DAMASK: Düsseldorf Advanced MAterial Simulation Kit: Multi-Physics Crystal Plasticity Simulation of DP Steels

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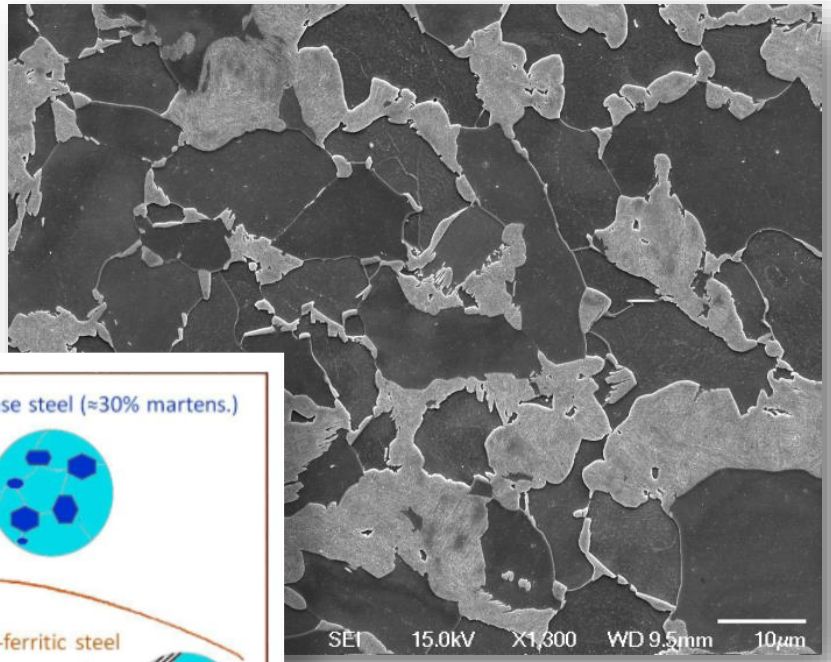
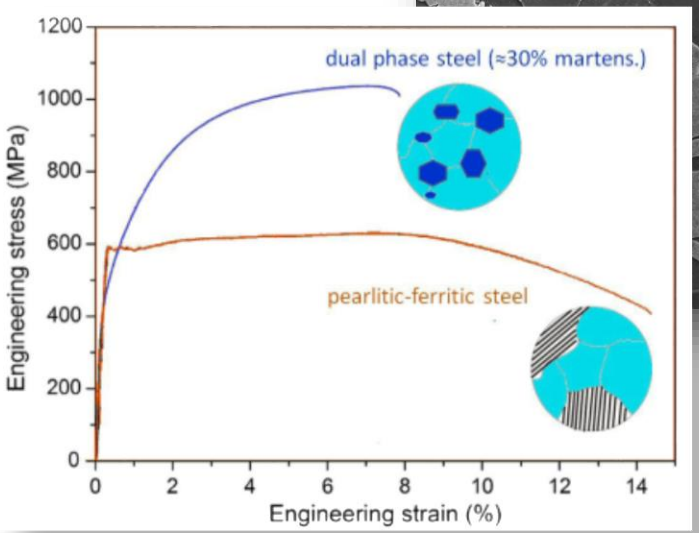
Big thanks to
P. Eisenlohr, R. Lebensohn, B. Svendsen,
C. Zambaldi, C. Tasan, S. Zaefferer

DP steels for auto applications



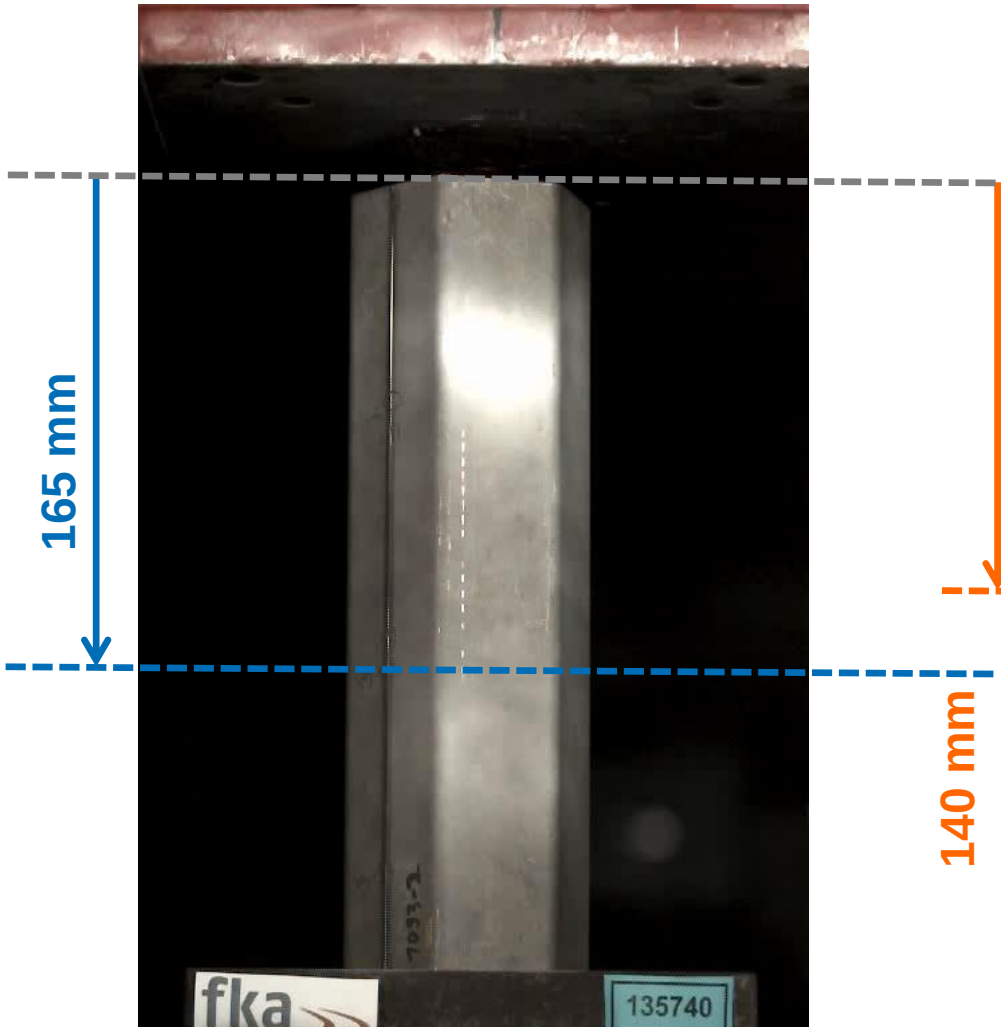


High UTS
Low yield strength
High stiffness
Sufficient ductility
Good formability
No Lüders strain
Tunable properties
Low cost

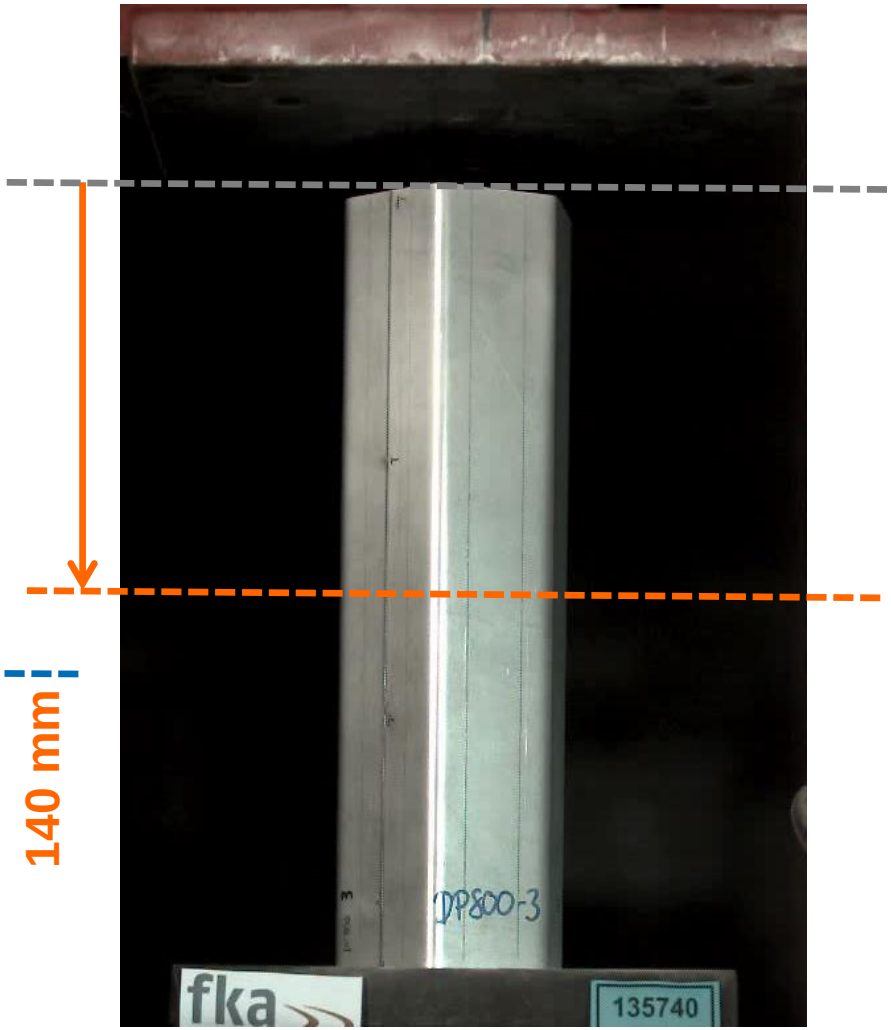
Increase in strength (e.g. more martensite) reduces ductility

Strain rate 800/s: TWIP vs. DP800

TWIP (X30Mn29)

