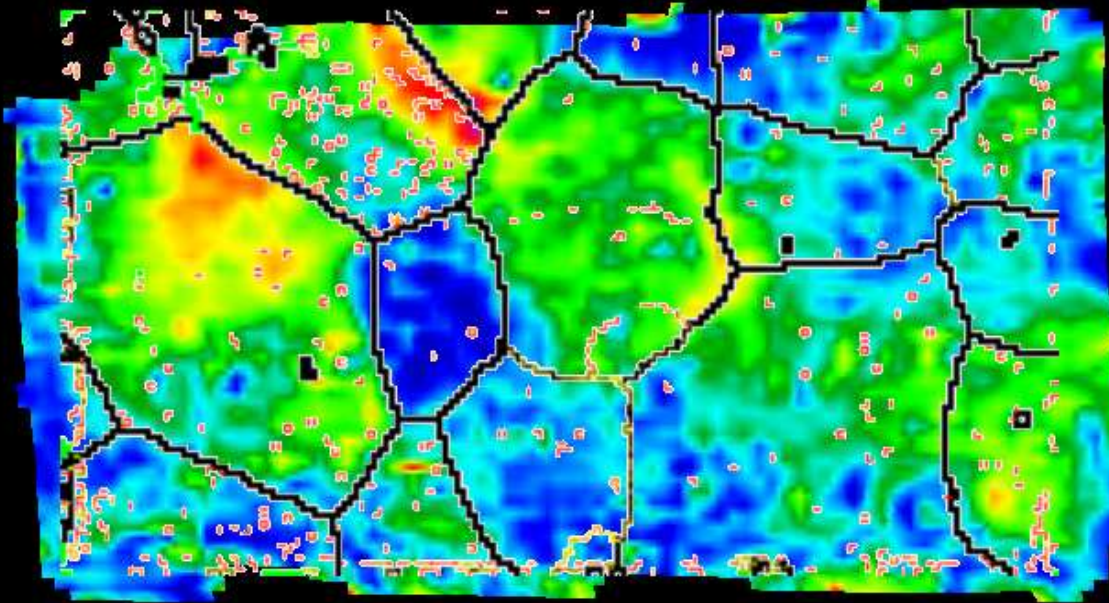
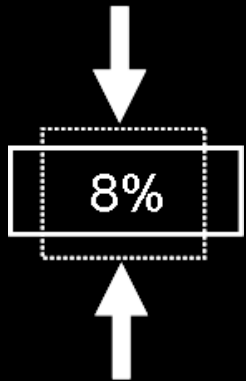
plastic spin from polar decomposition

$$\dot{\omega}_{ij}^K = W_{ij}^K = \frac{1}{2} (\dot{u}_{i,j}^K - \dot{u}_{j,i}^K) = \sum_{s=1}^N m_{ij}^{\text{asym},s} \dot{\gamma}^s$$