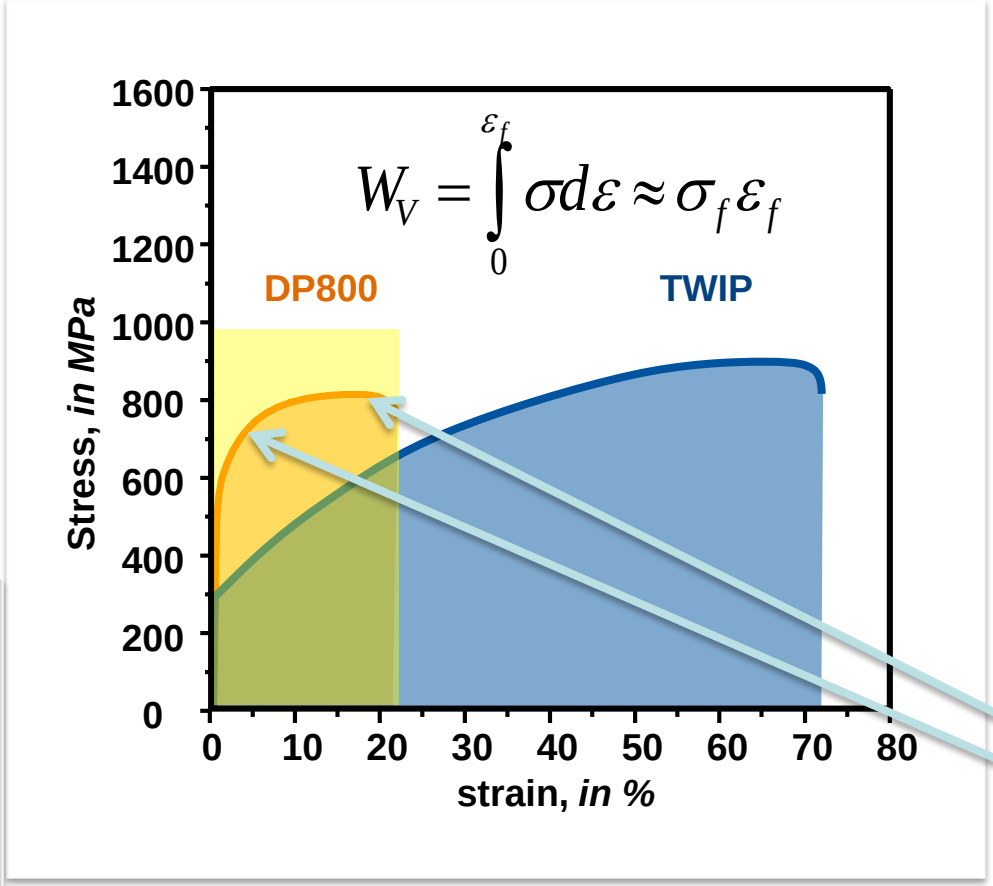


DP 800



Energy absorption depends on material & design

Strain rate 800/s: TWIP vs. DP800

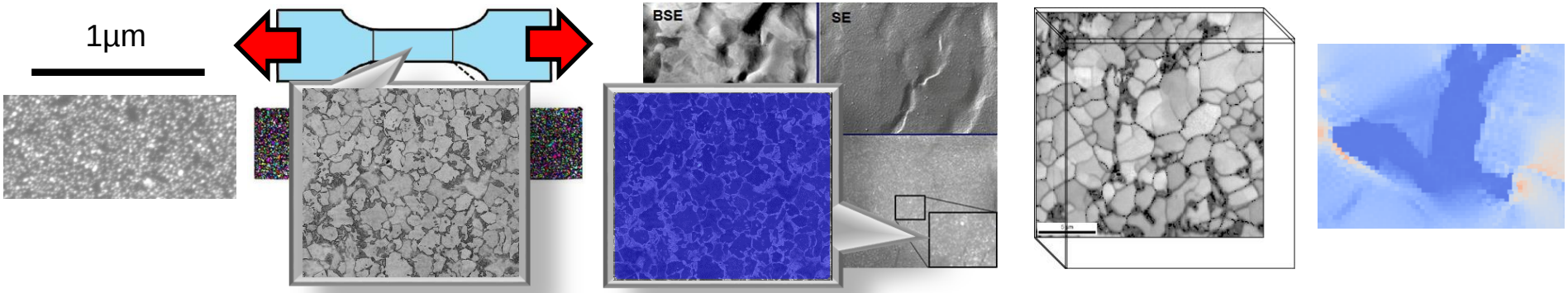


High UTS
Low yield strength
High stiffness
<u>Sufficient ductility</u>
Good formability
No Lüders strain
Tunable properties
Low cost

Loading points from buckling

Energy absorption depends on material & design

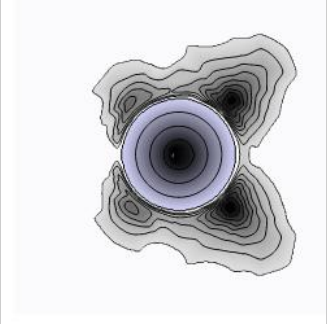
ICME applied to DP steels



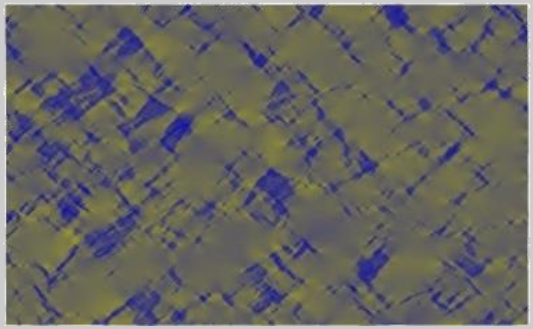
SiO_2 pattern | Deformation | Imaging & DIC | Sectioning | Strain map

Digital model

Indents

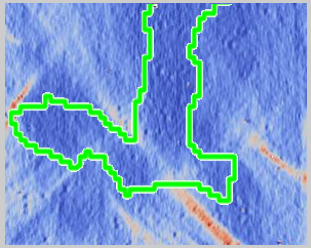


Spectral solver



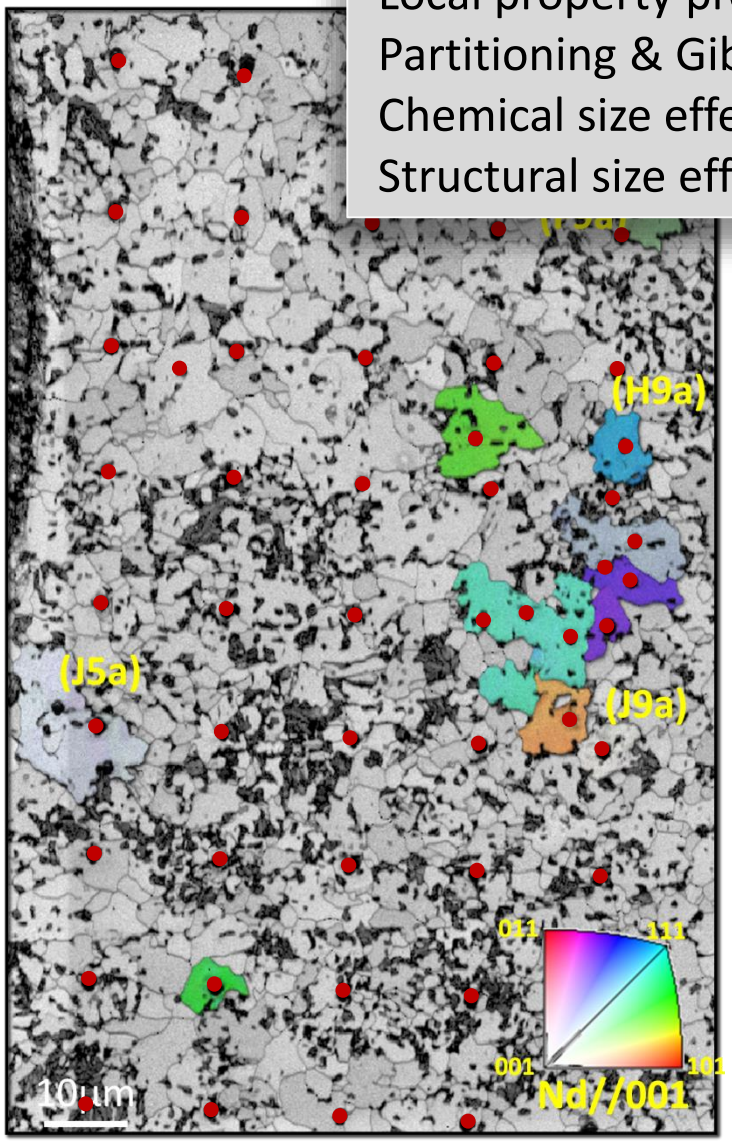
https://damask.mpie.de/

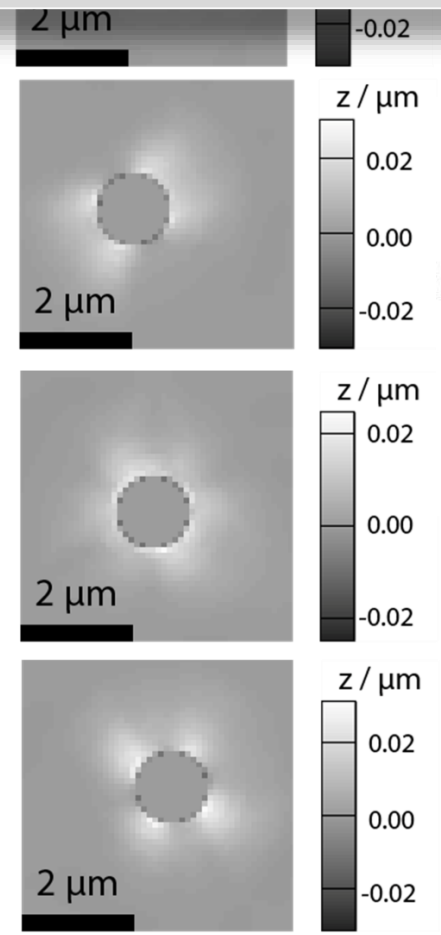
Strain map & stress map



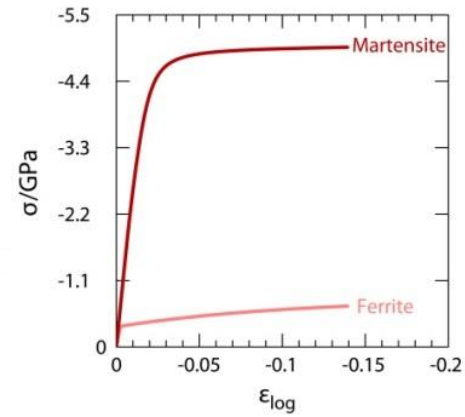
Constitutive parameters: FEM & indents

Local property probing for model parameter fitting:
Partitioning & Gibbs segregation in multiphase alloys
Chemical size effect
Structural size effect