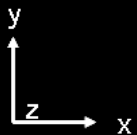


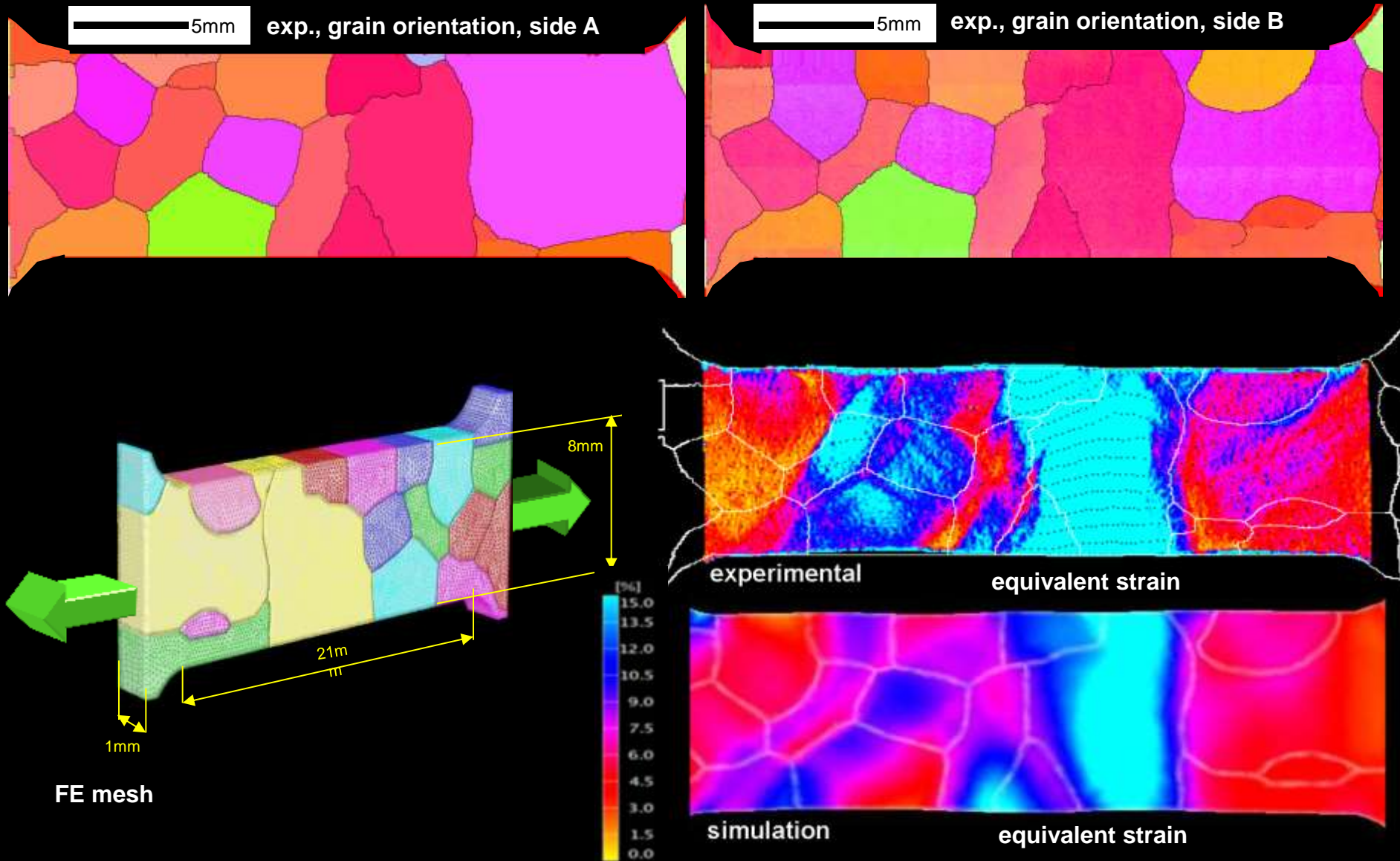
3%

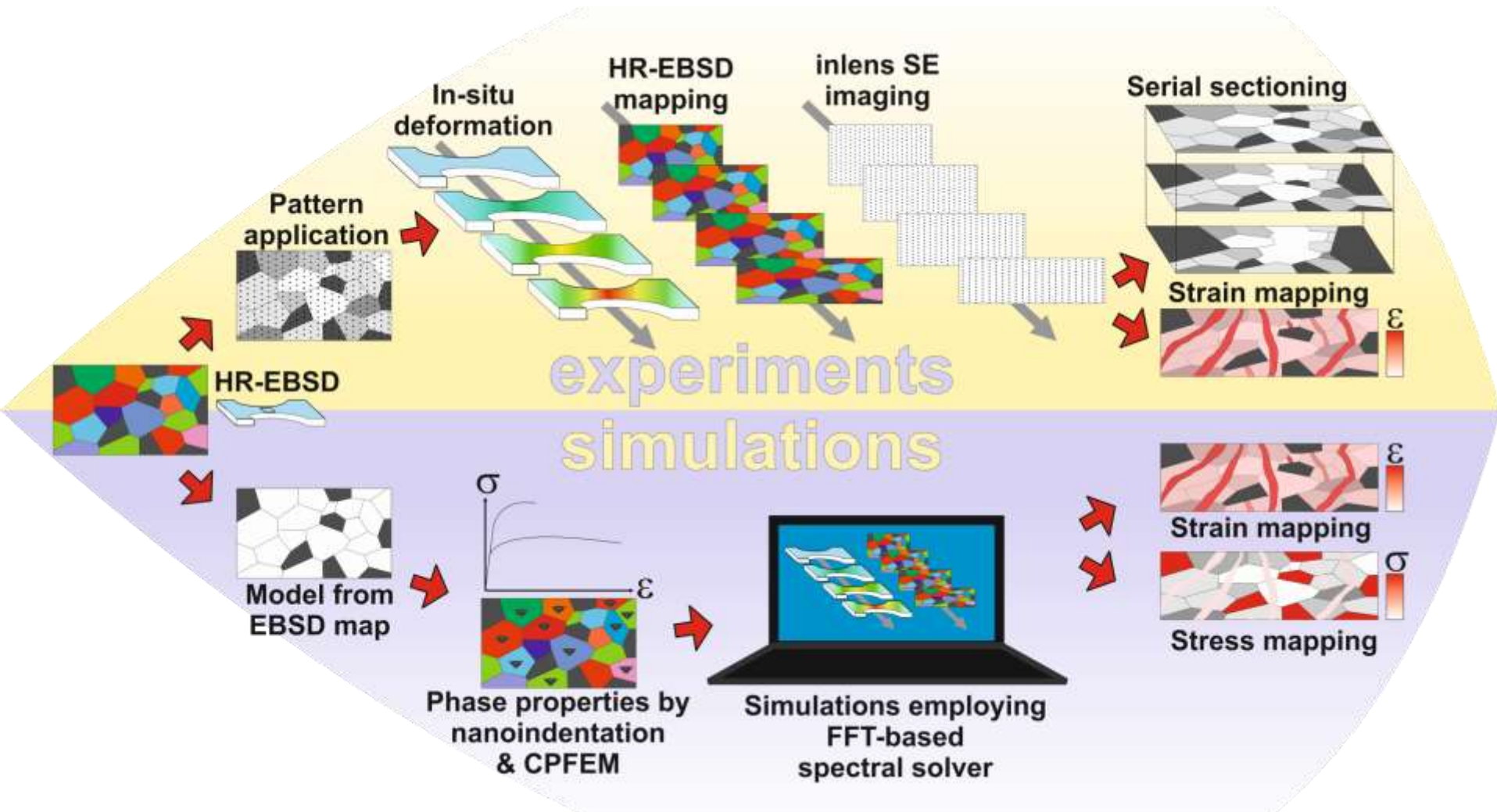




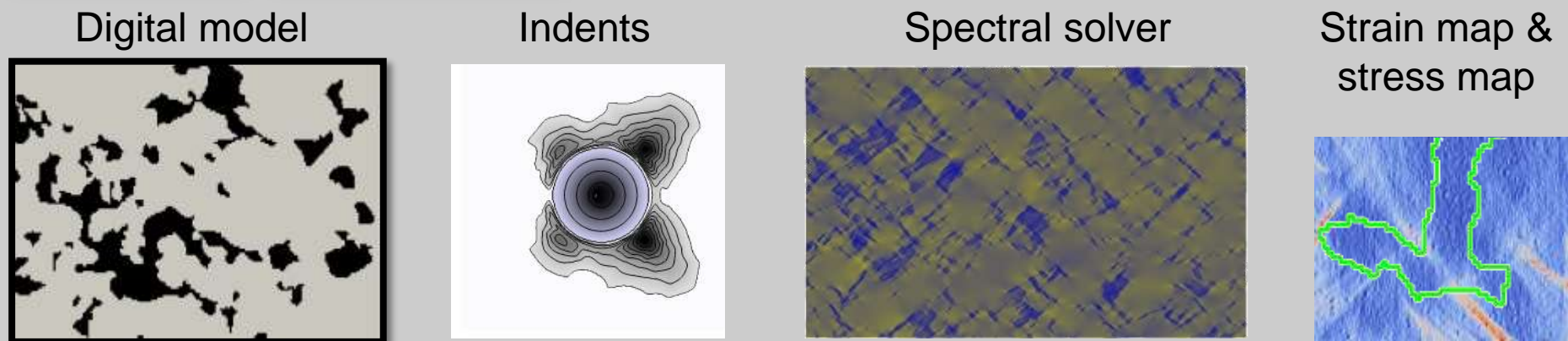
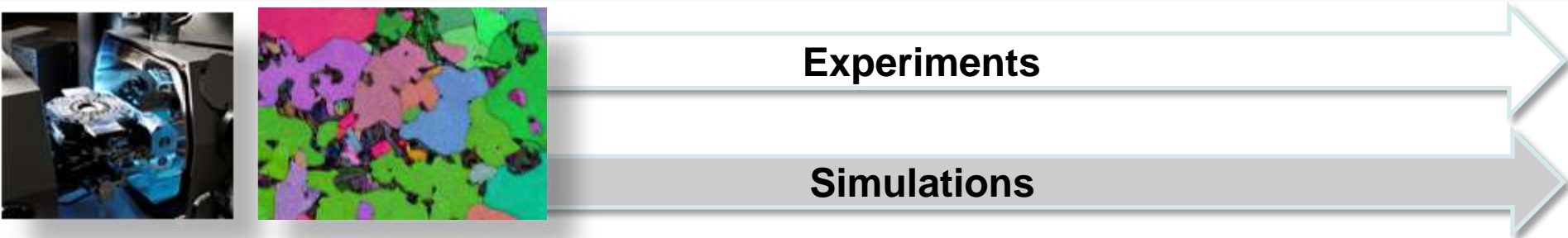
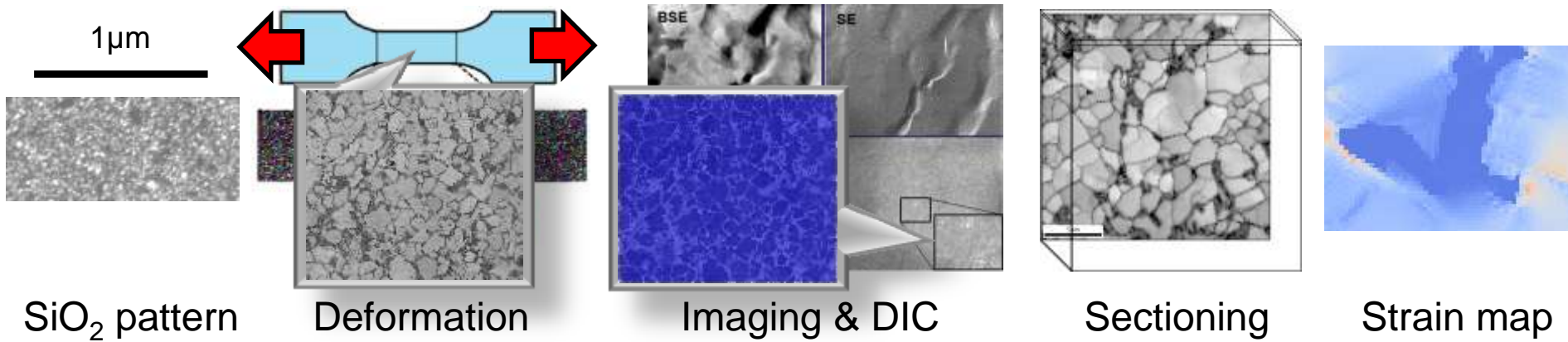
Simulation
(CP-FEM)
v Mises strain

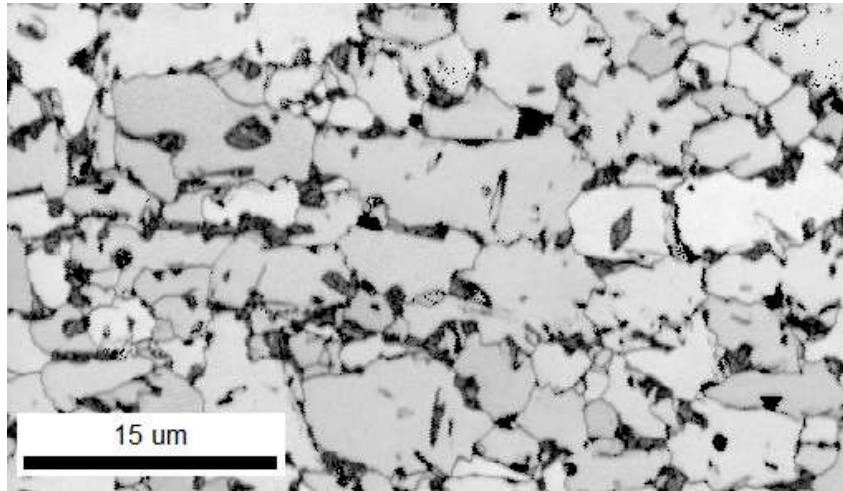






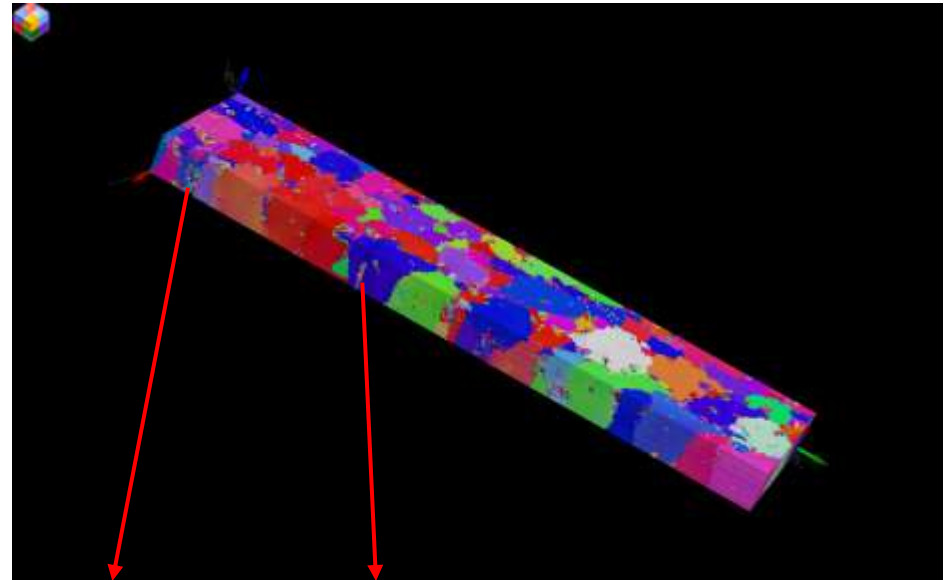
ICME applied to dual phase steel



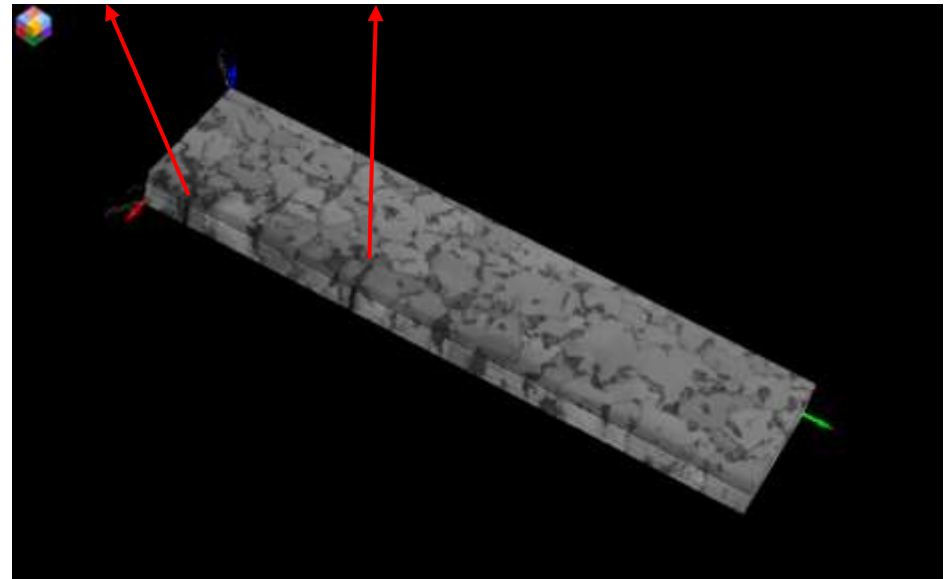


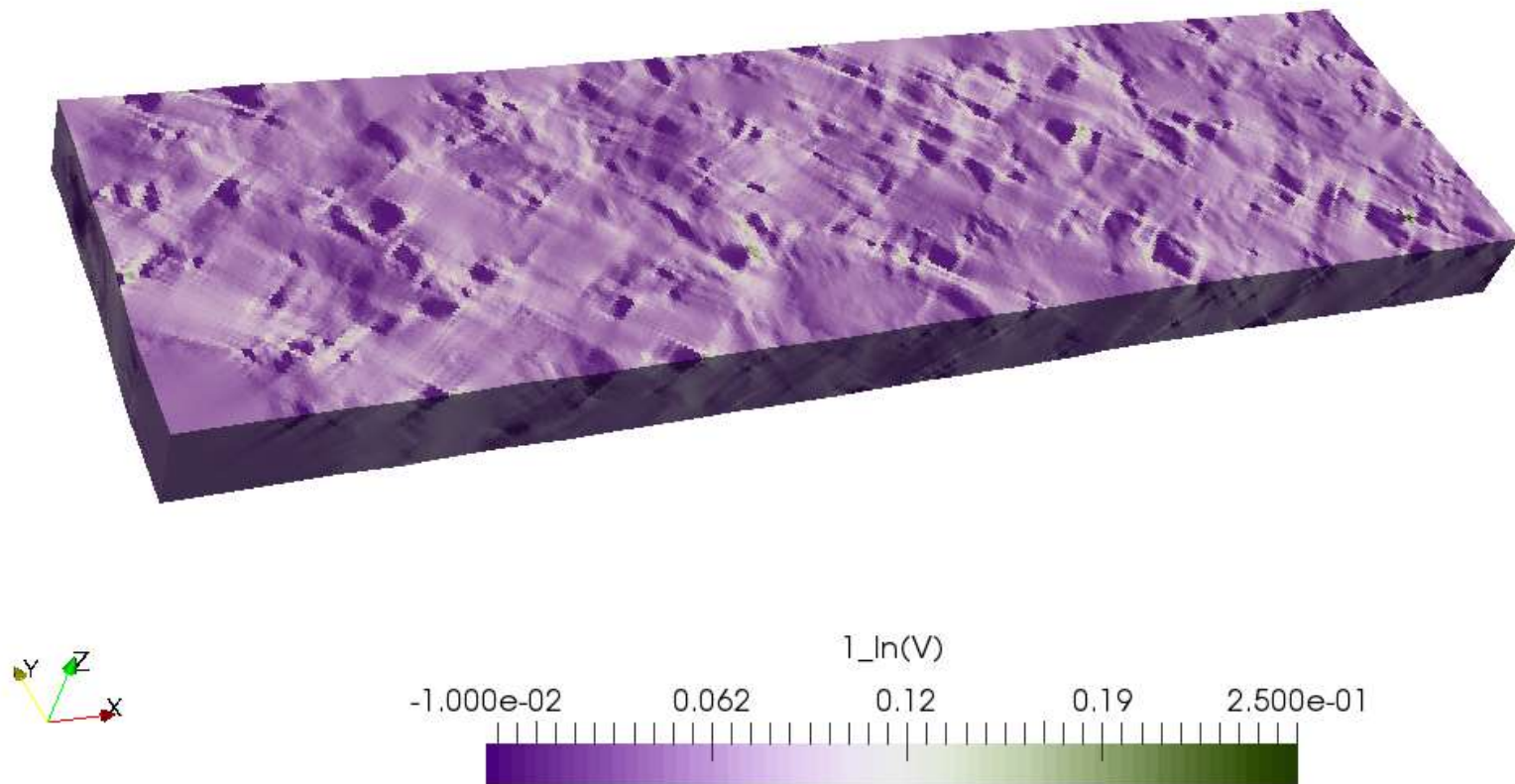
Average grain size: 5 μm
EBSD step size: 0,2 μm
EBSD scan size: 20 × 70 μm
Target polished thickness: 0,15 μm
Total slices number: 22