dentation
-controlled
max= 4mN
phero-conical tip

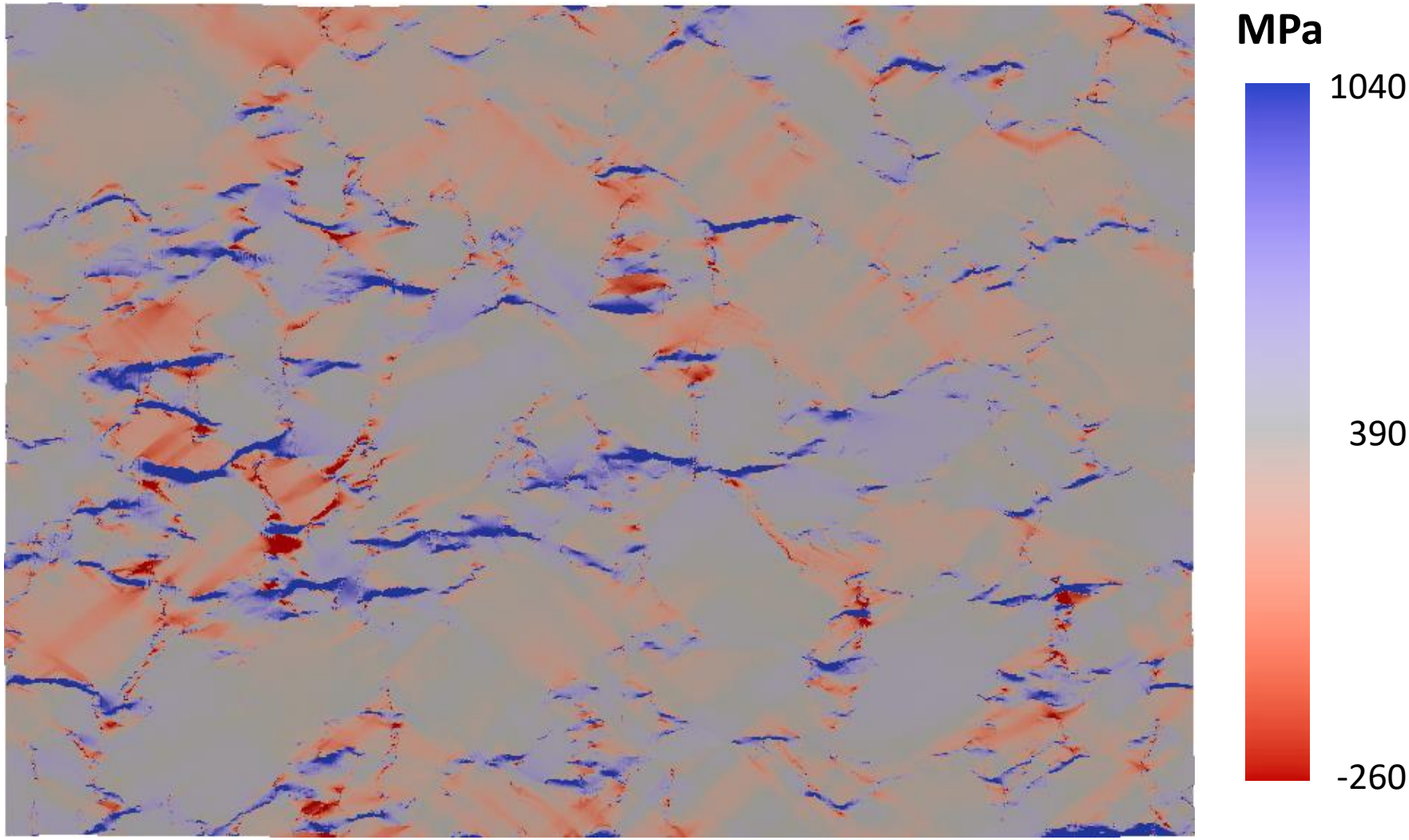


Simulation
-{110} &{112} slip
-Nelder-Mead opt.
-Pile-up geom.
-F-d curves

ICME applied to DP steels

Full-field microstructure simulation based on experimental EBSD

P_{11} @ $\bar{F}_{11} = 1.01$



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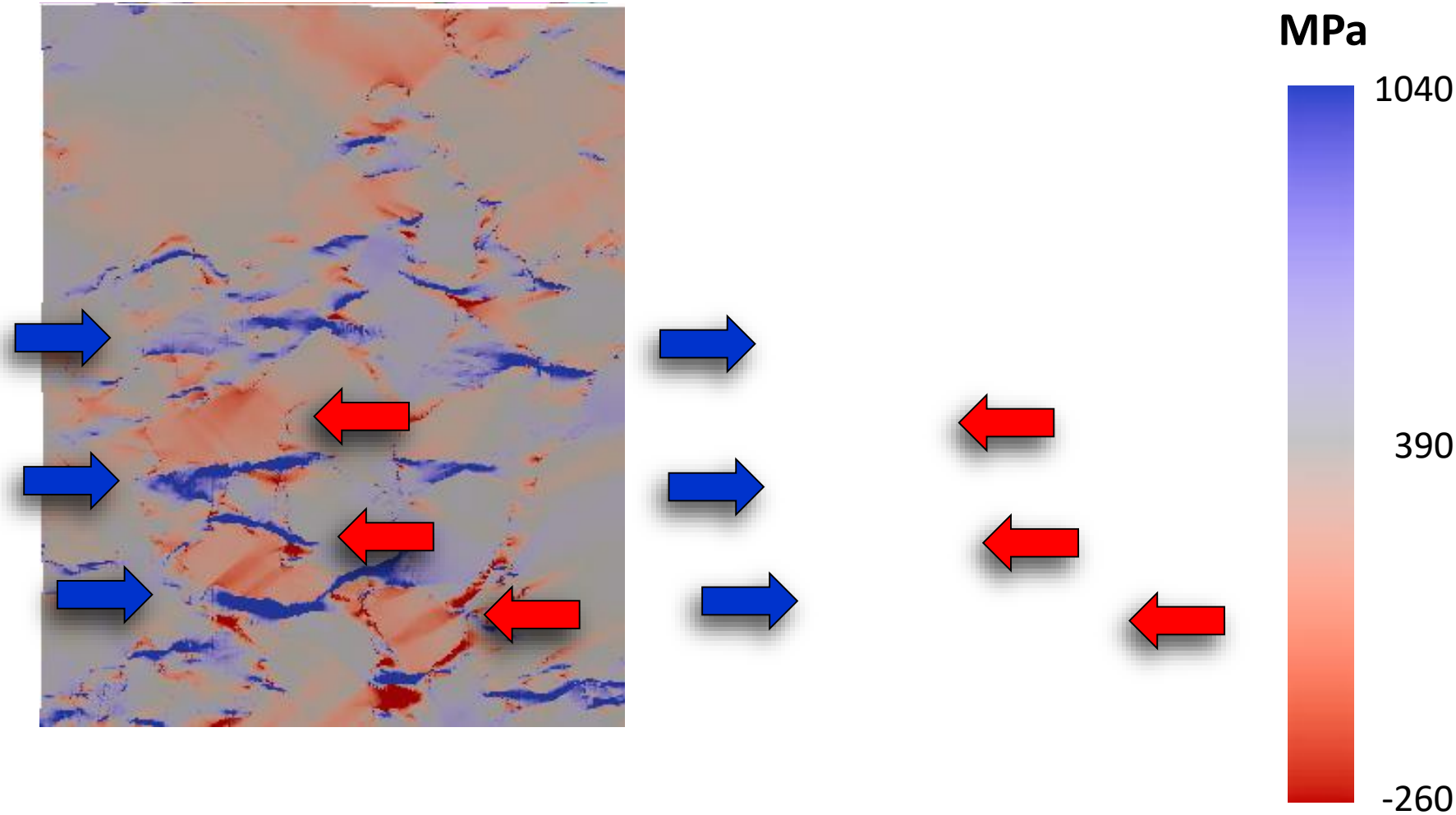

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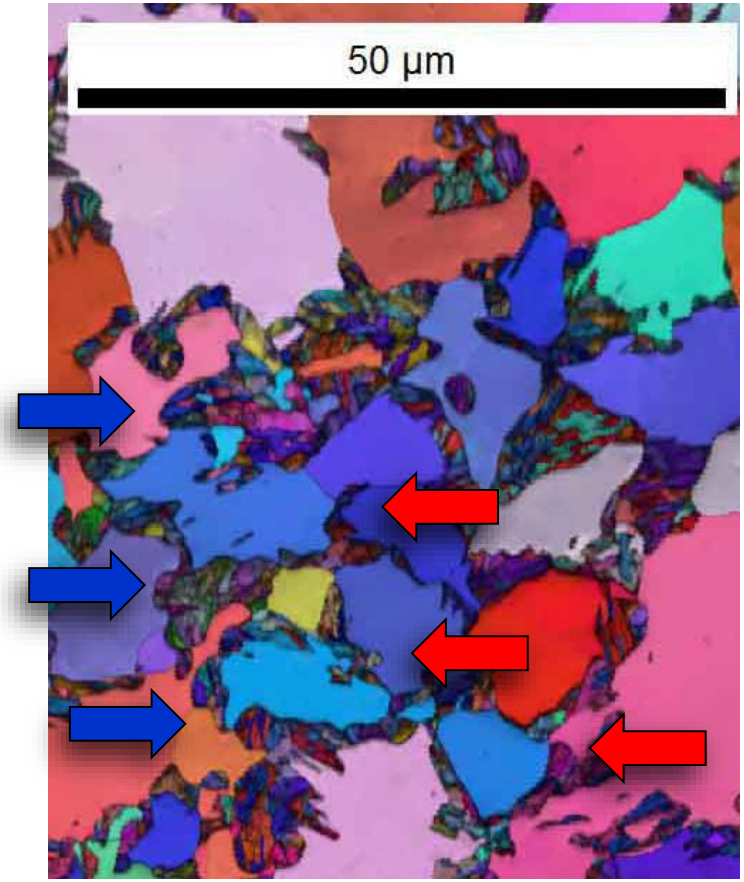
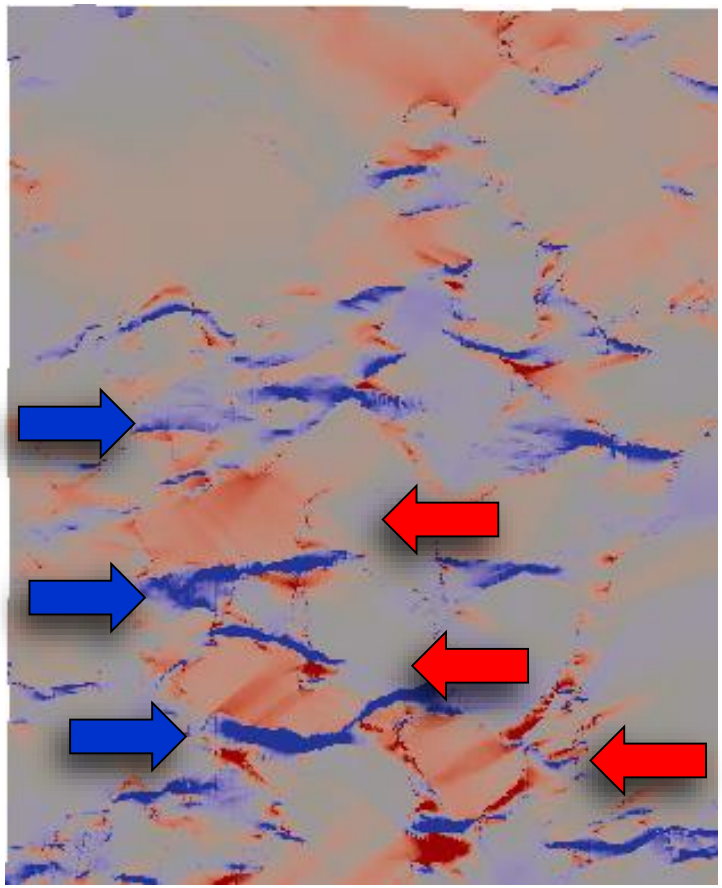
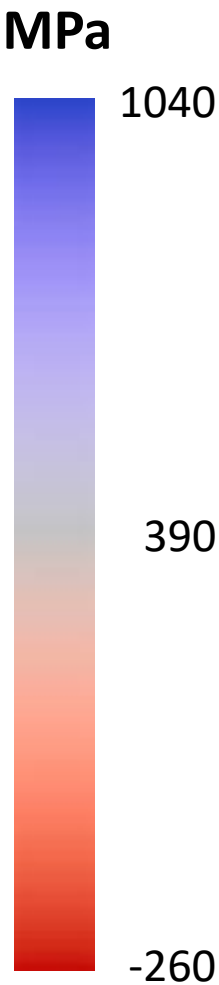
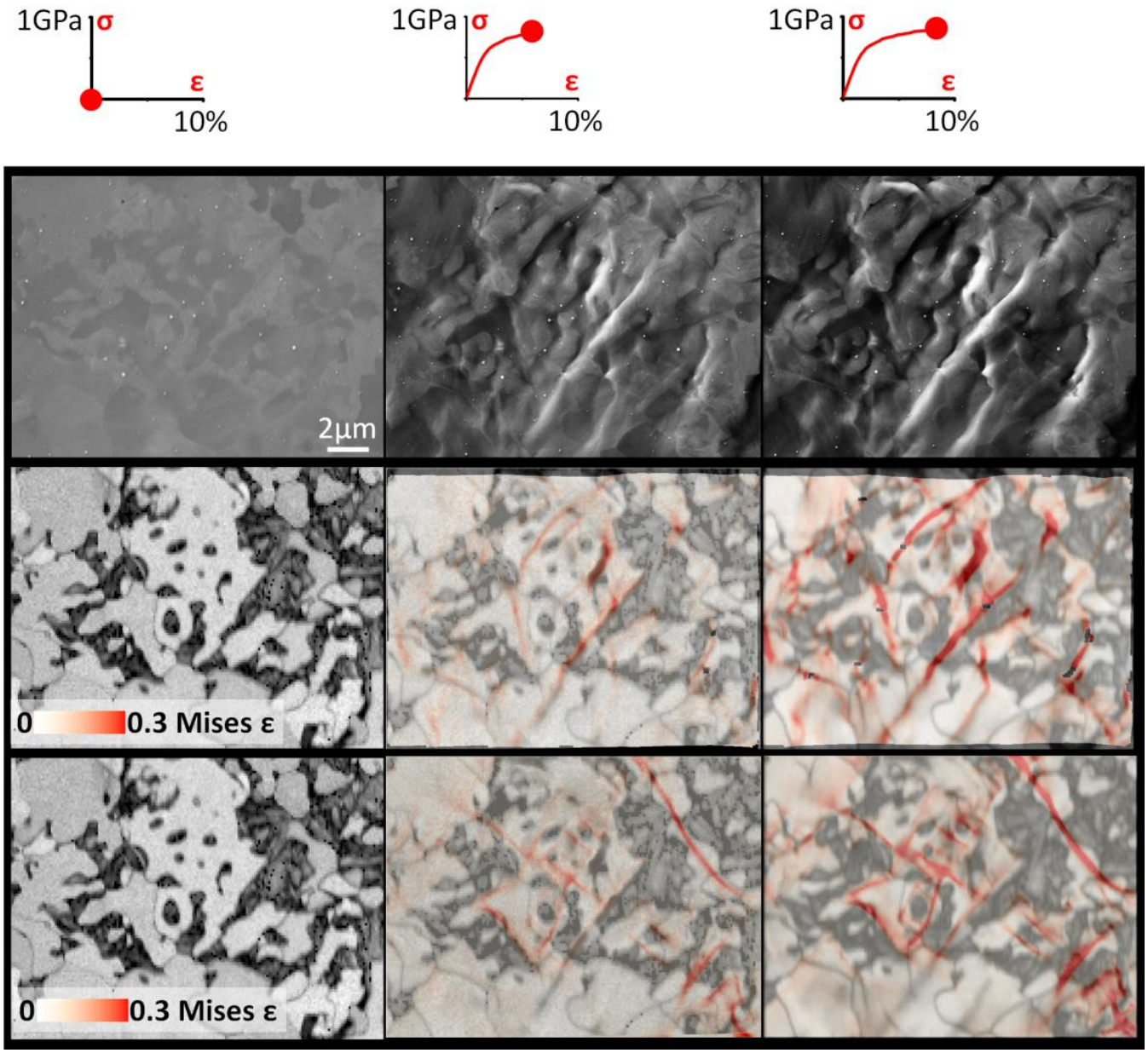






Roters et al. Procedia IUTAM 3 (2012) 3; Diehl et al. Meccanica 51 (2016) 429; Diehl et al. JOM 69

Experimental vs simulation



SE→

IQ+ DIC strain→

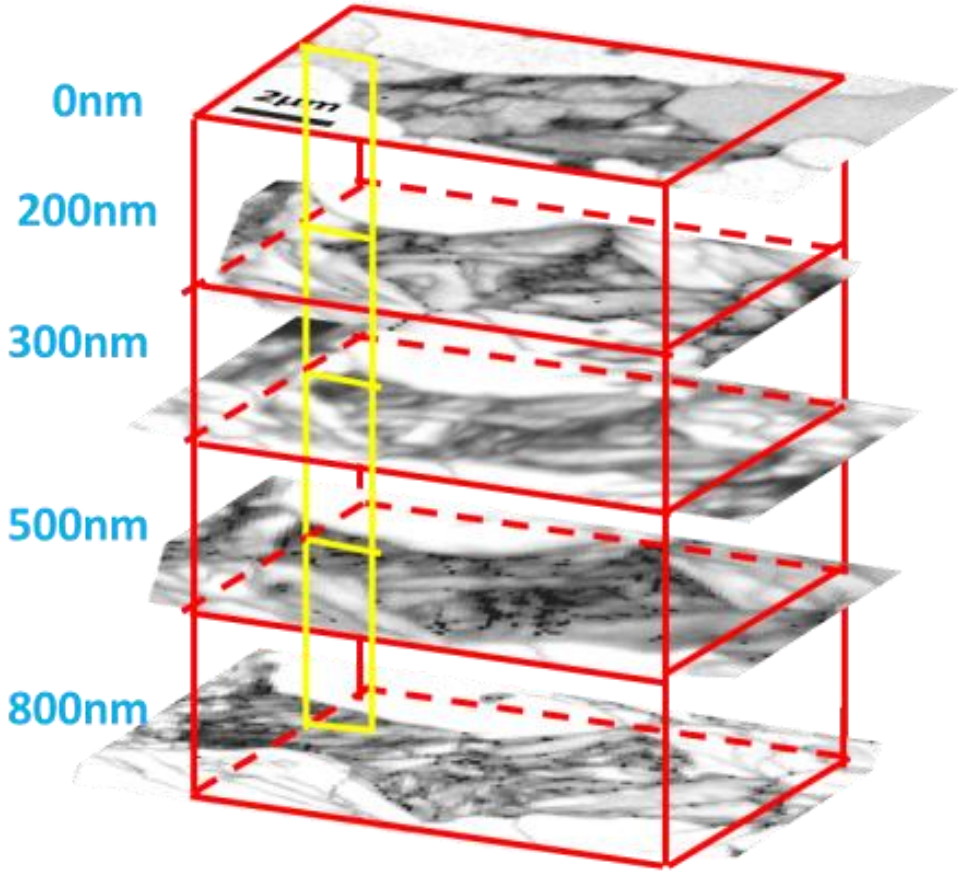
IQ + CP strain→

ICME applied to DP steels

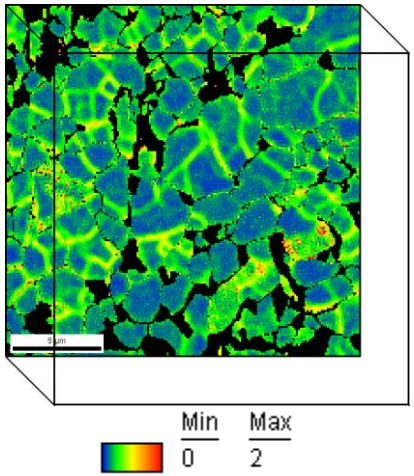
- Issue # 1:

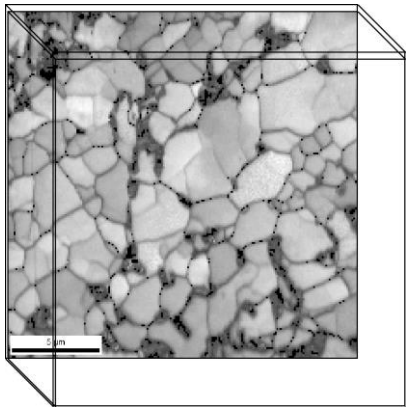
The world is 3D

Serial sectioning to reveal hidden martensite



3D EBSD: KAM

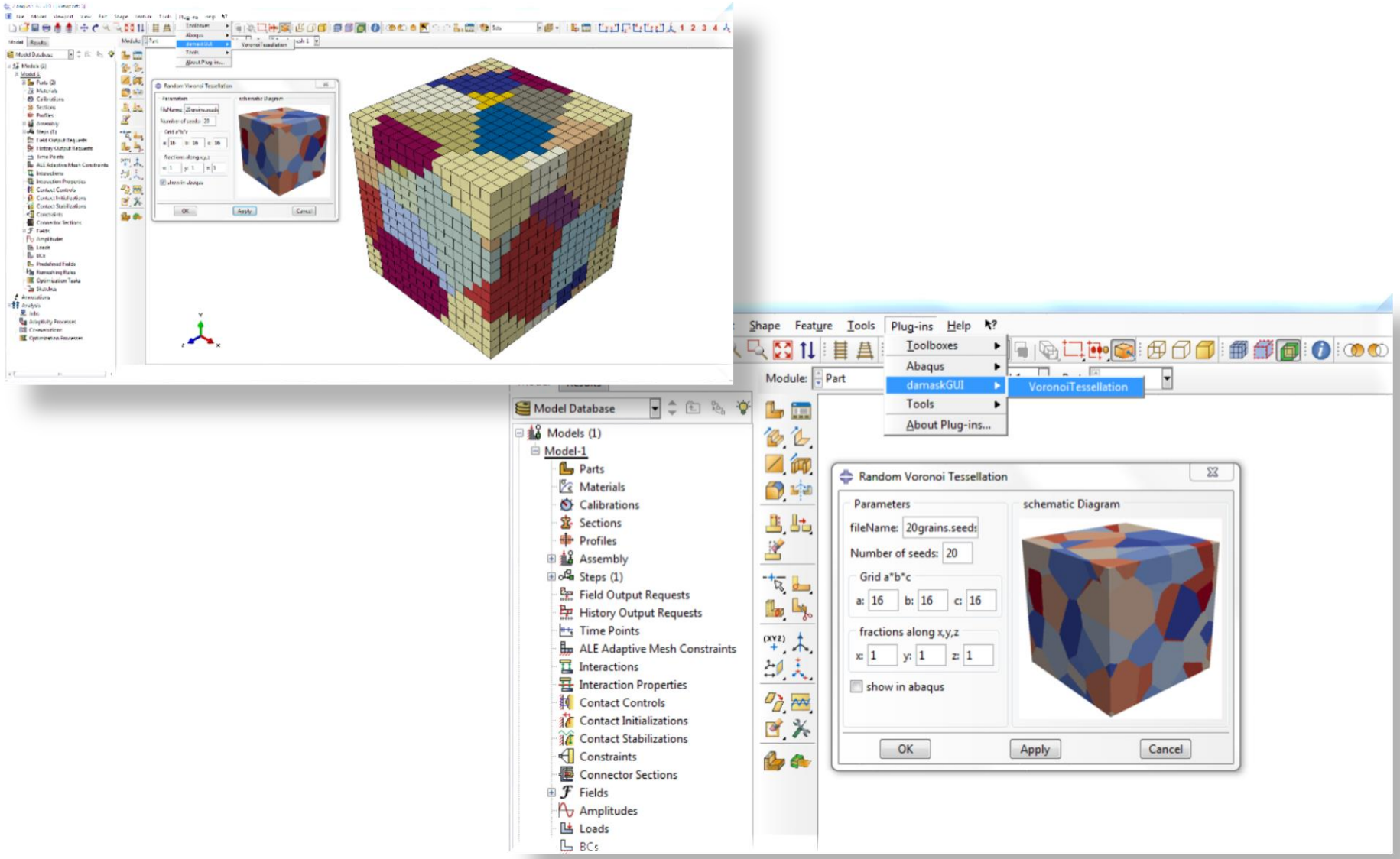




3D EBSD: Image Quality

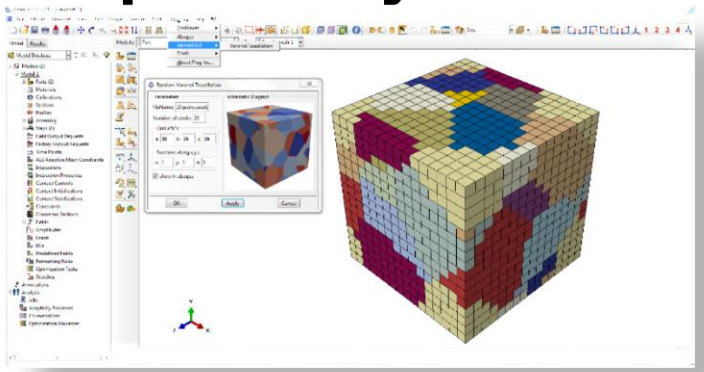
Tasan et al. IJP 63; Konrad et al. Acta Mater 2006; 54: 1369; Zaefferer et al. Metall. Mater. Trans. A 39 (2008) 374

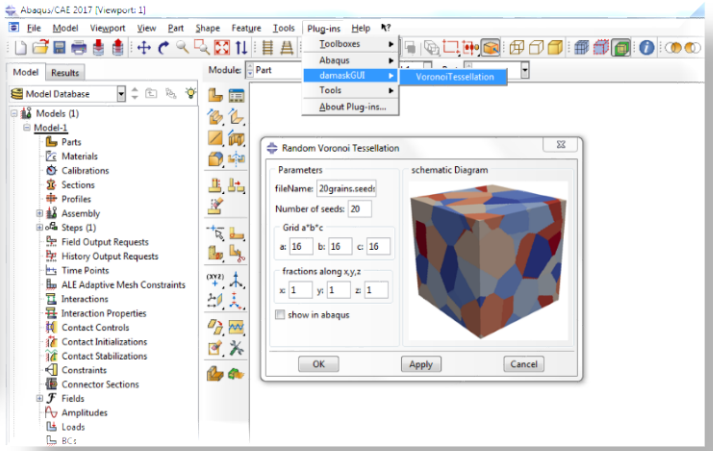
FFT polycrystal plasticity solver: fast in RVE