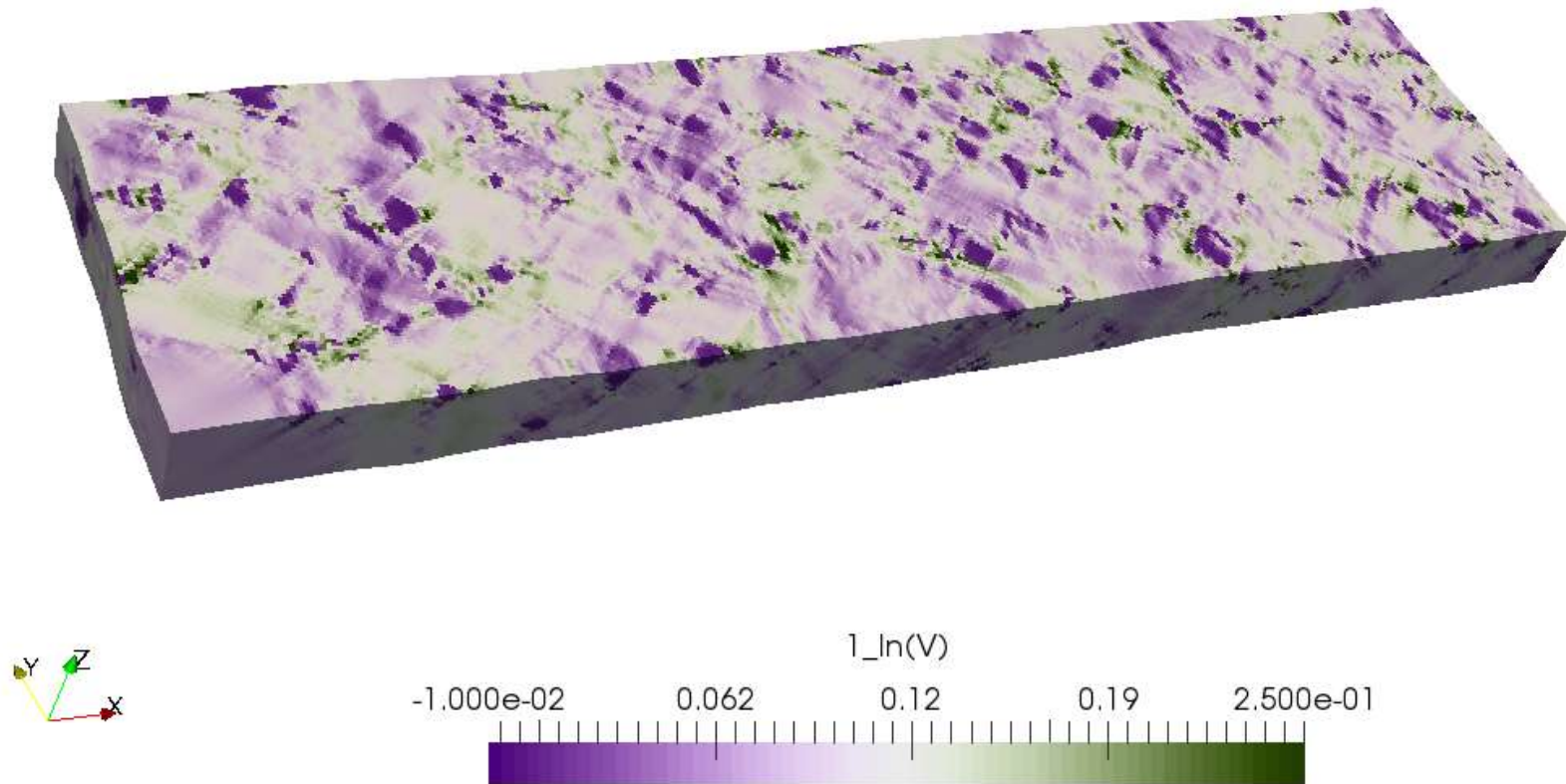
Experiment by Dayong An, MPIE

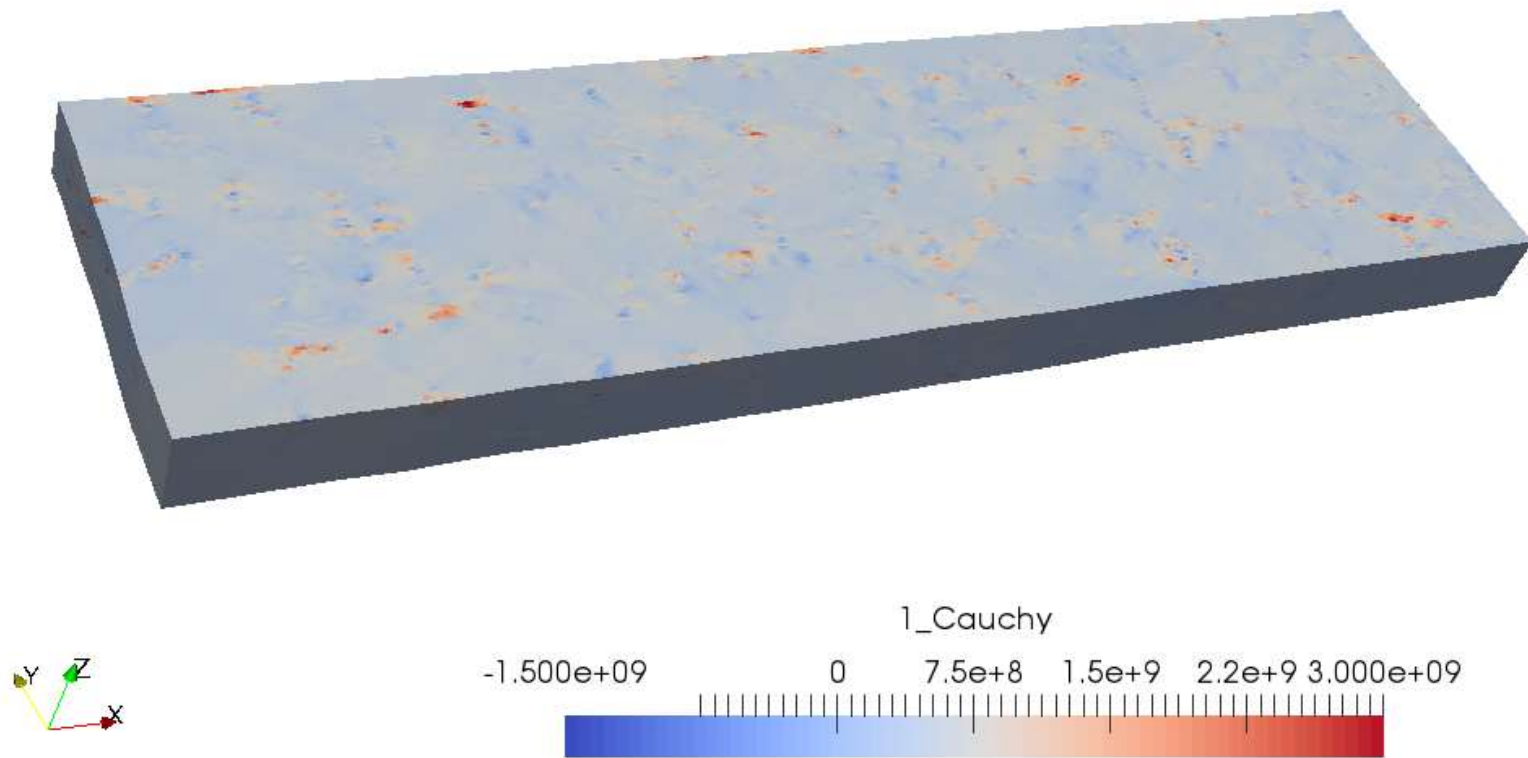


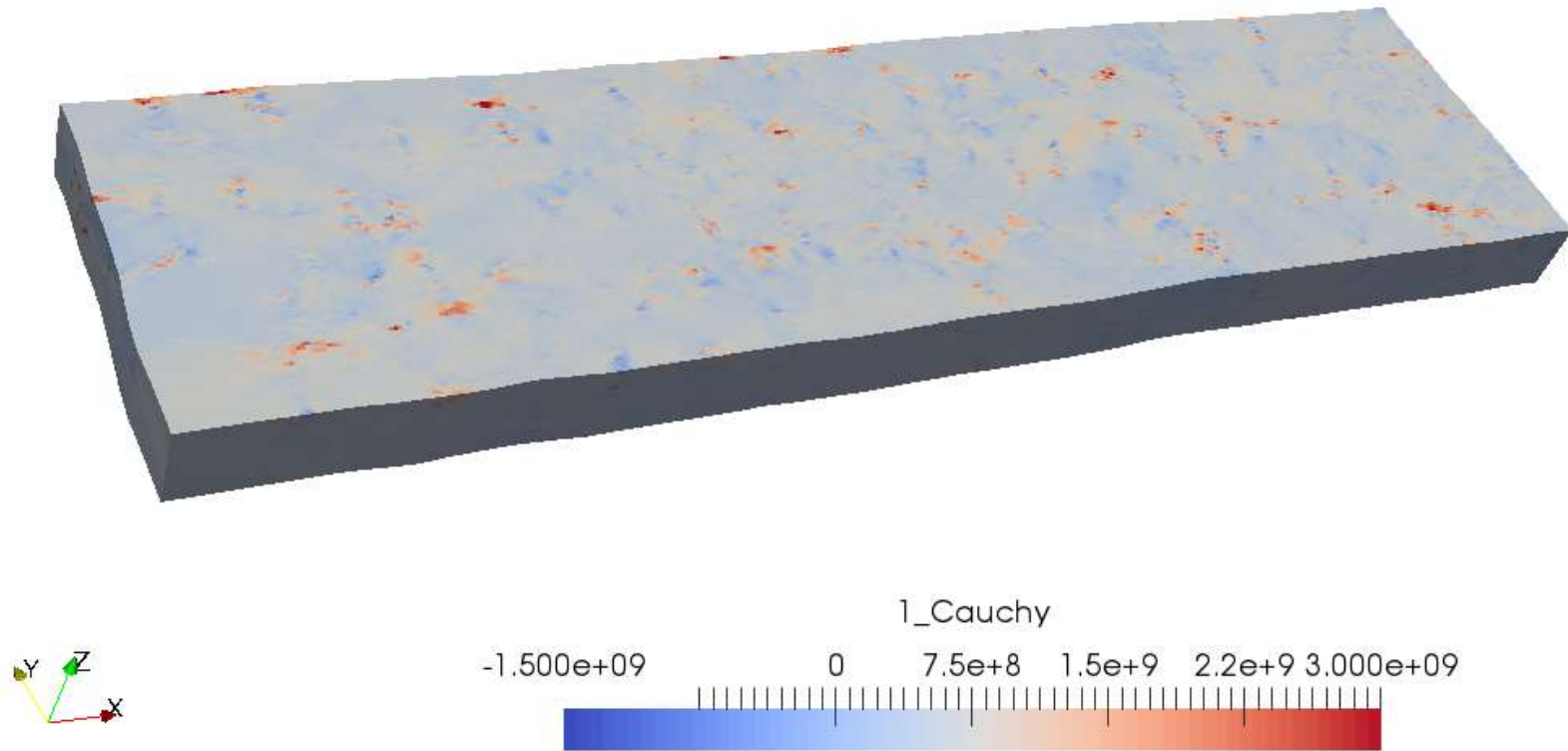
Marker lines act as a realignment reference