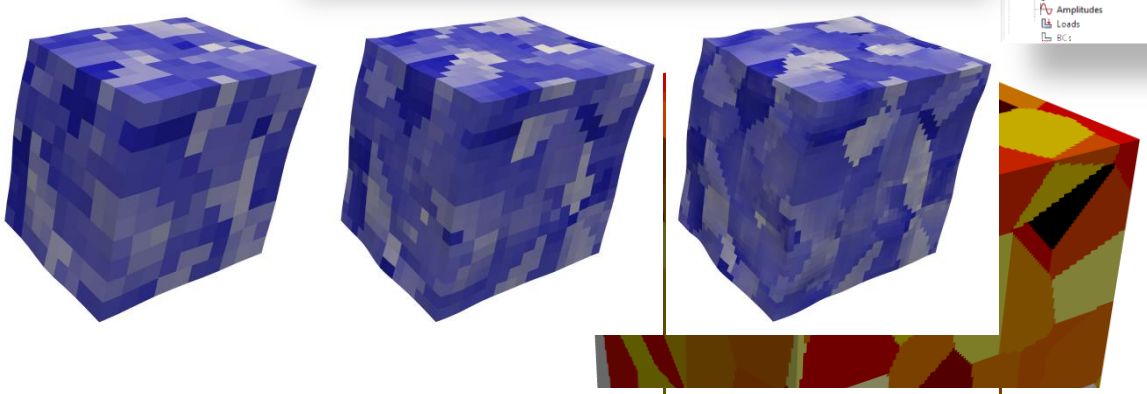
FFT polycrystal plasticity solver: fast in RVE

10^3





FEM

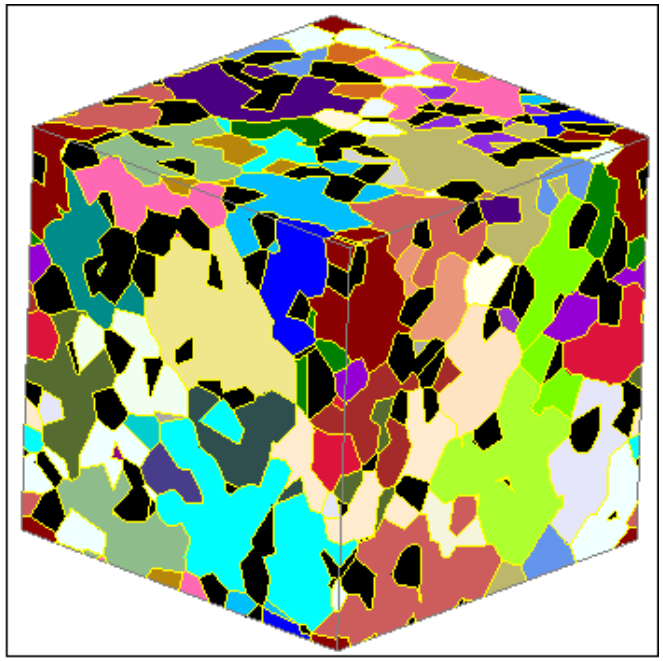


FFT

ICME applied to DP steels

Spectral solver, dual phase steel, 23% uni-axial deformation

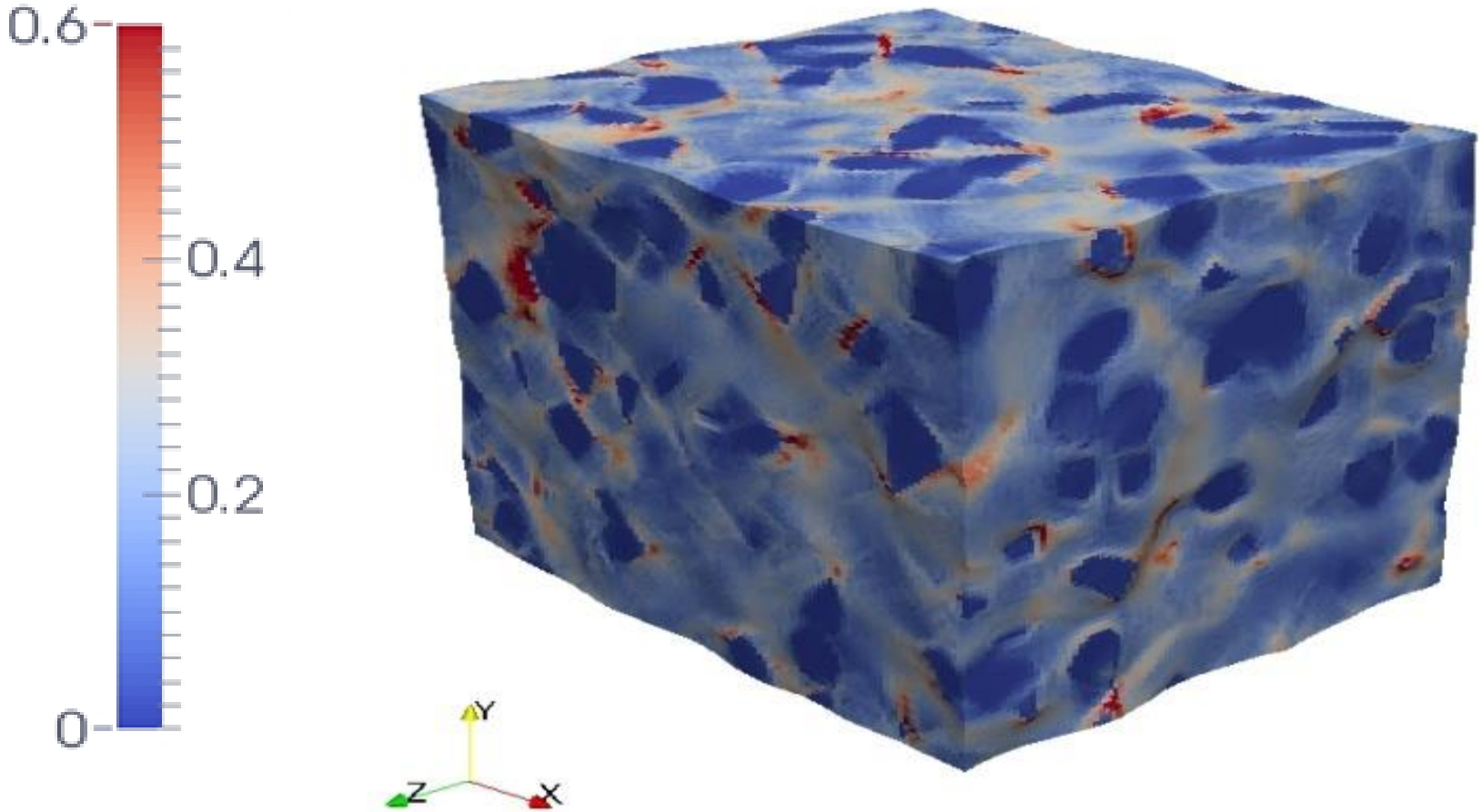
Microstructure input



Suquet, Moulineque, Lebensohn, Eisenlohr, Roters, Shanthraj, Diehl,…

ICME applied to DP steels

Spectral solver, dual phase steel, 23% uni-axial deformation



Strain distribution

Suquet, Moulineque, Lebensohn, Eisenlohr, Roters, Shanthraj, Diehl,…

Roters et al. Procedia IUTAM 3 (2012) 3; Diehl et al. Meccanica 51 (2016) 429

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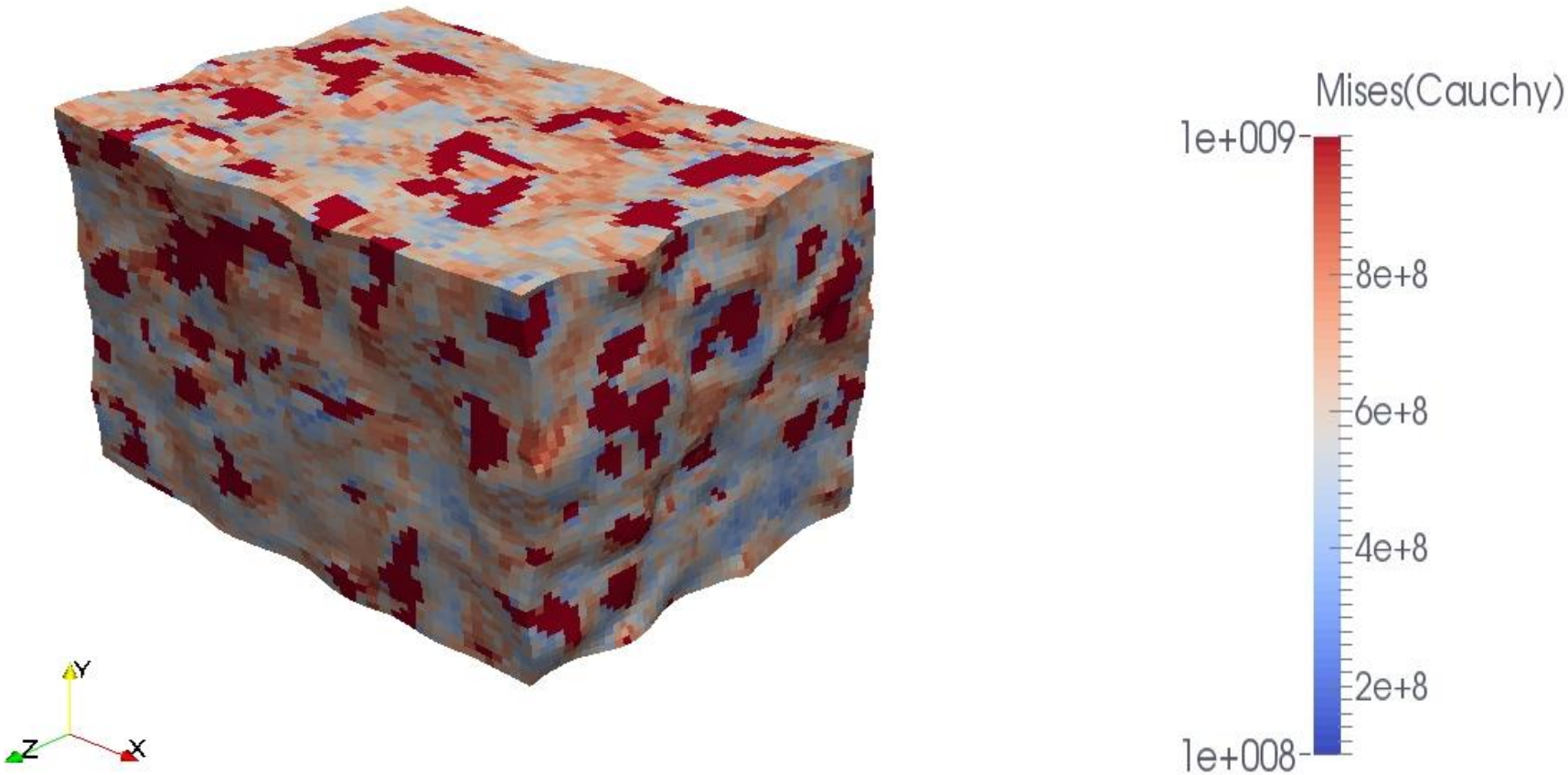

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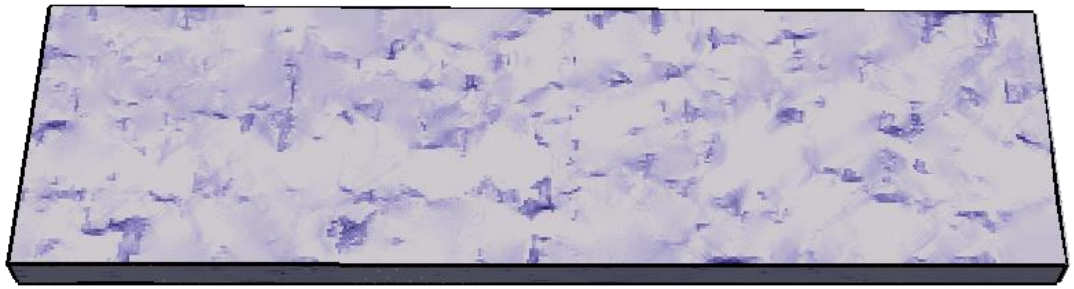
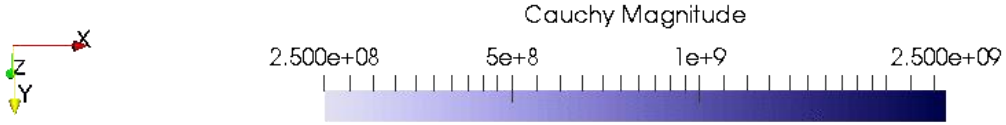
Roters et al. Procedia IUTAM 3 (2012) 3; Diehl et al. Meccanica 51 (2016) 429

Serial sectioning; full field 3D simulation

v M strain

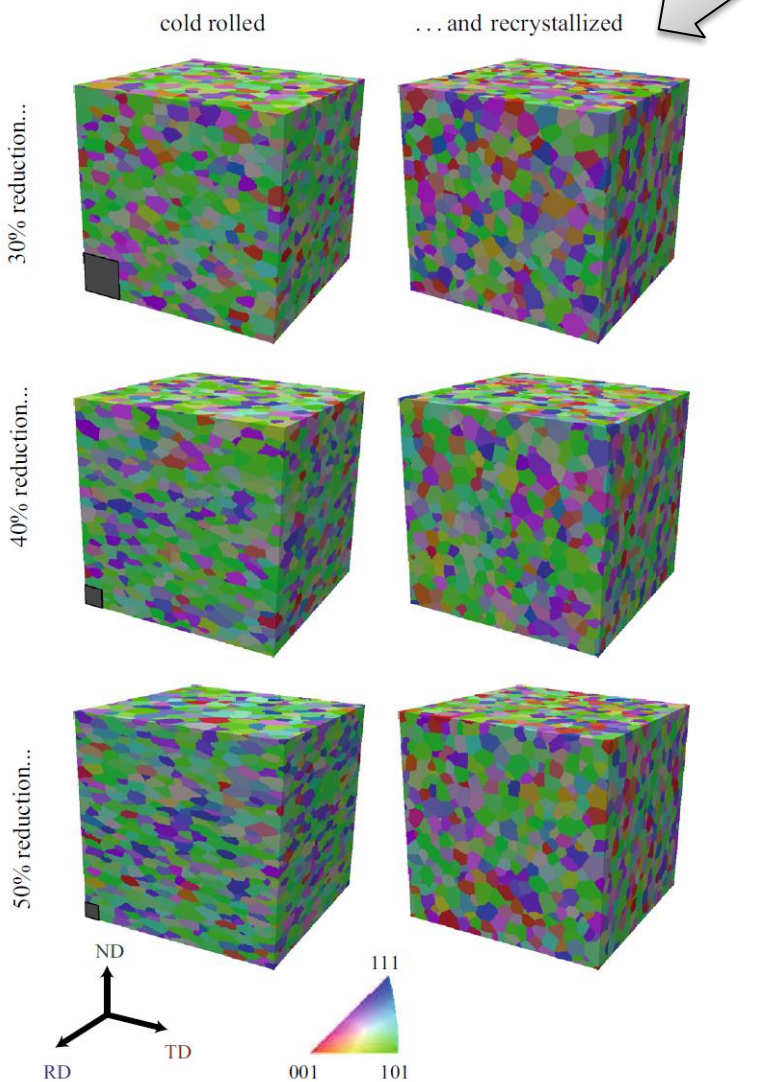


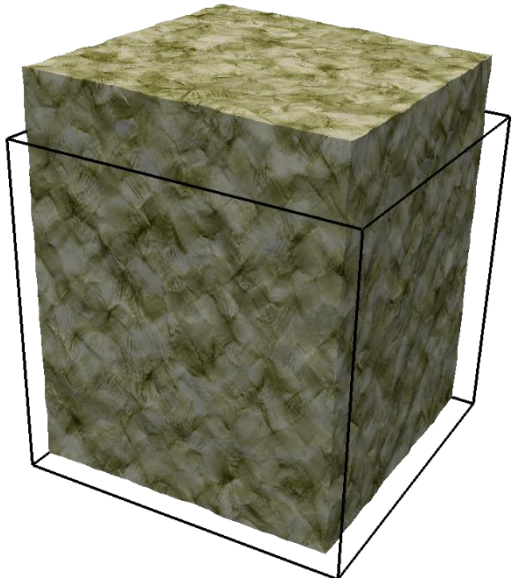
v M stress

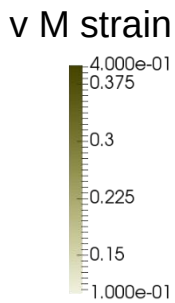


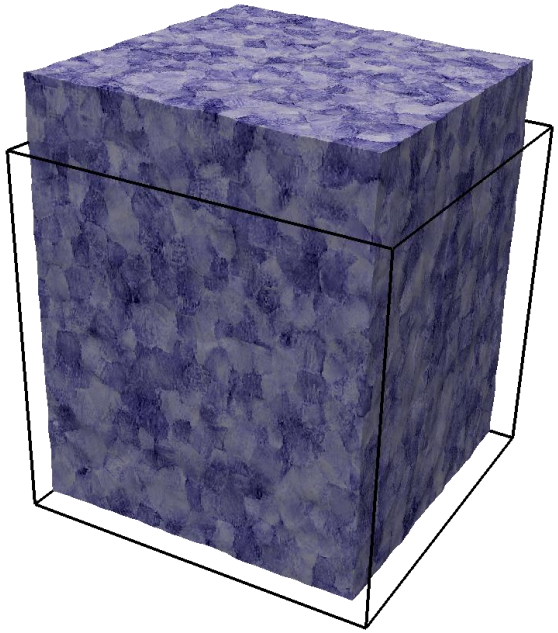
DAMASK & Dream3D: 3D coupling

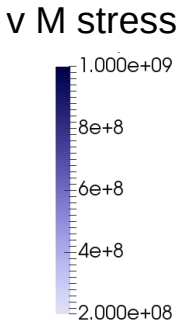
Synthetic RVEs







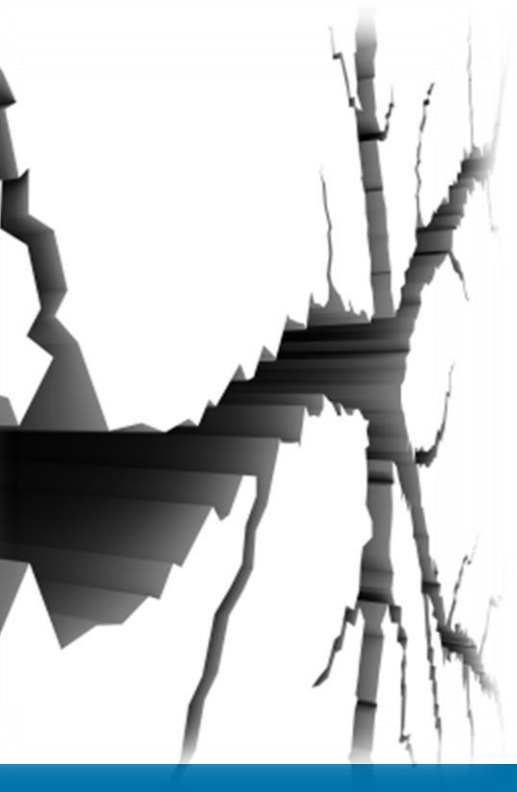




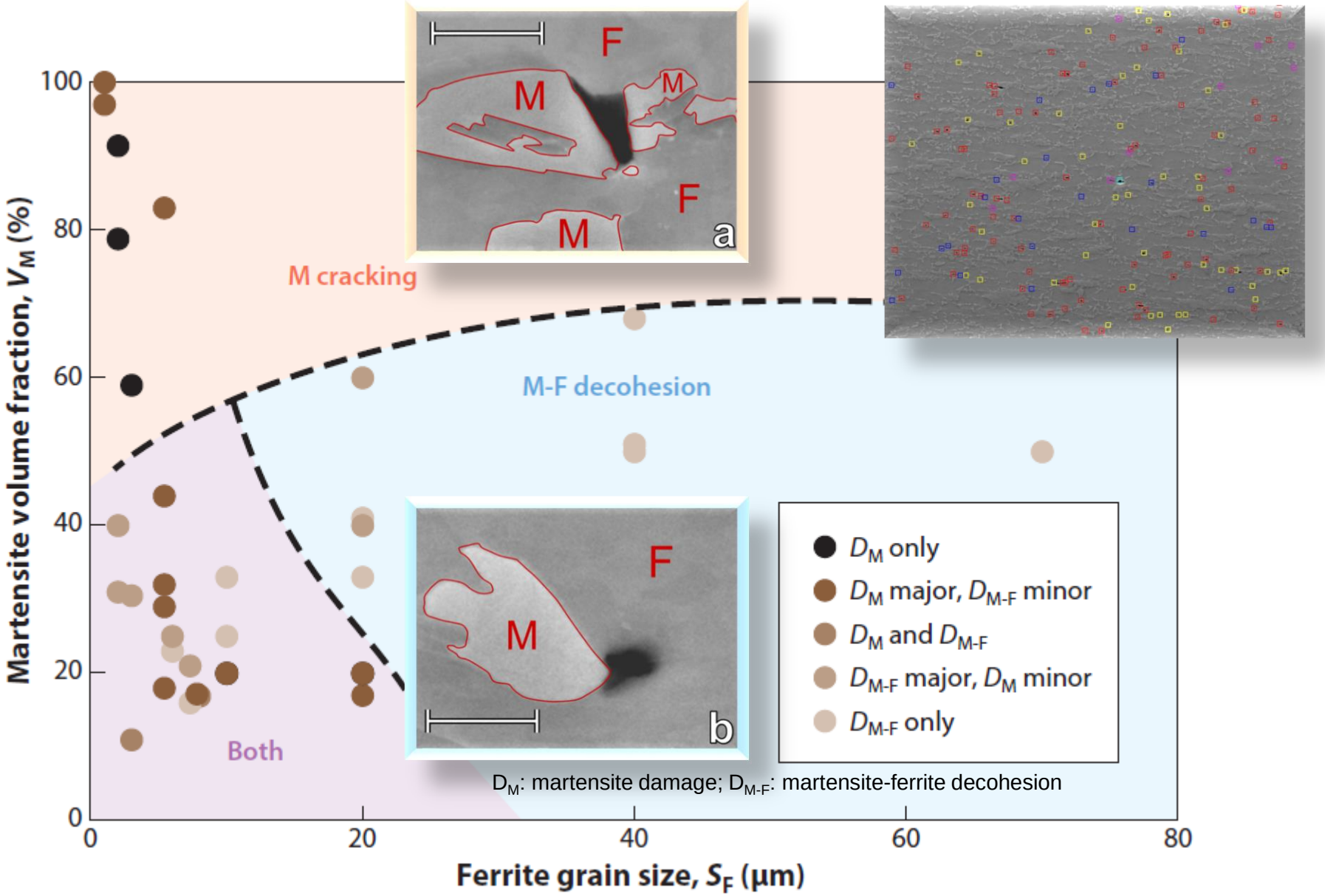
ICME applied to DP steels

- Issue # 2

Real DP steels contain micro-damage

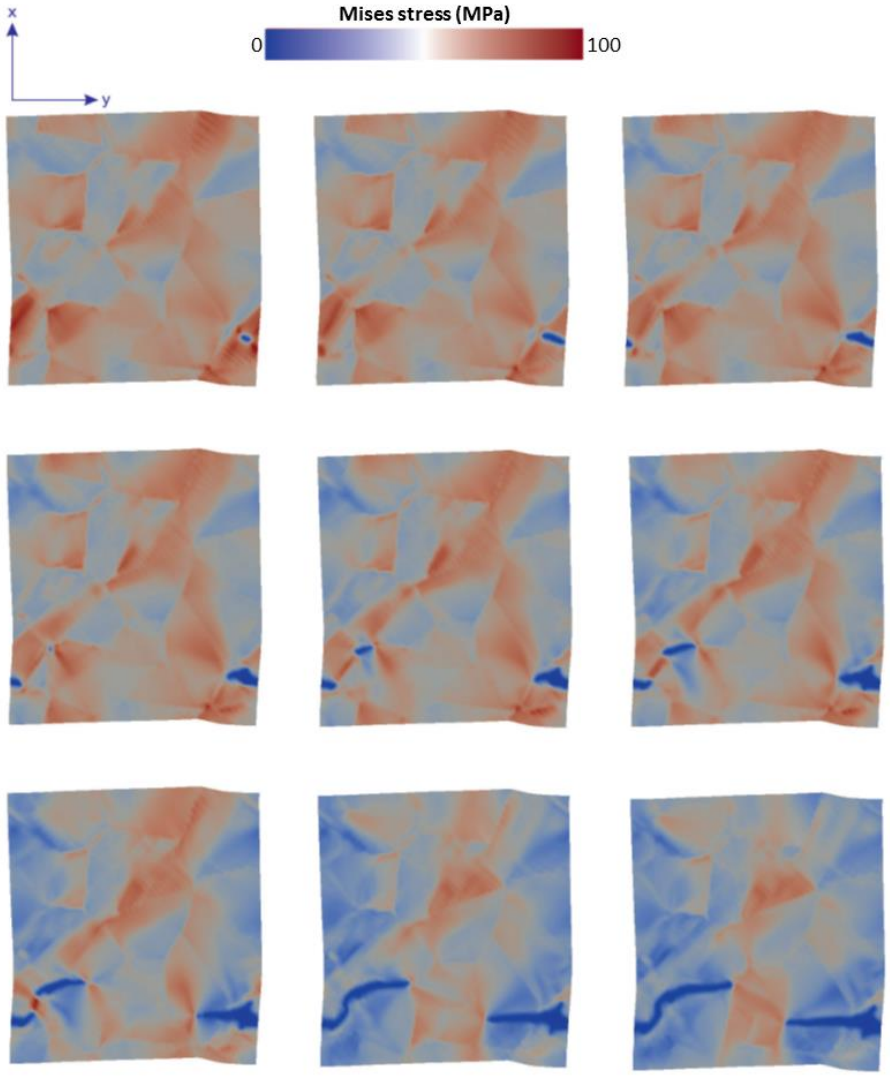


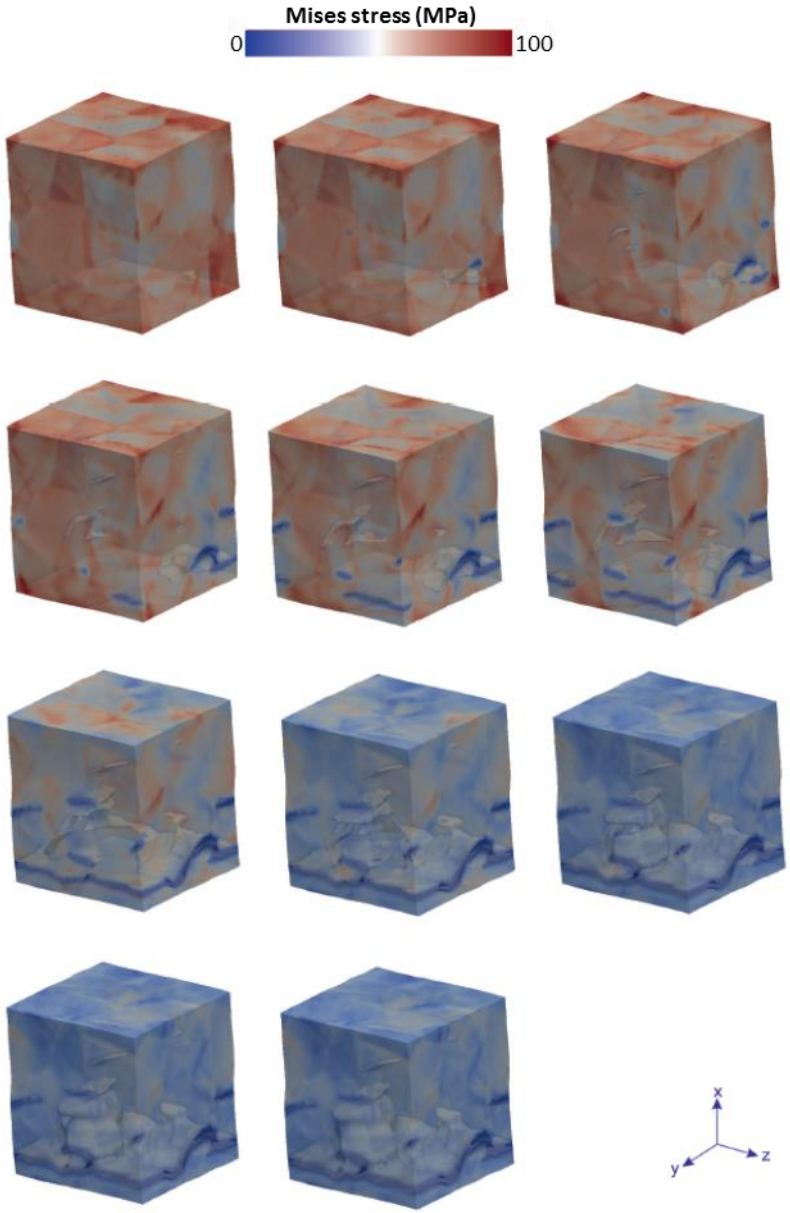
Damage in DP steels



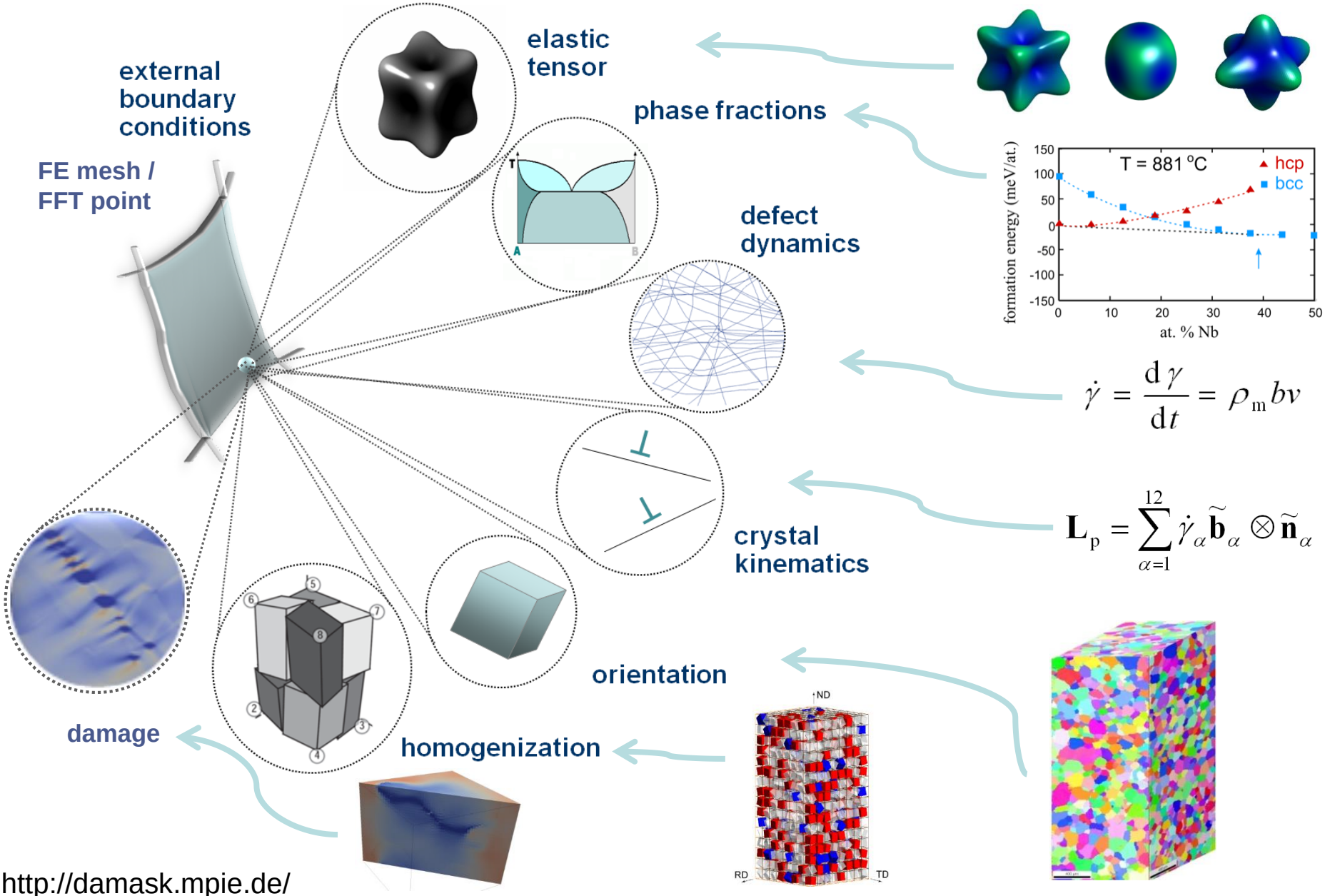
D_M: martensite damage; D_{M-F}: martensite-ferrite decohesion