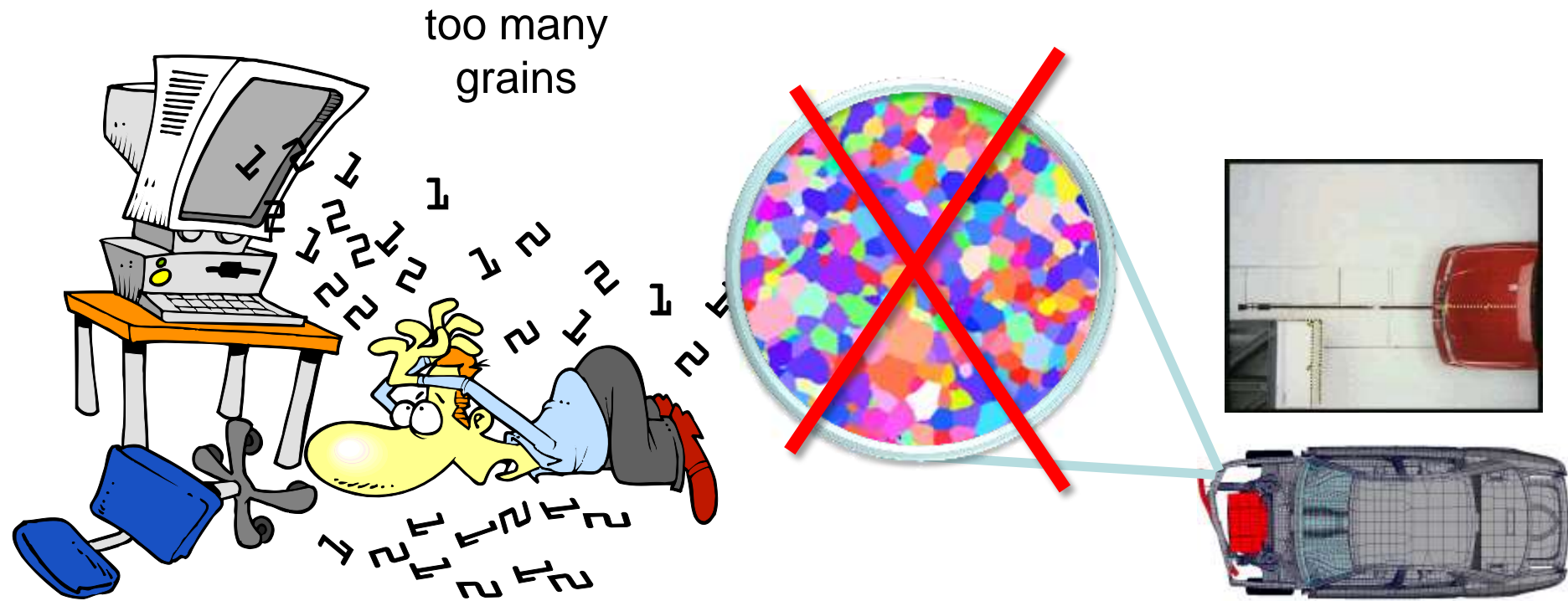




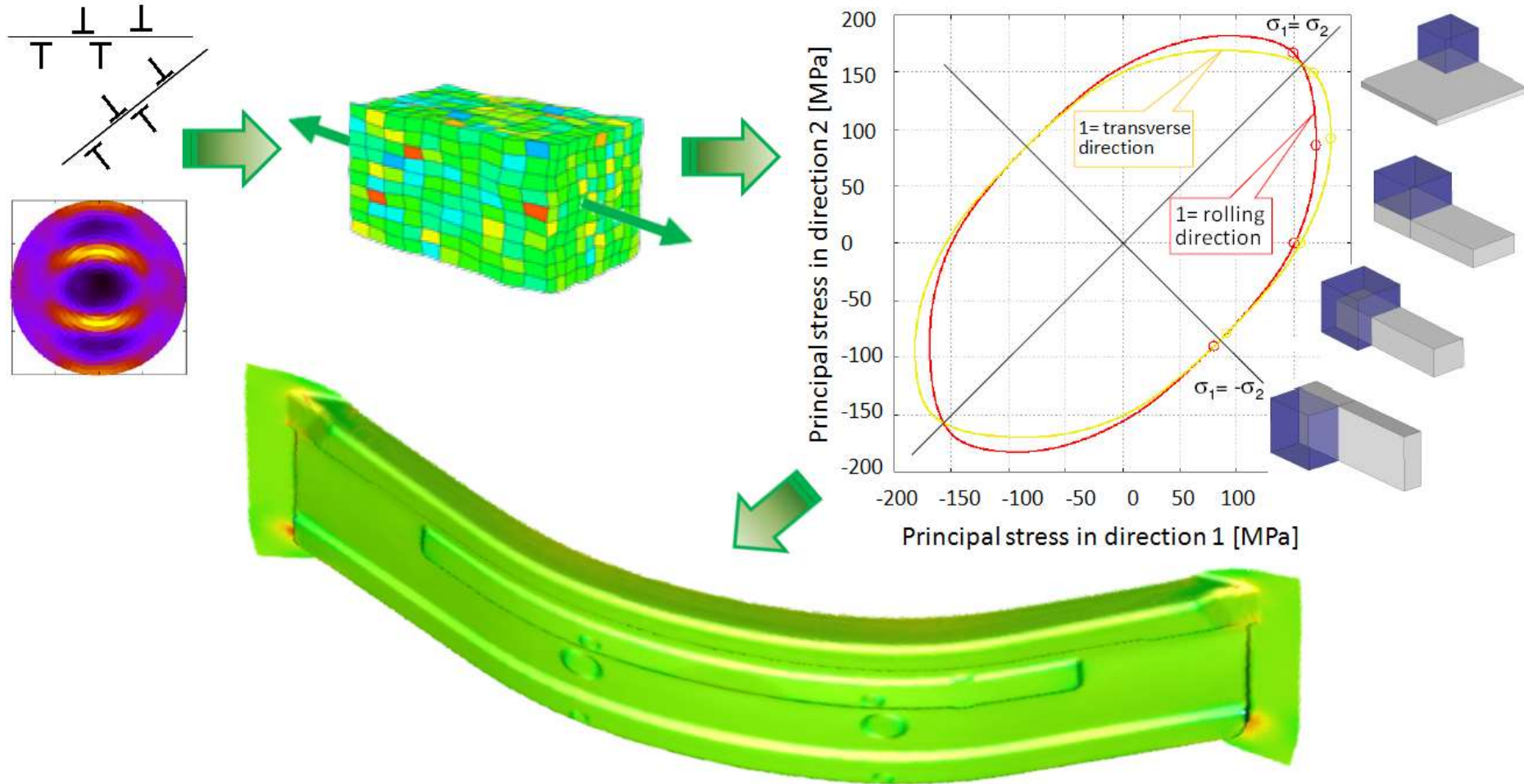


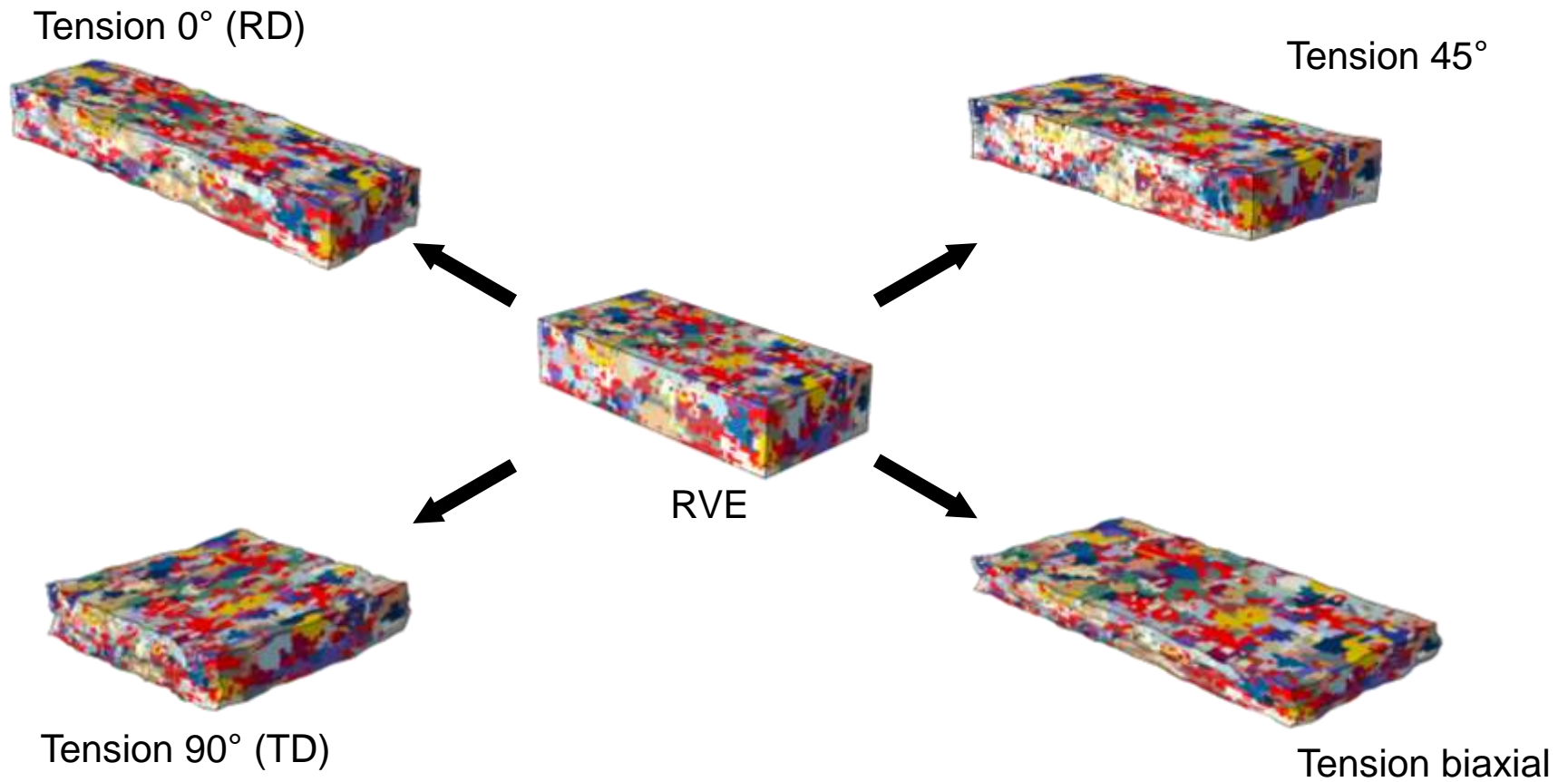


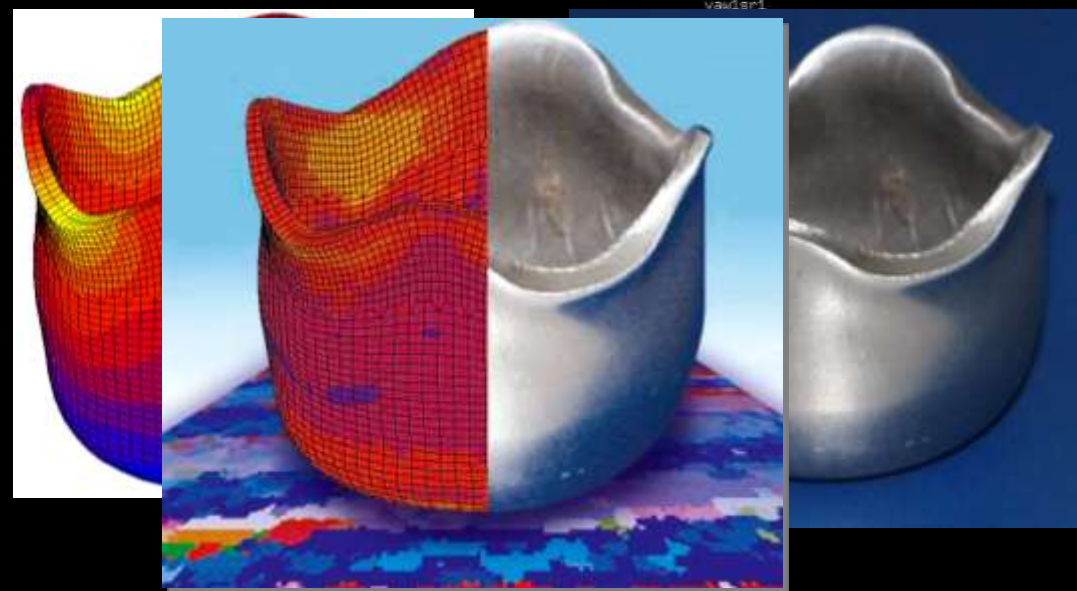
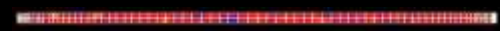
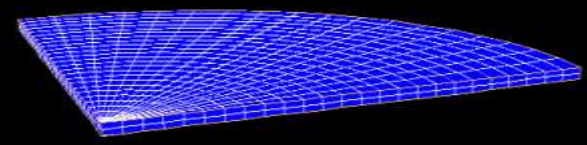
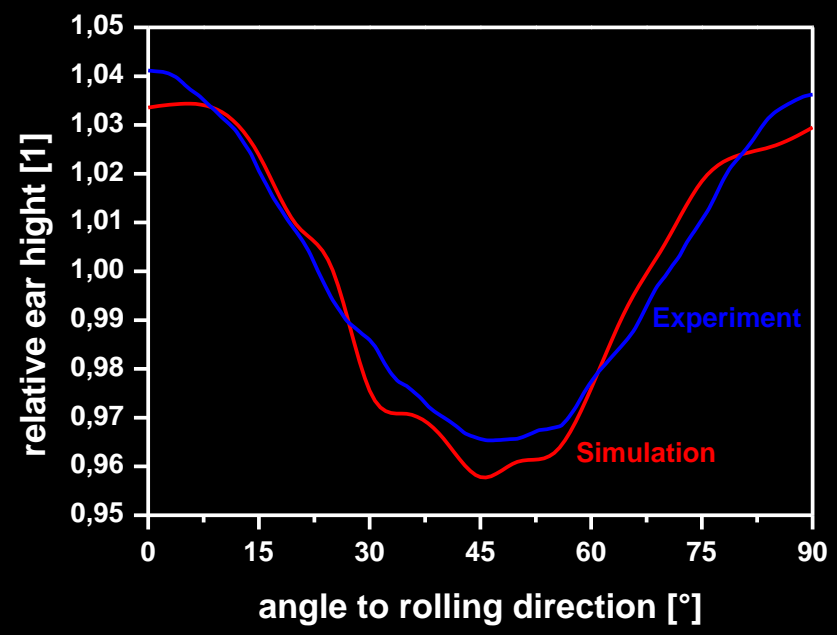


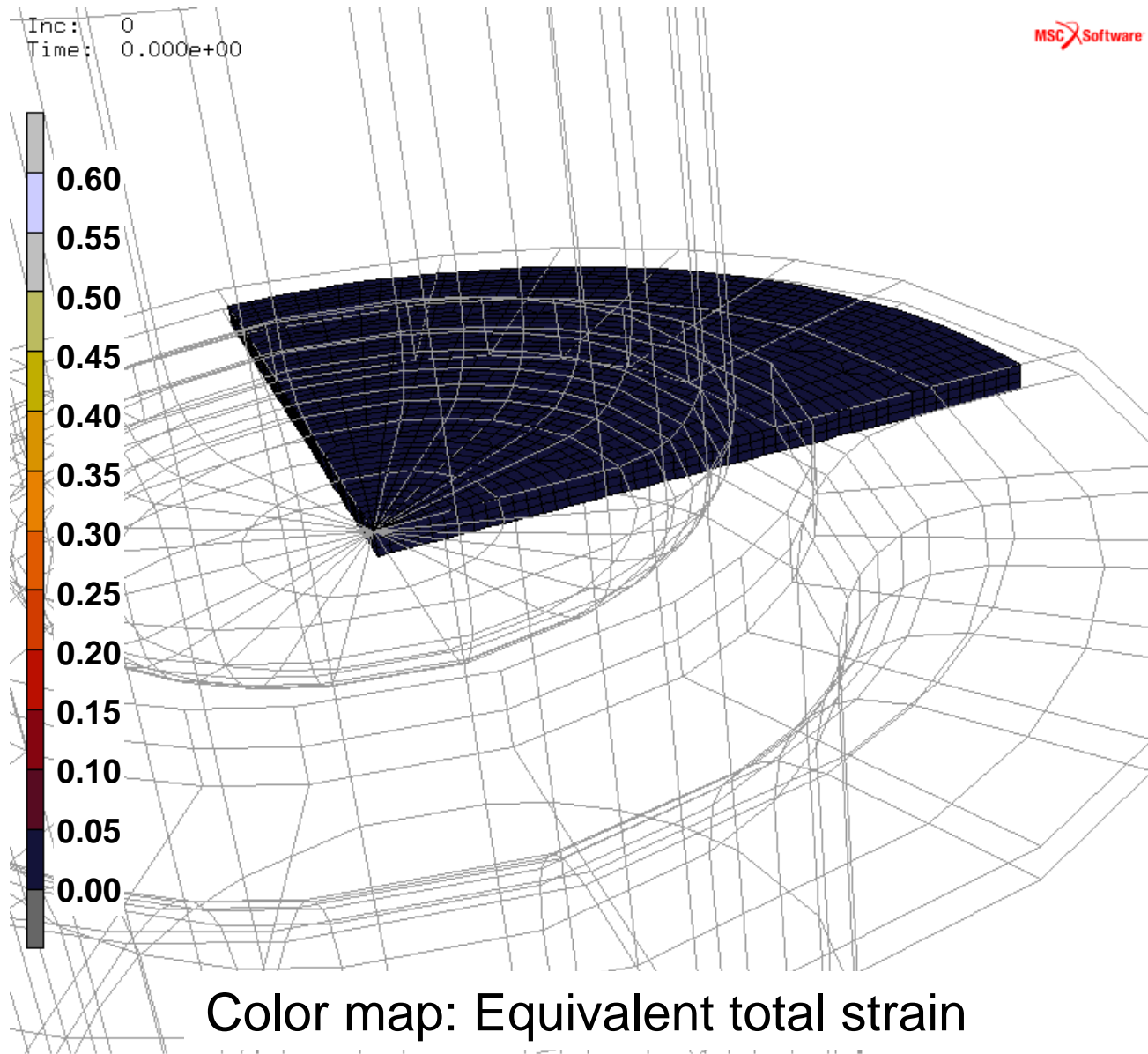


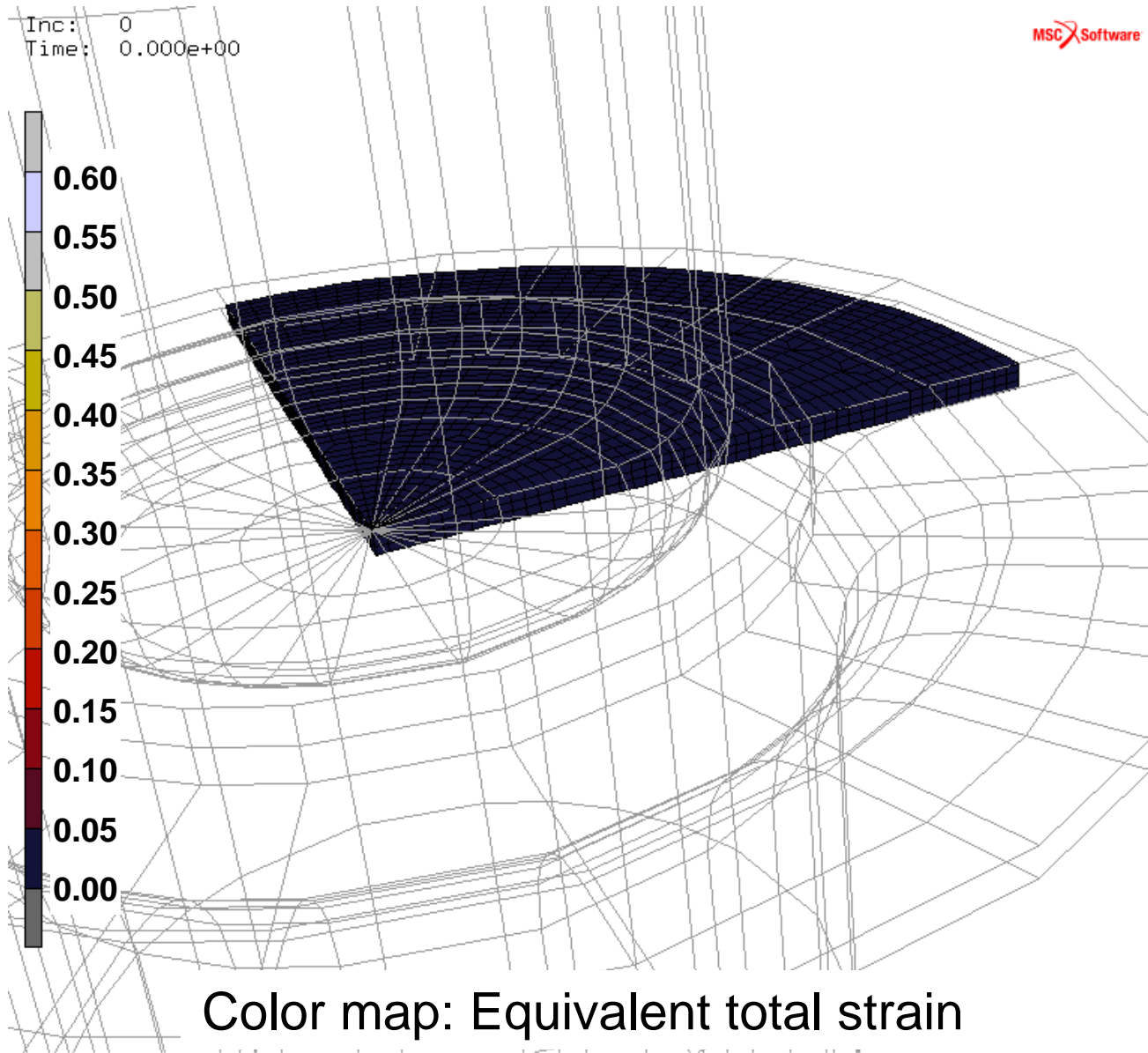
Numerical Laboratory: From CPFEM to yield surface (engineering)











Düsseldorf Advanced Material Simulation Kit, DAMASK

DAMASK

Düsseldorf Advanced Material Simulation Kit

Freeware, GPL 3



Crystal plasticity & phase field:
Mechanics, damage, phase transformation, diffusion

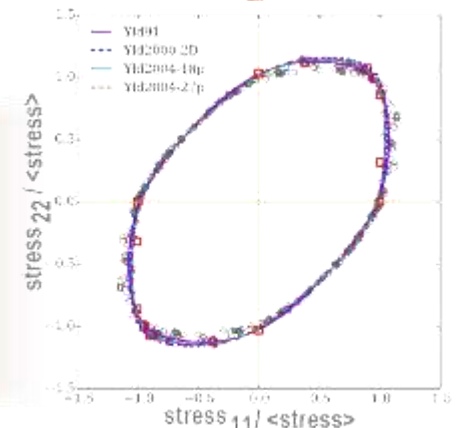
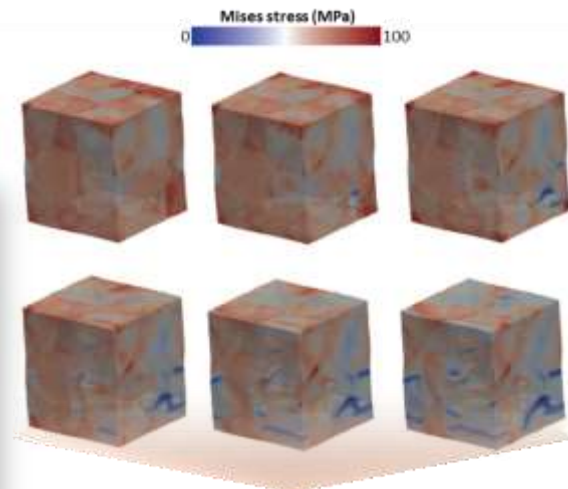
- > 15 years of development
- > 50 man years of expertise
- > 50.000 lines of code

Pre- and post-processing

Blends with MSC.Marc and Abaqus

Standalone (FFT) spectral solver

Many user groups

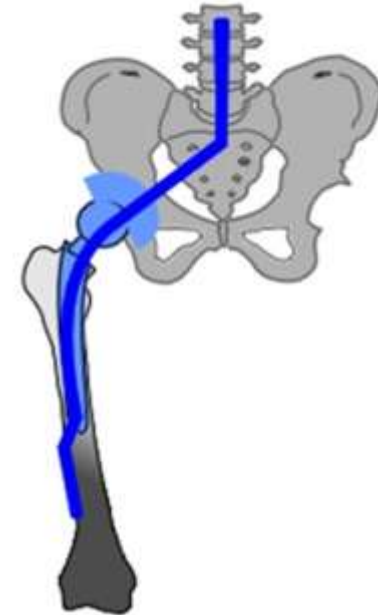
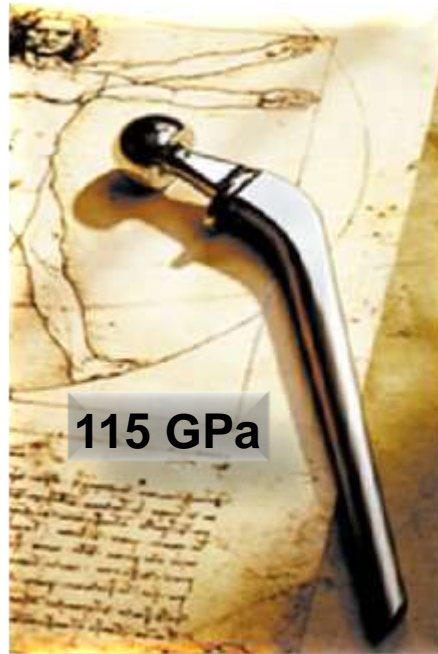