Damage modeling in DAMASK





DAMASK: Free multiphysics CP & PF



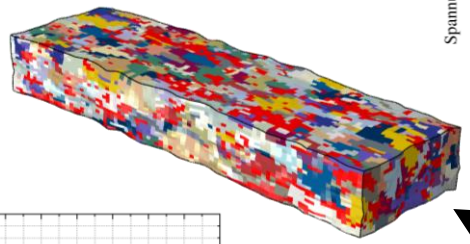
$$\dot{\gamma} = \frac{\mathrm{d}\gamma}{\mathrm{d}t} = \rho_{\mathrm{m}} b v$$

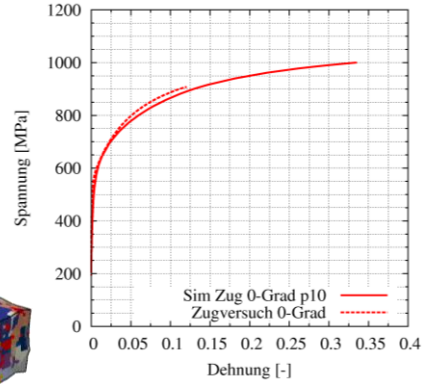
$$\mathbf{L}_{\mathrm{p}} = \sum_{\alpha=1}^{12} \dot{\gamma}_{\alpha} \tilde{\mathbf{b}}_{\alpha} \otimes \tilde{\mathbf{n}}_{\alpha}$$

http://damask.mpie.de/

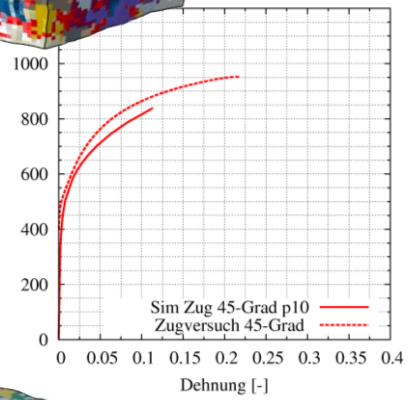
ICME applied to DP steels

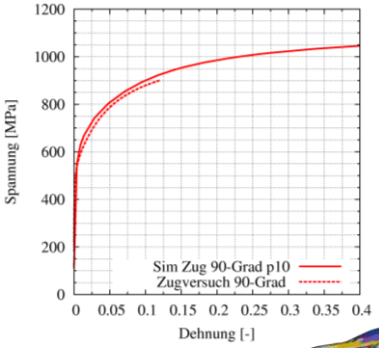
Tension 0° (RD)



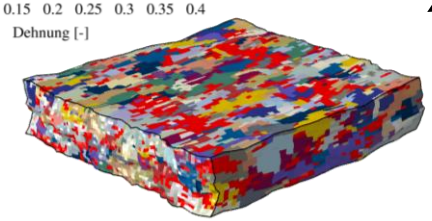


Tension 45°

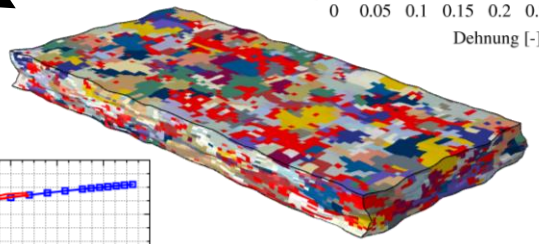




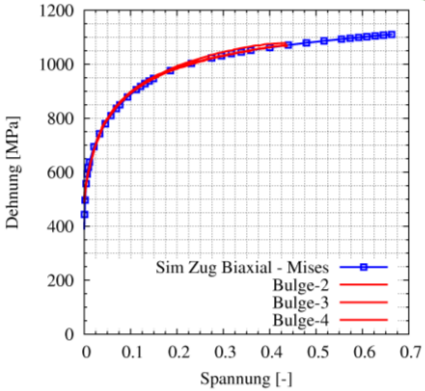
RVE



Tension 90°
(transvers direction)