<http://DAMASK.mpie.de>

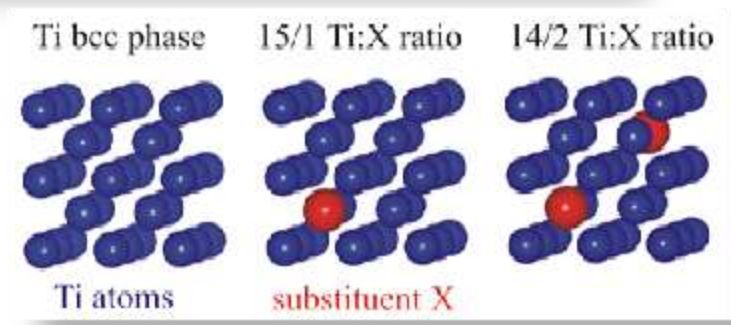
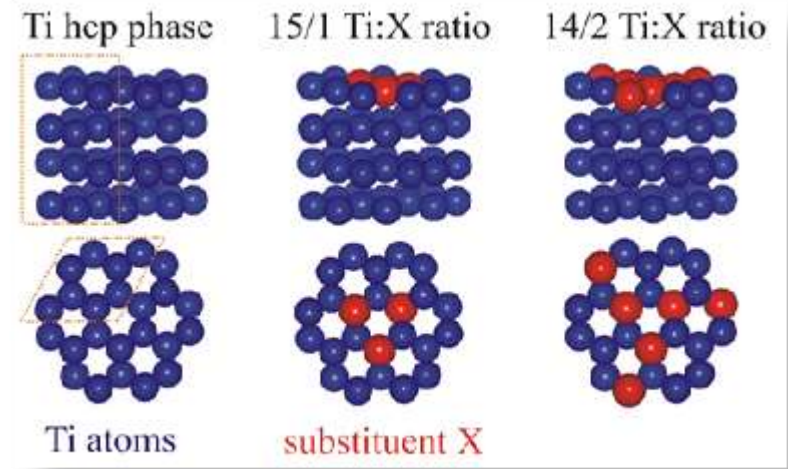
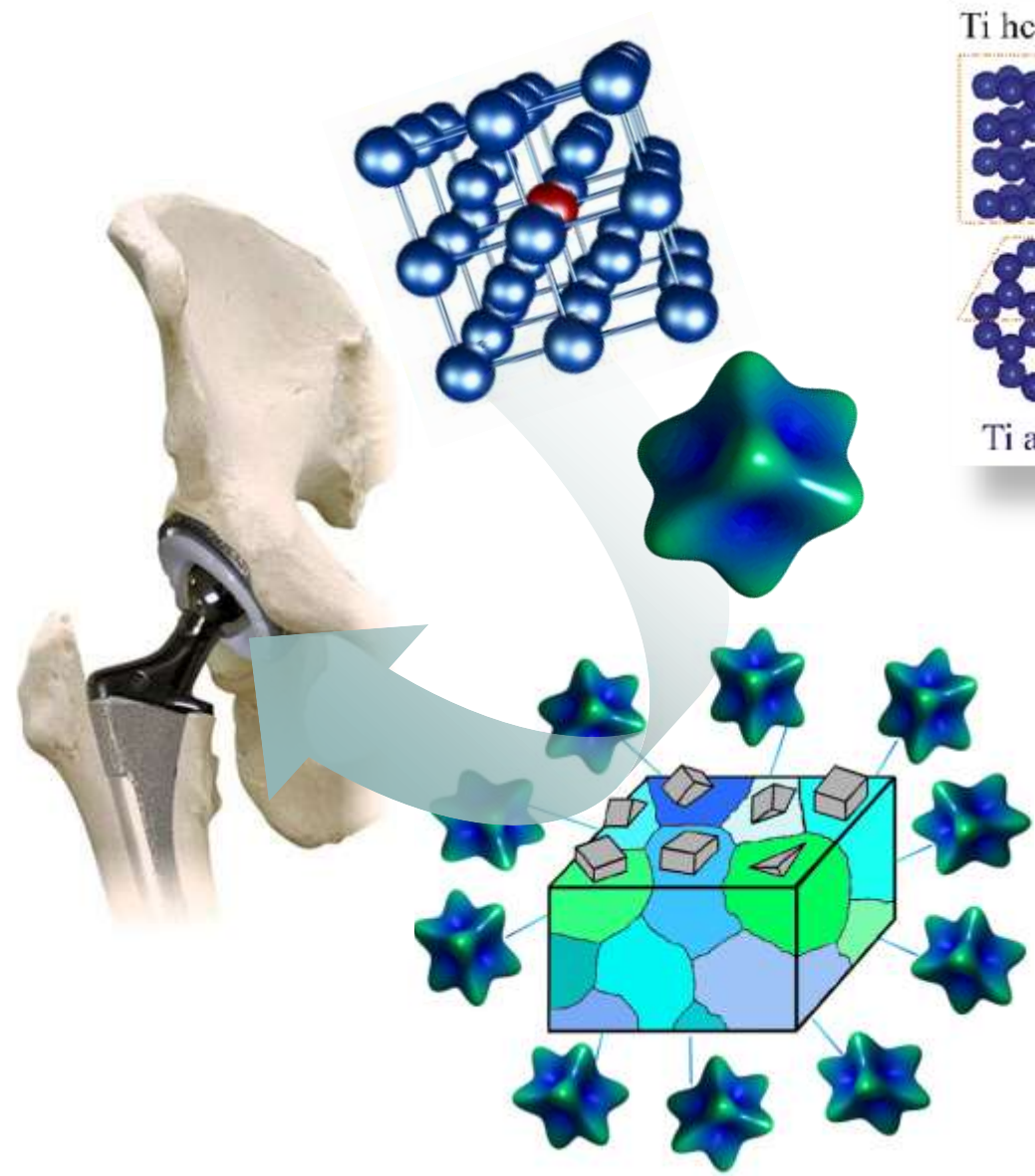
- **Some basic methods**
 - Atomistic
 - Monte Carlo
 - Dislocations
 - Polycrystal mechanics
- **Ab-initio informed constitutive models**
 - Elasticity: from DFT to Homogenization
 - Atomistically informed simulation: from APT to MD
 - From DFT to dislocation rate models and yield surfaces

DFT: Density Functional Theory; APT: Atom Probe Tomography; MD: Molecular Dynamics; RVE: Representative Volume Element;
ICME: Integrated Computational Materials Engineering

Titanium implant materials with bcc structure

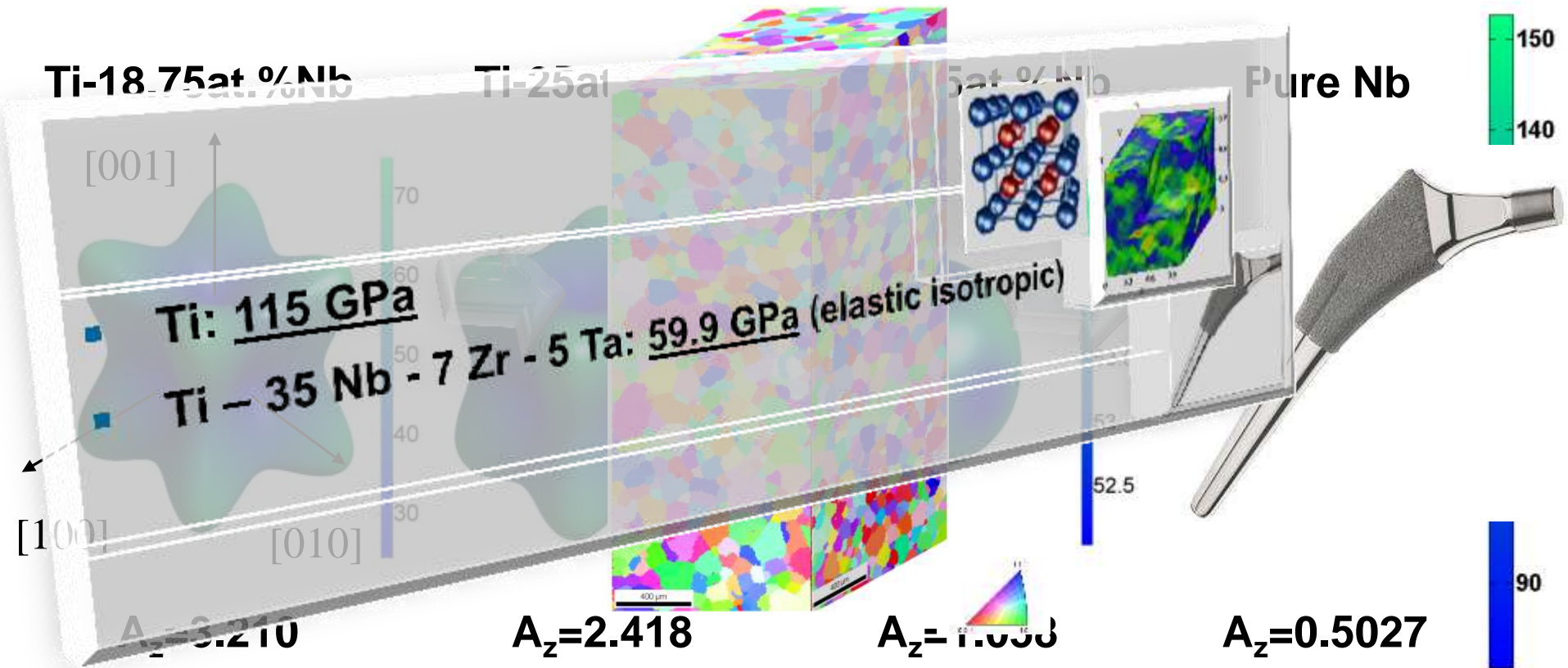


Stress shielding
Elastic Misfit
Bone mineral dissolution, abrasion

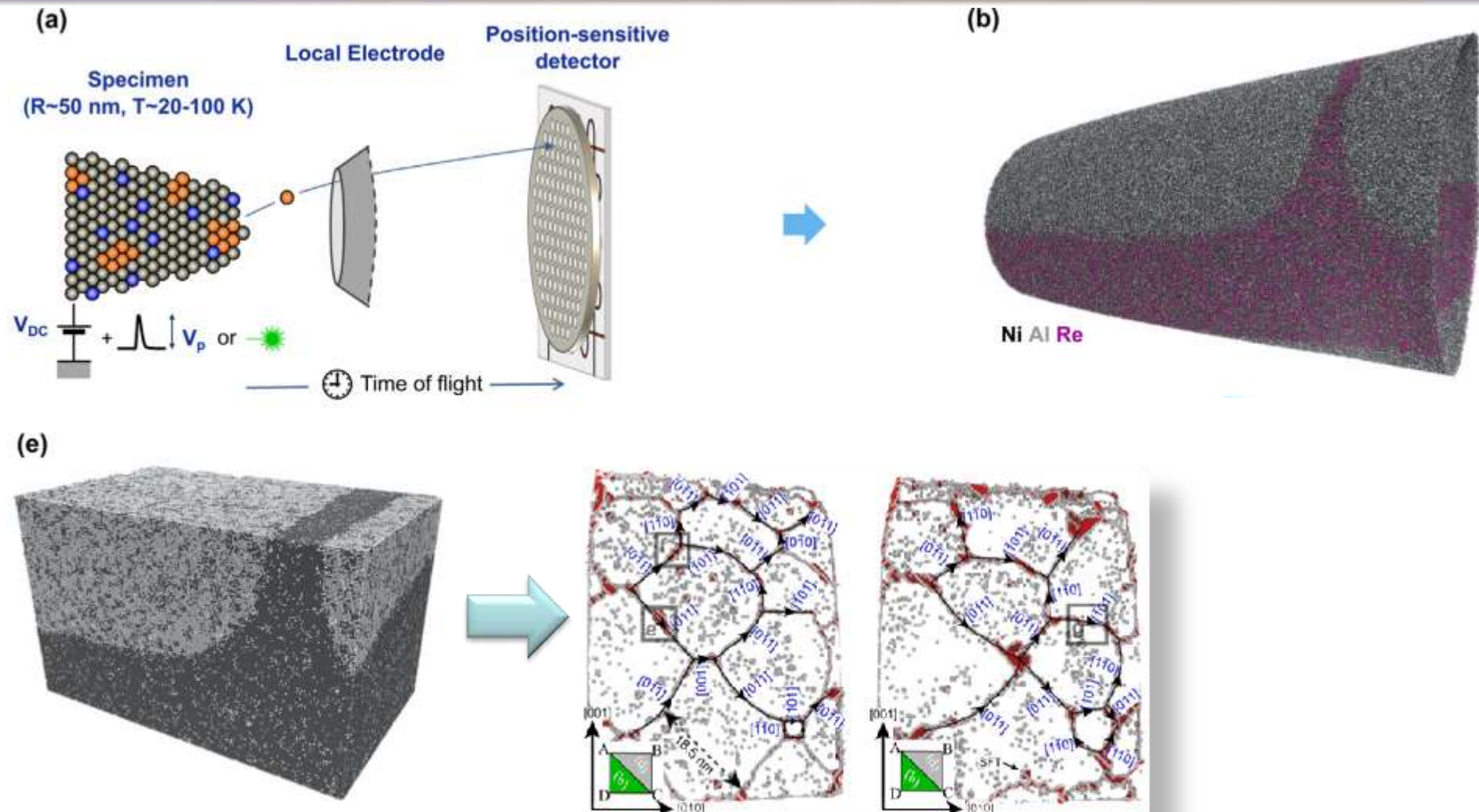


Young's modulus surface plots

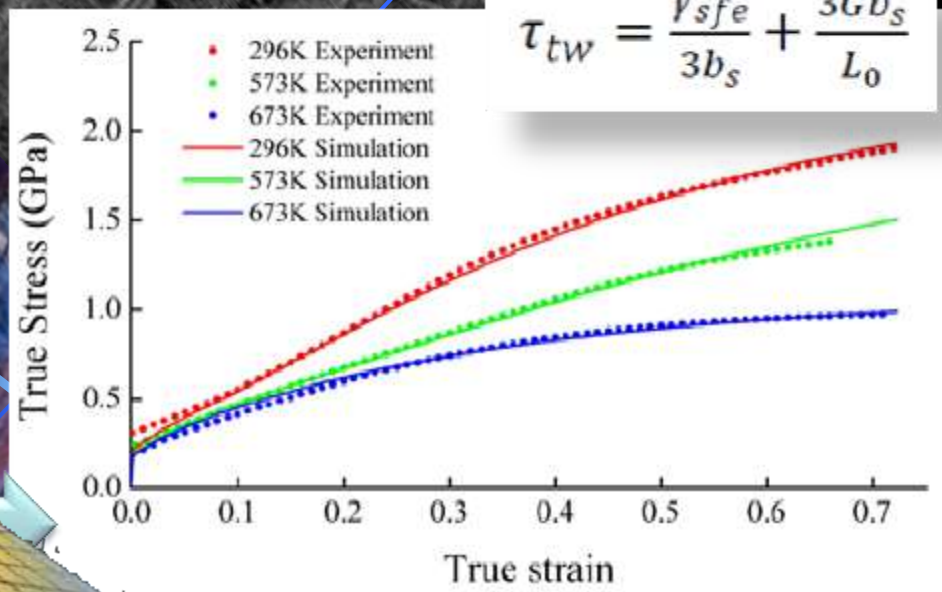
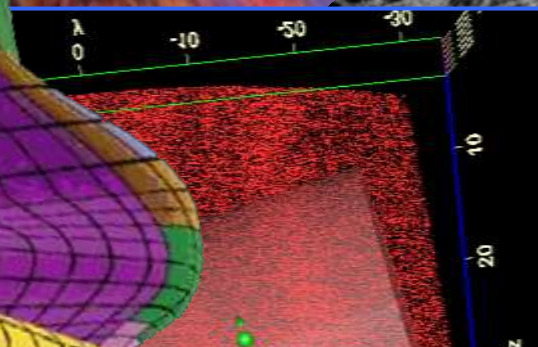
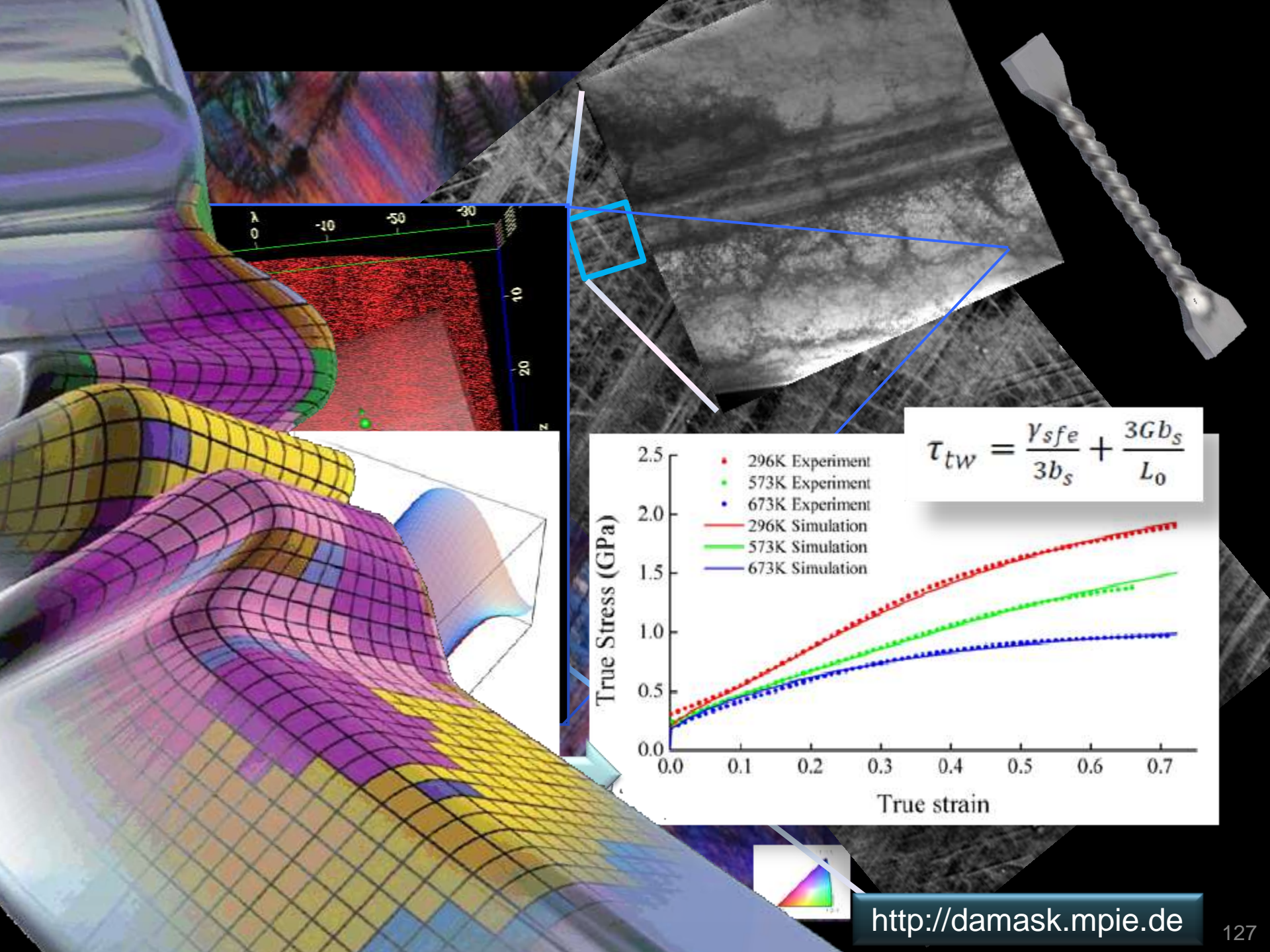
$$A_z = 2 C_{44} / (C_{11} - C_{12})$$



From APT to simulation: ICME at atomic scale (if required)



Example: 4th generation superalloys for turbine blades (SFB / TR 103)



$$\tau_{tw} = \frac{\gamma_{sfe}}{3b_s} + \frac{3Gb_s}{L_0}$$

The end 😊