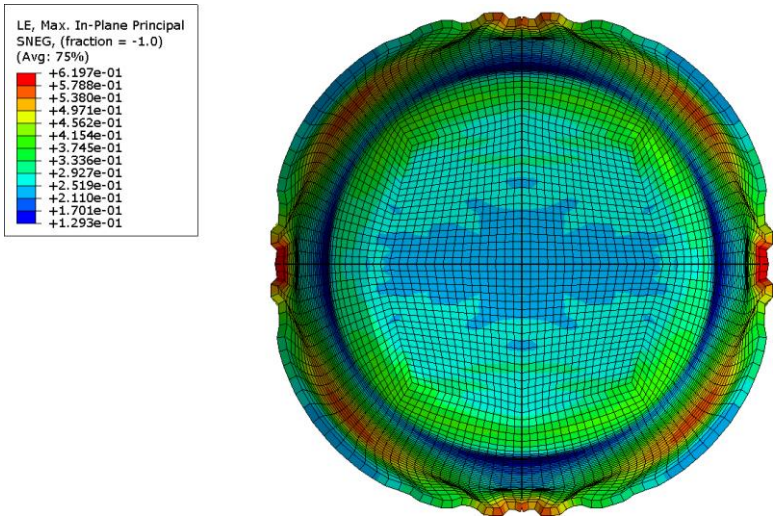


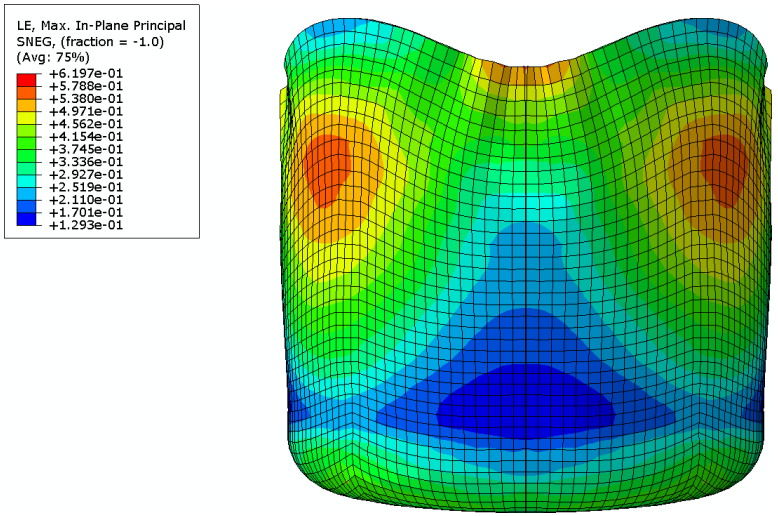
Tension biaxial



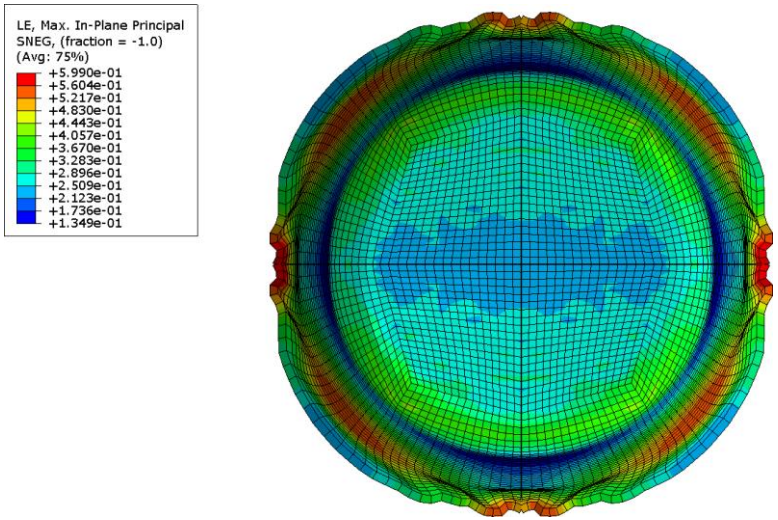
Results and discussion

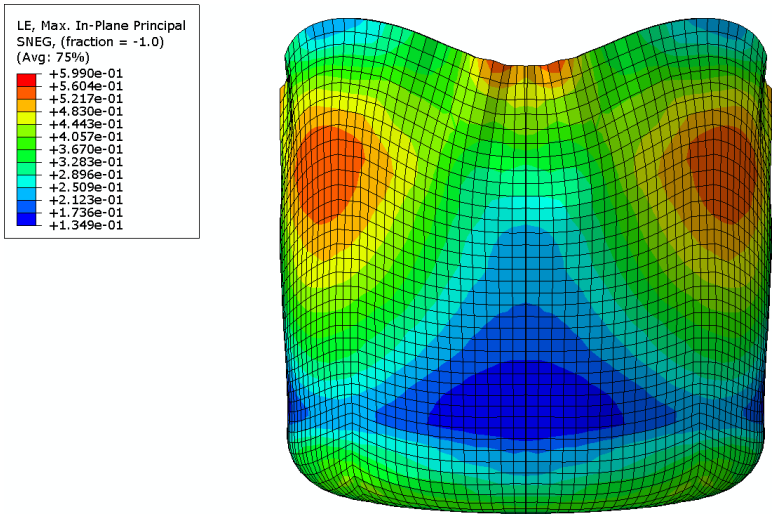
Without updating





updating





Results and discussion

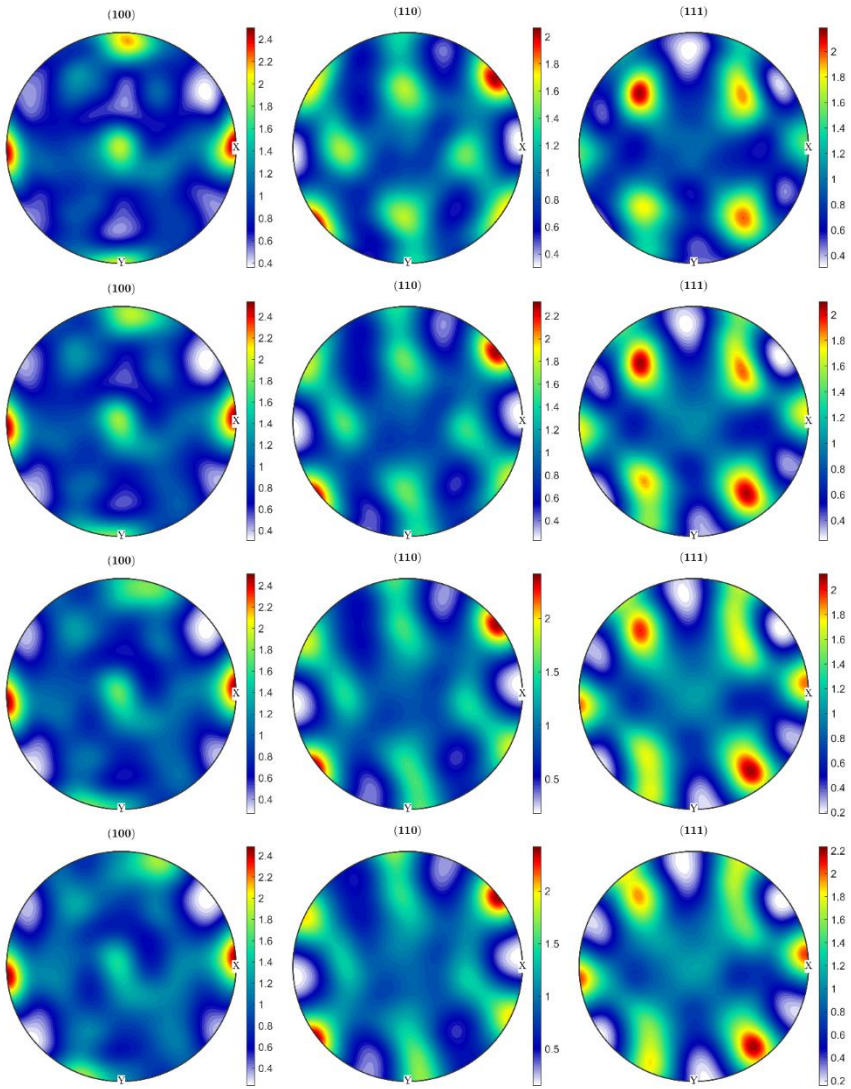
Texture evolution during cup drawing

Plastic strain at 0.1

0.2

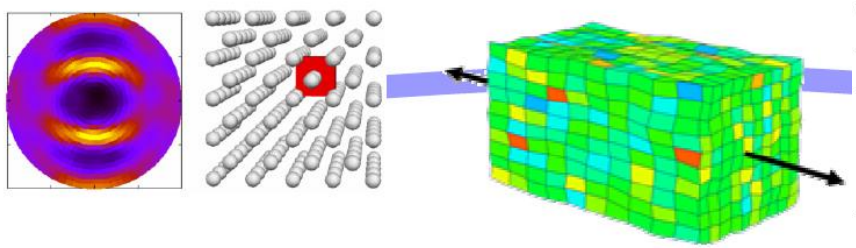
0.3

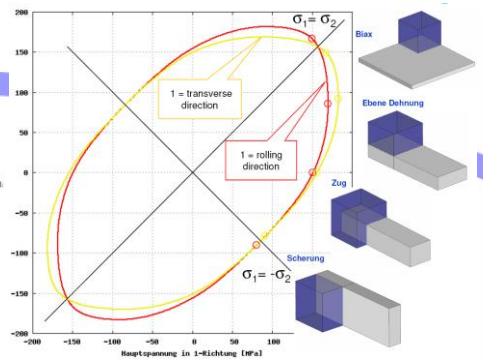
0.4

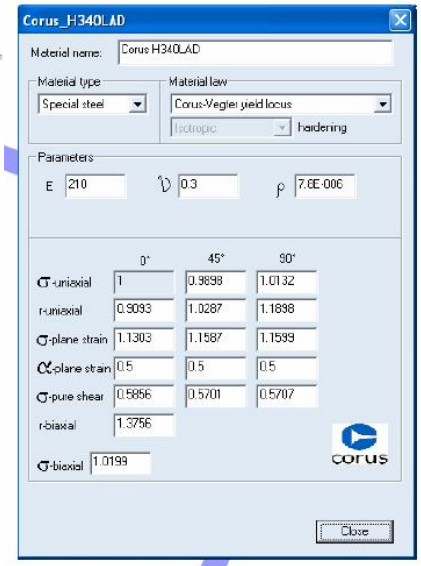


ICME applied to DP steels

From Crystal Plasticity to Deep Drawing







Vegter-Modell in PamStamp 2G

- **Virtual Material Testing**
  - Representative Volume Element
  - Virtual test program – extrapolation of calibration tests
  - Parameter fit of the macro material model
  - No performance loss compared to classical deep drawing simulation
  - Material behaviour limited to available models in commercial FE codes
  - Demonstrated by INPRO for (bcc) HSLA steel

http://DAMASK.mpie.de

Collaborations with Mercedes, Audi, BMW, AMAG, Inpro, Salzgitter

Diehl et al. Meccanica 51; JOM 69; Tasan et al. IJP 63

DAMASK
Düsseldorf Advanced Material Simulation Kit
Freeware, GPL 3

Thank you for the attention
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Crystal plasticity & phase field:
Mechanics, damage, phase transformation, diffusion, recrystallization, *hydrogen*

> 20 years of development

> 55 man years expertise

> 50.000 lines of code

Pre- and post-processing

Blends with MSC.Marc and Abaqus

Standalone (FFT) spectral solver

Large user community

We train your students

http://DAMASK.mpie.de